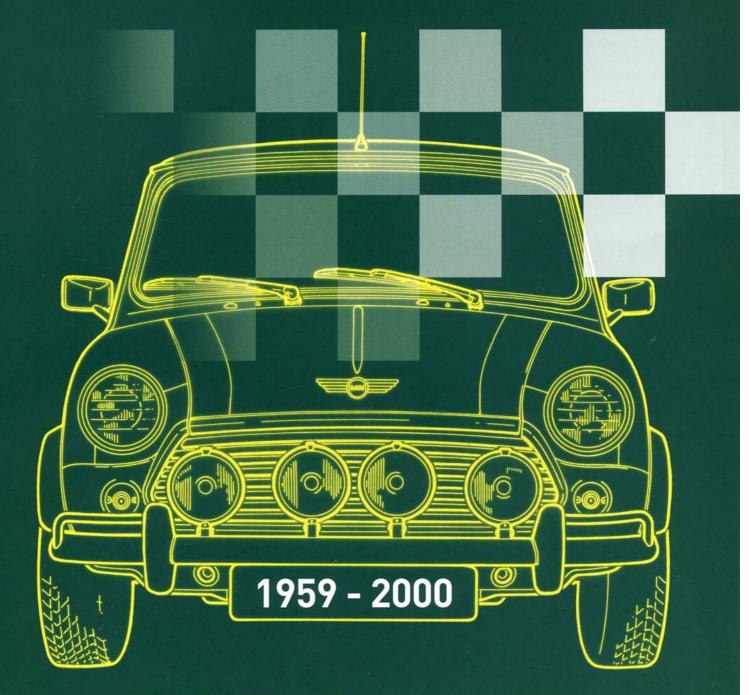




Somerford Mini



Body Panels Catalogue

Includes: Cooper & S, Van, Pickup, Elf, Hornet, Clubman, Traveller & Cabriolet

Welcome to Somerford Mini Ltd.

Somerford Mini Limited was established in 1990 by Peter Hines, a Mini enthusiast. The company has been very successful and now boasts a huge spares department alongside the original restoration business. Manned by restorers with a deep passion for (and vast knowledge and experience of) the Mini, our workshop enjoys a reputation as one of the country's leading Mini restoration centres. With the spares and restoration departments together as a team, we have the full blessing of MG Rover, through being a British Motor Heritage Approved Specialist. We are justifiably proud of this accolade.

The spares side of the business started in 1994 and has grown at an incredible rate. We now stock over 8000 lines, with more being added all the time. We cater for all Minis, from 1959 to the end of production in 2000, with the parts needed to carry out a full restoration, including very specialised body panels that are not otherwise widely available. Other stock ranges from service items right the way through to accessories, performance parts and all the latest gizmos to dress up your Mini.

Somerford Mini Limited is still a small enough company to guarantee a personal service, a very important consideration. Unlike many of our competitors, we can offer proper advice before you make your purchase. We know from our own workshop experience what works and what doesn't, so if you're not sure about something please ask — the chances are we can help. Our workshop is also able to fit any part we sell, if you so choose. We take a pride in being totally honest with our customers and not making false promises (tales of which you hear only too often with some mail order companies).

We look forward to helping you to care for your cherished Mini.

Peter Hines Somerford Mini Limited.

Ordering Parts

When ordering parts, it is very helpful if you also provide us with information about your car. Details such as the chassis number (or vehicle identification number on later models), engine number, year of manufacture, whether the car is right or left hand drive and details of any modifications will all help to ensure you get the parts you need.

You can order parts by telephone, fax, mail, e-mail, through our website, or alternatively you would be most welcome to visit our shop during normal trading hours (Monday to Friday 9.00am to 6.00pm, Saturday 9.00am to 2.00pm, Sunday closed). We provide a range of methods of despatch for your order, from regular post through to next day courier delivery. Sometimes the method of despatch is dependant on the weight or size of your order. We are of course happy to give you a quotation, including delivery costs, before you place your order with us.

Overseas customers should note that sometimes shipments will be subject to local import duties, which are not included in the price we charge for your order, or the delivery costs. These duties must be paid by you before you can receive your shipment. Value Added Tax at the current United Kingdom rate will be levied on all orders despatched to countries within the European Community, but will not be levied on orders despatched to the rest of the world.

We accept payments for orders by cash, personal cheque, bank draft, Sterling travellers cheque and most credit or debit cards, including Visa, Mastercard, Maestro (Switch) and Delta. If you intend to pay by prsonal cheque or bankers draft, we would advise you to ask for a parts availability check and quotation before placing your order.

Using This Catalogue

Illustrations and Illustration Numbers: The illustrations are carefully crafted to guide you to the parts you want for your car. Each assembly is depicted in an exploded format and for consistency, where practicality permits, the view is from a left hand front three quarter angle (we're also aware that many customers use catalogues as a visual guide to the assembly procedure of their car!). If only one hand is illustrated of a part with right and left hand versions, both hands will be listed under the matching illustration number in the text, usually with the right hand shown first.

Part Number: A part number is the identifying name for a part in our stock control system, and differentiates between versions — right hand or left hand, early or late model. We ask you, where you can, to use part numbers when ordering — it helps to guarantee you get the exact parts you need. If you can't work out which part number or you're having difficulty working out what you need, please contact us. We are only too happy to guide you or work it out for you.

Description: We need to clarify here what we mean by right and left hand. Right and left hand is always taken from a viewpoint of sitting in the car, not from standing in front of it. So why don't we say 'offside' or 'nearside'? Because offside for a right hand drive car is nearside for a left hand drive car (you can see how this becomes easily confused...).

Quantity Required: This is always the quantity required per car. For example, if two bolts hold a hinge, and there are four hinges on the car, the quantity required will be shown as 8, not 2.

Remarks: This is additional descriptive information to help you identify the part you need, to tell you exactly what you'll receive if you order that part, or to make you aware of an available alternative. It does this by telling you to which models or in which years a part was originally fitted (if there is a choice), or what that part includes, or whether that part can be used on other models.

Parts Availability

While the great majority of the parts listed in this catalogue are currently available, there are some that are not. A few of the parts shown in this catalogue are there in anticipation of what may become available in future (new or reintroduced products are constantly under development). A handful of others are there to historically acknowledge what would have originally been fitted and are, where possible, accompanied by an alternative, serviceable product. It therefore follows that this catalogue does not constitute a definite offer for sale of any particular item.

In the accompanying price list, a price beside the part number indicates that the part is usually available; if the part number is absent it indicates non-availability. If the comment 'use' (followed by a different part number) is found, the original part has been superseded by an available alternative.

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Building The Mini Bodyshell

From the outset, with the revolutionary use of external seams to join the major subassemblies together, the Mini bodyshell was designed to be easy to construct. That it is definitely not regarded as such today is in part due to its longevity in production - it understandably compares very badly to cars designed forty years later. However, it can also be said that the Mini was never regarded by the men on the production line as being particularly easy to build. Many of the panels were complicated to press (and still are - ask British Motor Heritage) and the little car's trademark external seams required the very skilled operation of awkward roller welders to ensure they sealed properly. And despite the external seams, there were still plenty of other welded joints hidden in places almost too small to get access to, as any of you who have repaired a Mini body will testify. Getting the doors to fit was something else...

Mini bodyshells have been built all over the world - literally. Aside from UK production, at various times in the Mini's history bodies have been either pressed and assembled or simply assembled (from completely knocked-down kits, or CKD) in factories in Belgium, Italy, Spain, South Africa and Australia.

Mini bodies built at these overseas outposts differed in detail to a greater or lesser extent to their UK cousins. Some Italian, Spanish and Australian bodies had quarterlightfitted doors for example (Australia also used flush door handles), while probably the strangest duo were built in South Africa. There, the Leykor plant built a 'Wolseley 1000', a Hornet body with a standard Mini rear end, and duly replaced it a few years later with their Mini 'MkIII' body, a standard Mini MkII with a Hornet extended rear end! Also somewhat off-beat was the plastic bodied Mini from Chile, followed twenty years later by the similarly constructed Mini Cord, assembled in Venezuela. Meanwhile, although the Mini Moke ceased to be a UK produced model in 1968, the tooling was then shipped to Australia where production continued until the tools were moved again, this time to Portugal.

Even UK production was spread around a network of plants. Initially, three plants shared most of the workload of bodyshell production: Castle Bromwich (the old Vickers Supermarine Spitfire factory, now a Jaguar plant) and Longbridge, both in the West Midlands, plus Cowley in Oxford. Bodyshell production at that time was in the charge of the Pressed Steel Fisher (PSF) division of BMC. PSF had been formed by the merger of two concerns: Pressed Steel, based in Cowley, and Fisher and Ludlow of Castle Bromwich. Incidentally, that's why many Riley Elf and Wolseley Hornet models carry a 'Fisholow' body plate in the engine compartment. As production grew and the range of Mini body types increased, more PSF plants were brought in to manufacture large sub-assemblies of the bodyshells. Large chunks such as complete floor assemblies and front end assemblies were built at Speke in Liverpool, and Llanelli in South Wales. Many detail parts and assemblies came from Longbridge's West Press building and its South Wales satellite plant in Bargoed (this factory being best known for building the Austin J40 pedal car).

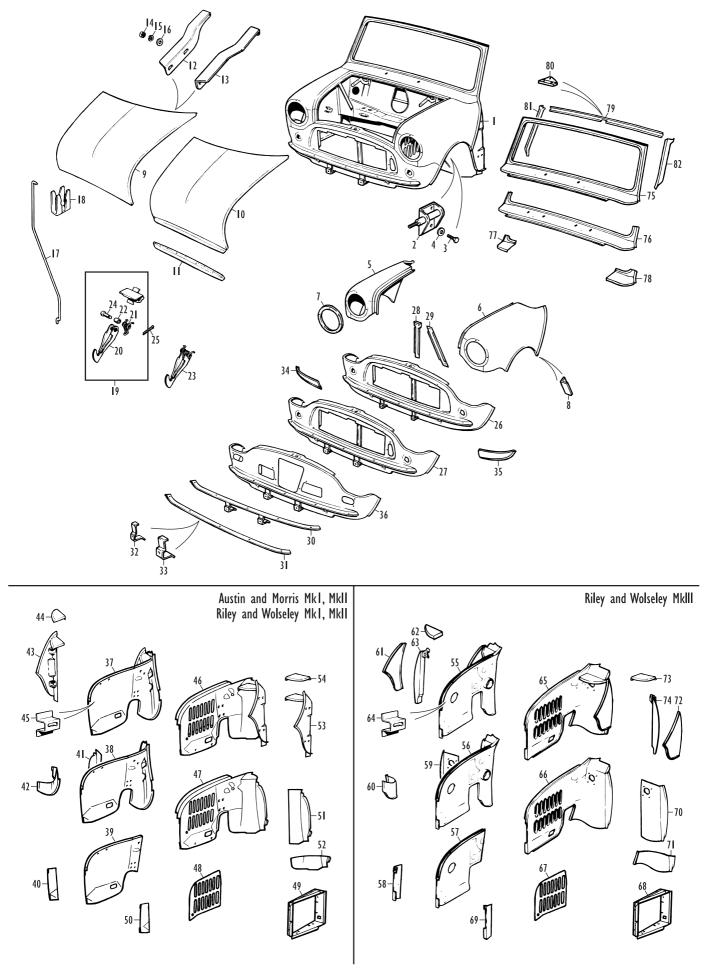
From the start of the 1980s production fell to a more sedate level, and this coupled with the cessation of the Estate, Van and Pick Up variants allowed the majority of saloon bodyshell assembly to be concentrated at Longbridge, although the Llanelli plant (by this time owned by an outside concern) continued to manufacture most of the substructure from the dash (bulkhead) forwards, plus the door assemblies, right up to the end of Mini production. Latterly the lion's share of panel pressing was done by another former PSF plant, in Swindon.

The Old West Works at Longbridge, destined to become the last volume producer of Mini bodyshells, coveted one fascinating little twist in the story. The one remaining Mini bodyshell production line in use from 1997 onwards, Track 10, was in fact the line specifically equipped for building Mini Estates, Vans and Pick Ups, models which had finished some 16 - 18 years earlier!

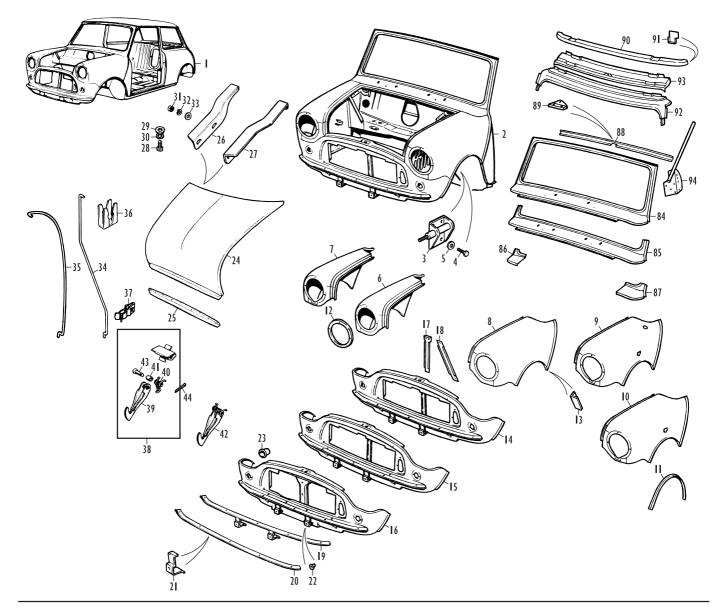
As is well known, Mini production ceased in 2000, but thanks to British Motor Heritage the story of Mini bodyshell production didn't end there. All the jigs, fixtures and special welding equipment from West Works were saved and taken to BMH's Witney, Oxfordshire factory where low volume production of original specification Mini bodyshells for the enthusiast market continues to this day.

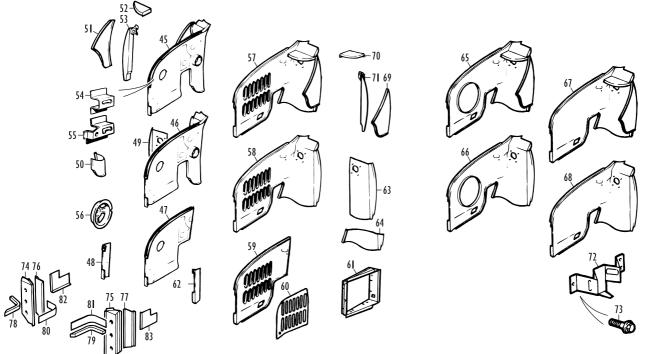
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No. Part No.	Description Q	y. Remarks		Part No.	Description	Qty.	Remarks
Front En	d Assembly				riginally had wheel arch sealing plates		
I I 4A7594	FRONT END ASSEMBLY	1959-64; without brake cooling cutouts on front panel lower corners. Not Elf or Hornet. Remove inner	End Pa wheel	anels, Van a arch liner	r to those used on Van and Pick Up m nd Pick Up' section. A very effective m kit (part no WAL001); for details, pleas ni catalogue.	ethod	of wheel arch sealing is our front
ALA8059	FRONT END ASSEMBLY	A panels for 1959-60 models. 1964-69; with brake cooling cutouts on front panel lower corners. Not Riley Elf or Wolseley Hornet.	An inn 37 I		mplete assembly includes the inner wing INNER WING COMPLETE ASSEMBLY, RH INNER WING PANEL, without A panel, R	I	the inner A panel assembly.
For details of the	dash included in a front end assembly, pl			REPAN039 Repan156	INNER WING REPAIR, front half, RH INNER WING REPAIR,	l I	Non-genuine.
2 21A471 21A474	BRACKET ASSY., front shock absorber, RH BRACKET ASSY., front shock absorber, LH	Not Hydrolastic suspension models.	41 R	REPAN068	front panel attachment, RH INNER WING REPAIR, rear, full height, RH	11	Non-genuine; to late saloon specification. Will fit early models.
3 SH604051 4 LWZ204	SCREW, bracket attaching WASHER, locking		43 I	REPAN029 14A8346	INNER WING REPAIR, rear lower, RH INNER A PANEL ASS'Y, RH	 	Non-genuine. Full height; includes gusset.
Front Wi	ngs and Bonnet			14A8346P	INNER A PANEL ASS'Y, non-genuine	1	3/4 height; excludes gusset.
5 14A7240	FRONT WING, RH	With original round headlamp ring.	1	14A8348 14A7806	GUSSET, inner A panel to inner wing, R BRACKET, bonnet prop	1	
14A6476	FRONT WING, RH	With later egg-shaped headlamp ring.		14A8389	INNER WING COMPLETE ASSEMBLY, LH	i	
14A6476P	FRONT WING, RH	Non-genuine.	1	14A7901	INNER WING PANEL, without A panel, LH	i	
6 I4A7241	FRONT WING, LH	With original round headlamp ring.	1	HMP441023	INNER WING REPAIR, radiator slots, LH	İ	
14A6477	FRONT WING, LH	With later egg-shaped headlamp ring.	1	I 4A6498	COWLING ASSEMBLY, radiator	Ι	
14A6477P	FRONT WING, LH	Non-genuine.	50 R	REPAN 155	INNER WING REPAIR,	Ι	Non-genuine.
7 I 4A6693	MOUNTING RING, round, headlamp	Included in wing assemblies.			front panel attachment, LH		-
8 14A7602 9 24A1182	SUPPORT ANGLE, wing to A panel BONNET ASSEMBLY	1959-67; Austin and Morris Mkl.		REPAN069	INNER WING REPAIR, rear, full height, LH		Non-genuine; to late saloon specification. Will fit early models.
10 ALA7455	BONNET ASSEMBLY	1967-69; Austin and Morris MkII.	1	REPAN030	INNER WING REPAIR, rear lower, LH	I	Non-genuine.
II ALA6664	SUPPORT, upper grille moulding	Included in ALA7455 bonnet assy.	1	14A8347	INNER A PANEL ASS'Y, LH	1	Full height; includes gusset.
12 14A6714 13 14A6715	BRACKET, bonnet hinge, RH BRACKET, bonnet hinge, LH	Included in bonnet assemblies. Included in bonnet assemblies.		14A8347P	INNER A PANEL ASS'Y, LH, non-genuine		3/4 height; excludes gusset.
13 14A0713 14 NH604041	NUT, hinge to bonnet	included in boimet assemblies.	54 1	14A8349	GUSSET, inner A panel to inner wing, L	пі	
15 LWZ204	WASHER, locking		Riley	and Wo	Iseley MkIII		
16 PWZ104	WASHER, plain				cations will be necessary to some of these	9 255P	mblies and nanels in order to use then
17 24A857	ROD, bonnet prop				olseley Hornet MkIIIs, which were built be		
18 24A859	CLIP, prop rod pivot		· · ·		plete assembly includes inner wing, A par		
19 ALA7608	SAFETY CATCH AND BRACKET ASSEMBLY	Includes hook, spring, distance piece, clevis pin.	55 A	ABD36004 ABD36006	INNER WING COMPLETE ASSEMBLY, RH INNER WING ASSY., without A panel, RH		
20 4B8644	HOOK, safety catch		57 C	CZH3064	INNER WING REPAIR, front half, RH	Ι	
21 14A6838	SPRING, safety catch		58 R	REPAN 156	INNER WING REPAIR,	Ι	Non-genuine.
22 4B8768	DISTANCE PIECE, safety catch				front panel attachment, RH		
23 FPC100130	HOOK AND SPRING ASSEMBLY	Later type; will replace hook, spring		REPAN068	INNER WING REPAIR, rear, full height, RH		Non-genuine.
24 4B8769	CLEVIS PIN, safety catch	and distance piece.		REPAN029 Ala5660	INNER WING REPAIR, rear lower, RH		Non-genuine.
24 4B8769 25 CPS204	CLEVIS PIN, safety catch SPLIT PIN, safety catch			ALASOOU ALAS660P	A PANEL, RH A PANEL, RH	1	Non-genuine.
23 (13204	Si Lii Tik, salety catch			14A8348	GUSSET, A panel to inner wing, RH	÷	Non-genume.
Front Pa	nol			ALA6472	STIFFENER ASSEMBLY, front pillar, RH	i	
				14A7806	BRACKET, bonnet prop	i	Replaces later item on inner wing ass'y.
	Iorris Mkl, Mkll			ALA6279	INNER WING COMPLETE ASSEMBLY, LH	Ì	······································
26 ALA4574	FRONT PANEL ASSEMBLY	1959-64; with plain lower corners.		ALA6475	INNER WING ASSY., without A panel, LH		
27 14A8308	FRONT PANEL ASSEMBLY		67 H	HMP441023	INNER WING REPAIR, radiator slots, LH	Ι	
14A8308P	FRONT PANEL ASSEMBLY	corners. 1964-69; non-genuine.	68 I	I 4A6498	COWLING ASSEMBLY, radiator	Ι	
28 ALA4583	STRUT, front panel support	Not oil cooler fitted models.	69 R	REPAN 155	INNER WING REPAIR,	Ι	Non-genuine.
29 24A1918	STRUT, front panel support	For oil cooler fitted models.			front panel attachment, LH		
30 I4A7242	ANGLE ASSY., bumper and no. plate	Included in front panel assembly.		REPAN069	INNER WING REPAIR, rear, full height, LH		Non-genuine.
31 BMP103	ANGLE, front bumper securing	Included in front panel assembly.	1	REPAN030	INNER WING REPAIR, rear lower, LH	1	Non-genuine.
32 REPANO24	BRACKET, narrow, no. plate securing	Included in ALA4574 front panel.	1	ALA5661 ALA5661P	A PANEL, LH		Non ganuina
33 I4A8456	BRACKET, wide, no. plate securing	Included in 14A8308 front panel.		14A8349	A PANEL, LH GUSSET, A panel to inner wing, LH	1	Non-genuine.
34 REPANO28	CONVERSION PANEL, lower corner, RH			ALA6473	STIFFENER ASSEMBLY, front pillar, LH	÷	
35 REPANO27	CONVERSION PANEL, lower corner, LH		' '		Sintenen Assenber, none pinar, en	'	
	panels modify the lower corners of a pos	-1964 front panel back to pre-1964	w:.	ndscre			
condition (i.e. wit	thout brake cooling cutouts).		1				
Pilov and Wa	olseley Mkl, Mkll, Mklll		75 A	ALA5445	WINDSCREEN COMPLETE ASSEMBLY	I	1959-67; includes header rail and
36 ALA5201 ALA5482	FRONT PANEL ASSEMBLY FRONT PANEL ASSEMBLY	1961-64; with plain lower corners. 1964-67; with cutouts on lower	A	ALA5655	WINDSCREEN COMPLETE ASSEMBLY	I	boxing plates. 1967-69; includes header rail and boxing plates
ALAG402	FRONT PANEL ASSEMBLY	corners. 1967-69; with fresh air intake holes.	76 H	HMP441001	WINDSCREEN REPAIR, lower, full width	Ι	boxing plates. Pressed to later condition with additional wiper piercings.
ALAVL70	TRANT FARE AJJEIDEL	all intake 1101es.	77 R	REPAN033	WINDSCREEN REPAIR, lower corner, RH	I	Non-genuine.
				REPANO33	WINDSCREEN REPAIR, lower corner, LH	i	Non-genuine.
Innov 14/			1	ALA5444	HEADER RAIL ASSEMBLY	i	-
Inner Wi	•		1 79 A				1939-0/
Austin and M	lorris Mkl, Mkll Saloons, Riley		1			i	1959-67. 1967-69.
Austin and M The very first 195	Iorris MkI, MkII Saloons, Riley 59 - 1960 Minis had many significant bo	ly construction differences from later	A	ALA5790	HEADER RAIL ASSEMBLY	 	1967-69.
Austin and M The very first 195 models. One of t	forris MkI, MkII Saloons, Riley 59 - 1960 Minis had many significant bo these was the absence of the inner A par	ly construction differences from later els, complete with their door hinge	A 80 I			 	
Austin and M The very first 199 models. One of m reinforcements. C	Iorris MkI, MkII Saloons, Riley 59 - 1960 Minis had many significant bo	ly construction differences from later els, complete with their door hinge inner wing areas of these early cars	A 80 I 81 I 82 I	ALA5790 14A8015	HEADER RAIL ASSEMBLY TAPPED PLATE, interior mirror	 	1967-69.





Fax. 01249 721316 www.somerford-mini.co.uk

Front End Panels - Saloon and Cabriolet, 1969 On

No. Part No.	Description
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Bodyshells

If you are faced with repairing a severely corroded or accident damaged Mini, opting instead for a new British Motor Heritage bodyshell would be a wise move indeed. A new bodyshell compares very favourably in cost against a heavy rebuild of your old bodyshell, and at the end of the job provides the degree of build integrity that old, repaired bodies simply cannot match.

Oty. Remarks

British Motor Heritage Mini bodyshells are supplied in two conditions of build: Body Complete Assembly, fitted with doors, bonnet and boot lid, or Body Less Doors, which as the name suggests are supplied less the 'closure' panels and associated hinges. The panels, pressed in the original equipment dies, are then assembled by original processes on the jigs and fixtures used by Rover Group and its predecessors.

The completed bodyshells are usually electrophoretically coated, seam sealed and then primed with water-bourne paint to the latest industry standards, ready for your colour coat application. Occasionally, for manufacturing reasons, BMH may vary the finishing specifications; please contact us before placing your bodyshell order to establish whether there are any changes that you should be aware of.

Because of the many detail changes made on an annual - if not more frequent, sometimes - basis while the Mini was in production, it is strongly advised that you carry out 'dry run' test fitments of as many parts as you can prior to top coat painting the bodyshell. By doing this, you can make any adjustments that are necessary to the bodyshell without the frustration of damaging new paintwork.

Also ensure that all captive and weld nut threads on the bodyshell are cleared of paint after the top coat has been applied - in fact, make it the first job before starting to fit out the bodyshell. This will avoid the other great frustrations of sheared screws and captive nuts that have broken free when too much force has been used to get the screw threads to cut through the paint! Clearing the threads can be easily achieved with a set of imperial UNF threadform taps (plus a couple of metric ones for later models), but do go gently otherwise the tap will strip the thread you're trying to clear.

The following are the specifications of bodyshell available at time of writing.

MkIV Bodyshells (1976-89)

These bodyshells are most suitable for models built from 1976 to 1989, plus the RSP Cooper of 1989 to 1990. They may also be used for some earlier MkIII models built between 1969 and 1975, if the later rubber mounted front subframe is utilised; please phone for details. While they are as close as reasonably possible to original specification, for commercial reasons these bodyshells are built with a handful of later specification components, which may require slight adjustments to be made for fitting out.

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RMP343 BODY COMPLETE ASSY., saloon

Т CZH3247 BODY LESS DOORS ASSY., saloon

Tbi Bodyshells (1990-96)

Most suitable for the throttle body injection (Tbi) equipped models introduced progressively from 1991 and built until 1996, these bodies are also the most appropriate for similar vintage carburetter models starting with the 'mainstream' Cooper 1.3 in 1990. They are not appropriate for 1997 onwards models.

AAA36002 BODY COMPLETE ASSY., Tbi saloon

HMP341007 BODY LESS DOORS ASSY., Tbi saloon

Mpi 'Continuation' Bodyshells (1997 on)

At the start of the 1997 model year, the Mini hosted more engineering changes than it had seen in many years. These were designed to comply with forthcoming regulations through to the intended cessation of production in 2000. As a result the bodyshell of the Mini Continuation (as the 1997 Mpi was known internally) was also significantly revised. The four Continuation bodyshells listed here are appropriate for UK and European models; if it is intended to reshell one of the surprisingly many Japan specification vehicles, modifications to both front inner wings will be required. These 1997 on bodyshells are not suitable for pre-1997 Minis; nor is a pre-1997 bodyshell suitable for a 1997 on Mini.

- AAA360200 BODY COMPLETE ASSY., standard
 - AAC360090 BODY LESS DOORS ASSY., standard AAA360210 BODY COMPLETE ASSY., Sport Pack
- AAB360160 BODY LESS DOORS ASSY., Sport Pack
-

F	ront E	na As	sembly	
r	(7112101	EDONT	END ACCEMPLY	

2	CZH3191	FRONT END A	ASSEMBLY	L	1969-75; MkIII.	Solid subframe mounts.
	CZH3225	FRONT END A	ASSEMBLY	L	1976-89; MkIV.	Rubber subframe mounts.
	ASC36002	FRONT END A	ASSEMBLY	L	1989-96; Tbi.	Distributor ignition.
	ASC360100	FRONT END A	ASSEMBLY	I	1997 on; Mpi	Continuation.
					Distributorloss	ignition and front

997 on; Mpi Continuation. Distributorless ignition and front mounted radiator

I Standard and Cooper models.

Standard and Cooper models.

Sport Pack and Cooper Sport models.

Sport Pack and Cooper Sport models.

CZH3191 includes an increased depression in the dash crossmember giving clearance for waxstat carburetters; the crossmember is therefore visually different from that in early models. Owners of very early 1969-70 models should note that the bonnet hinges are in the later outboard positions, so a CZH455 bonnet will also be required.

If it is intended to use the ASC360100 front end on a Japan specification vehicle, modifications to both front inner wings will be required.

No.	Part No.	Description	Qty.	Kemarks

For details of the dash included in a front end assembly, please refer to the Dash Assembly section.

214471 BRACKET ASSY., front shock absorber, RH | Not Hydrolastic suspension models. 3 21A474 BRACKET ASSY., front shock absorber, LH I Not Hydrolastic suspension models. SCREW, bracket attaching Δ SH604051 8

IW7204 WASHER, locking

5

Front Wings, Front Panel and Bonnet

If you're fitting a new front wing to your Mini, when you purchase it don't forget to also buy the support angle 14A7602. This apparently insignificant little bit of bent steel makes all the difference in the strength of the joint between the wheel arch lips on the front wing and A panel - without it the rear of the wing and the front of the A panel will always be prone to flex, or at the worst, fracture. The only instances where you don't need the support angle are if you're fitting an HMP441024 or HMP441025 wing (which comes with the angle ready fitted) or if your car has the larger wheel arches a Sports Pack and Cooper Sport

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TOUNG	a on Silverston	e, sports Pack and Cooper sport mode	IS.		
6	I 4A7240	FRONT WING, RH, no side repeater	I.	1969-86 approx.; round headlamp ring.	
	I 4A6476	FRONT WING, RH, no side repeater	I.	1969-86 approx.; ovoid headlamp ring.	
	14A6476P	FRONT WING, RH, no side repeater	1	1969-86 approx.; non-genuine.	
7	BMP454	FRONT WING, RH, with side repeater	1	1986 approx. on.	
	HMP441024	FRONT WING, RH, with side repeater	1	1986 approx. on; includes support	
				angle to A panel.	
8	14A7241	FRONT WING, LH, no side repeater	I	1969-86 approx.; round headlamp ring.	
	I 4A6477	FRONT WING, LH, no side repeater	I.	1969-86 approx.; ovoid headlamp ring.	
	14A6477P	FRONT WING, LH, no side repeater	1	1969-86 approx.; non-genuine.	
9	BMP455	FRONT WING, LH, with side repeater	1	1986 approx. to 1996; with aerial hole.	
	HMP441025	FRONT WING, LH, with side repeater	I	1986 approx. to 1996; with aerial hole.	
				Includes support angle to A panel.	
10	ASB360010	FRONT WING, LH, with side repeater	I	1997 on; without aerial hole.	
11	ALR360380	REINFORCEMENT, large wheel arch	2	Silverstone, Sports Pack and Cooper Sport.	
This is a larger diameter return lin to use after cutting wheel arches back on front nanel wing and A					

This is a larger diameter return lip to use after cutting wheel arches back on front panel, wing and A panel for models with 13" Silverstone or Sports Pack wheels. Templates for cutting and drilling the wings are listed here; those for the A panels are listed in the Inner Wings area of this section.

VUR100180	TEMPLATE, cutting and drilling,	I	Silverstone, Sports Pack and Cooper Sport.
VUR100190	RH front wing TEMPLATE, cutting and drilling, LH front wing	I	Silverstone, Sports Pack and Cooper Sport.

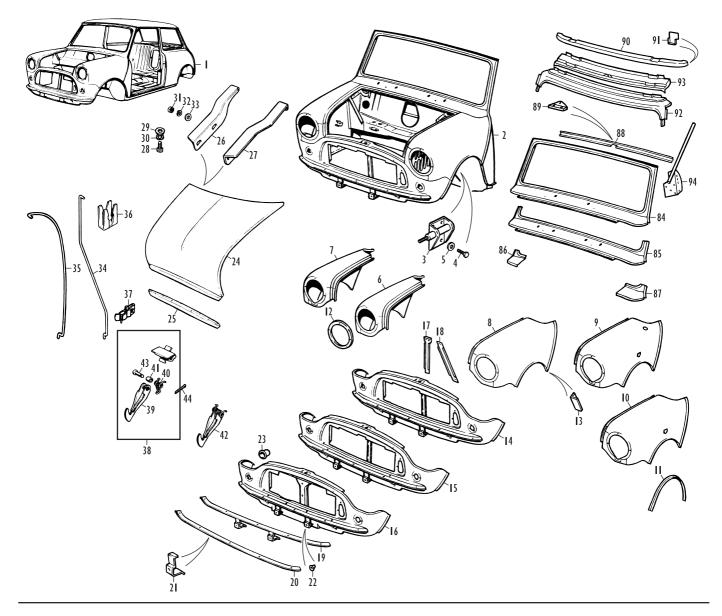
12 14A6693 MOUNTING RING, round, headlamp 2 Included in wing assemblies. The front wing headlamp rings changed quite late in Mini production from being round in shape to eggshaped, or ovoid, to accommodate the later fitment of headlamp-levelling motors. Fitting an ovoid headlamp-ringed wing to an older Mini should however make no difference to the finished appearance of the car, as very little if any jiggery-pokery is required to cover the extra hole area at the bottom of the ring with the headlamp mounting gasket.

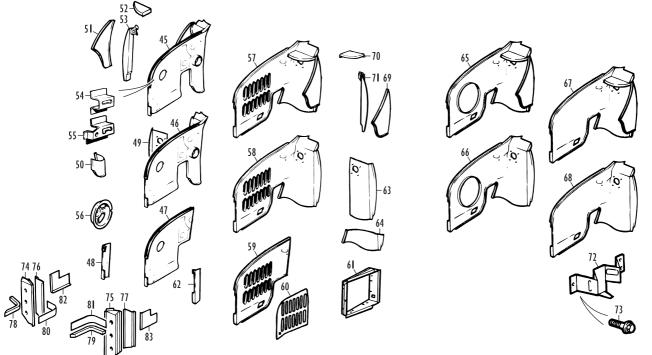
13	I4A7602	SUPPORT ANGLE, wing to A panel	2	
14	14A8308	FRONT PANEL ASSEMBLY	1	1969-75; solid subframe mountings.
	14A8308P	FRONT PANEL ASSEMBLY	1	1969-75; non-genuine.
	ALA8619	FRONT PANEL ASSEMBLY	1	1976-87; for 'beehive' type indicators.
	ASJ36002P	FRONT PANEL ASSEMBLY	I	1976-87; non-genuine.
15	ASJ36002	FRONT PANEL ASSEMBLY	1	1987-96; for screw-on lens indicators.
16	ASJ360070	FRONT PANEL ASSEMBLY	I	1997 on; for distributorless ignition.
17	ALA4583	STRUT, front panel support	I	1969-96; not oil cooler fitted models.
				Included in pre-1997 front panel
				assemblies.
10	2441010	CTRUIT front popul support	1	1060 06; for all cooler fitted models

18 24A1918 STRUT, front panel support I 1969-96; for oil cooler fitted models. Most commonly found on Cooper S models of the 1960s (optional until the mid 1960s, standard on Cooper S thereafter), the diagonal front panel strut 24A1918 quickly became an obvious signature of high performance Minis to those in the know, in the same vein as the revered right hand fuel tank. If you intend to fit an oil cooler to your pre-1997 Mini, you'll need to replace the standard vertical strut with a 24A1918 to give you the space to mount it.

Can't Find The Part You Need?

Every panel and bracket fitted to the Mini saloon in the last ten years or so of the car's production life is still being made today, as a direct result of British Motor Heritage taking over Mini bodyshell production from Longbridge. The vast majority are listed here in this catalogue, but if you're sure the one you want isn't here, please contact us and we'll do our best to obtain it for you. British Motor Heritage have always stated that they will supply, if required, any constituent part of any bodyshell or other assembly they manufacture.





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Front End Panels - Saloon and Cabriolet, 1969 On

No.	Part No.	Description	Qty.	Remarks	
Fr	ont Wi	ngs, Front Panel an	d B	Sonnet (continued)	l
19	14A7242	ANGLE ASSY., bumper and no. plate	T	Included in front panel assembly.	L
20	BMP103	ANGLE, front bumper securing	T	Included in front panel assembly.	L
21	14A8456	BRACKET, no. plate securing	2	Included in front panel assembly.	L
22	MM106151	RIVNUT, licence plate mounting	2	Japan spec. 1990 on approx.	I
23	AHE360010	DUCT, fresh air	Ι	Japan spec. 1997 on; cut front panel to fit.	
The	original bonne	t for 1969-70 models, CZH523, is not ava	ilable	at time of writing and is unlikely to	l
		e future. If a bonnet is required for a ve		•	I
		155 or BKA360110 bonnets may be used,	in co	njunction with a pair of 14A6714 and	I
	6715 hinge bra				I
24	CZH523	BONNET ASSEMBLY	I	1969-70; fits to hinges with screws.	I
	CZH455	BONNET ASSEMBLY	I	1970-96; fits to hinges with nuts.	I
	BKA360110	BONNET ASSEMBLY	1	1970-96; uses 1997 on lock bracket.	I
	BKA360070	BONNET ASSEMBLY	I	1997 on.	I
25	ALA6664	SUPPORT, upper grille moulding	1	Included in bonnet assembly.	I
26	14A6714	BRACKET, bonnet hinge, RH	Ι	To convert later bonnet to 1969-70 specification.	
27	14A6715	BRACKET, bonnet hinge, LH	I	To convert later bonnet to 1969-70 specification.	
28	SH604051	SCREW, hinge to bonnet	4	1969-70.	I
29	PWZ104	WASHER, plain	8	1969-70.	I
30	LWZ204	WASHER, locking	4	1969-70.	I
31	NH604041	NUT, hinge to bonnet	4	1970 on.	I
32	LWZ204	WASHER, locking	4	1970 on.	I
33	PWZ104	WASHER, plain	4	1970 on.	I
34	24A857	ROD, bonnet prop	I.	1969-96.	I
35	BKD360030	ROD, bonnet prop	I	1997 on.	I
36	24A859	CLIP, prop rod pivot	I		I
37	CZH209	CLIP, prop rod stowage	I		I
38	ALA7608	SAFETY CATCH AND BRACKET ASSEMBLY	I.	1959-96. Includes hook, spring,	I
				distance piece, clevis pin.	I
39	4B8644	HOOK, safety catch	I.	1959-96.	I
40	I 4A6838	SPRING, safety catch	Ι	1959-96.	
41	4B8768	DISTANCE PIECE, safety catch	Ι	1959-96.	
42	FPC100130	HOOK AND SPRING ASSEMBLY	Ι	1997 on; will replace earlier hook, spring and distance piece.	
43	4B8769	CLEVIS PIN, safety catch	Ι	1 0 · · · · · · · · · ·	
44	CPS204	SPLIT PIN, safety catch	i		
		,,			T

Inner Wings

Saloon

Please note that ABD36004 and ABD36006 are built to 1997 on specification and may need sundry brackets removed for use on earlier models. The bonnet prop bracket supplied on these inner wings is of the 1997 on type, in a different position to that on earlier models. Depending on the model the inner wing is to be fitted to, the bracket may need relocating or replacing with the earlier type. A very effective method of inner wing protection and wheel arch sealing is our front wheel arch liner kit (part no WAL001); for details, please see 'External Brightwork and Finishers' in the Somerford Mini catalogue.

An inner wing complete assembly includes inner wing, A panel, gusset and front pillar stiffener. 45 ABD36004 INNER WING COMPLETE ASSEMBLY, RH I

чJ	ADD J 0004	INNER WING CONTLETE ASSENDER, RIT		
46	ABD36006	INNER WING ASSY., without A panel, RH	L	
47	CZH3064	INNER WING REPAIR, front half, RH	L	
48	REPAN 156	INNER WING REPAIR,	L	Non-genuine.
		front panel attachment, RH		
49	REPAN068	INNER WING REPAIR, rear, full height, RH	L	Non-genuine.
50	REPAN029	INNER WING REPAIR, rear lower, RH	L	Non-genuine.
51	ALA5660	A PANEL, RH	L	
	ALA5660P	A PANEL, RH	L	Non-genuine.
	VUR100220	TEMPLATE, cutting and drilling,	L	Silverstone, Sports Pack and Cooper Sport.
		RH A panel		
52	14A8348	GUSSET, A panel to inner wing, RH	L	
53	ALA6472	STIFFENER ASSEMBLY, front pillar, RH	L	
54	14A7806	BRACKET, bonnet prop	L	1969-96; replaces 1997 on bracket
				supplied on inner wings.
55	ASU360090	BRACKET, bonnet prop	L	1997 on.
56	ASS360010	COWL, air conditioning fan	L	Japan 1997 on; cut into inner wing.
	AHU360090	BRACKET, air conditioning evaporator	L	Japan 1997 on.
57	ALA6279	INNER WING COMPLETE ASSEMBLY, LH	L	1969-89; with radiator slots.
58	ALA6475	INNER WING ASSY., without A panel, LH	L	1969-89; with radiator slots.
59	CZH3065	INNER WING REPAIR, front half, LH	L	1970-89; with radiator slots.
60	HMP441023	INNER WING REPAIR, radiator slots, LH	L	1969-89.
61	I 4A6498	COWLING ASSEMBLY, radiator	L	1969-70 and MkIII Cooper S only.

No.	Part No.	Description	Qty.	Remarks
62	REPAN 155	INNER WING REPAIR,	I	Non-genuine.
		front panel attachment, LH		0
63	REPAN069	INNER WING REPAIR, rear, full height, LI		Non-genuine.
64	REPAN030	INNER WING REPAIR, rear lower, LH	Ι	Non-genuine.
65	ABD36005	INNER WING COMPLETE ASSEMBLY, LH	T	1990-96, also Japan spec. 1997 on;
				with round radiator hole.
66	ABD36007	INNER WING ASSY., without A panel, LH	Ι	1990-96, also Japan spec. 1997 on;
				with round radiator hole.
67	ABD360200	INNER WING COMPLETE ASSEMBLY, LH	Ι	1997 on; without radiator hole.
68	ABD360190	INNER WING ASSY., without A panel, LH	Ι	1997 on; without radiator hole.
69	ALA5661	A PANEL, LH	Ι	
	ALA5661P	A PANEL, LH	I	Non-genuine.
	VUR100230	TEMPLATE, cutting/drilling, LH A panel		Silverstone, Sports Pack, Cooper Sport.
70	14A8349	GUSSET, A panel to inner wing, LH	I	
71	ALA6473	STIFFENER ASSEMBLY, front pillar, LH	1	
72	ASU36005	BRACKET, charcoal cannister	1	1991 on approx.; fuel injected models.
73	FS106127	SCREW, cannister to LH inner wing	3	1991 on approx.; fuel injected models.
6	hviolot Inn	er Wing Reinforcements		
74	ALR36006	REINFORCEMENT, outer vertical, RH	T	1990-92; Lamm Mini Cabriolet.
75	ALR36007	REINFORCEMENT, outer vertical, LH	i	1990-92; Lamm Mini Cabriolet.
76	ALR36004	REINFORCEMENT, inner vertical, RH	i	1990-92; Lamm Mini Cabriolet.
77	ALR36005	REINFORCEMENT, inner vertical, LH	i	1990-92; Lamm Mini Cabriolet.
78	ALR36018	REINFORCEMENT, outer horizontal, RH	i	1990-92; Lamm Mini Cabriolet.
79	ALR36019	REINFORCEMENT, outer horizontal, LH	i	1990-92; Lamm Mini Cabriolet.
80	ALR36016	REINFORCEMENT, inner horizontal, RH	i	1990-92; Lamm Mini Cabriolet.
81	ALR36017	REINFORCEMENT, inner horizontal, LH	Ì	1990-92; Lamm Mini Cabriolet.
82	ALR36008	REINFORCEMENT, inner body, RH	Ì	1990-92; Lamm Mini Cabriolet.
83	ALR36009	REINFORCEMENT, inner body, LH	Ι	1990-92; Lamm Mini Cabriolet.
W	/indscre	en		
84	CZH3140	WINDSCREEN COMPLETE ASSEMBLY	T	Includes header rail and boxing plates.
85	HMP441001	WINDSCREEN REPAIR, lower, full width	i	manual sector and secting plates.
86	REPAN033	WINDSCREEN REPAIR, lower corner, RH	Ì	Non-genuine.
87	REPAN034	WINDSCREEN REPAIR, lower corner, LH	Ì	Non-genuine.
88	AI A5790	HEADER RAIL ASSEMBLY	Ì	Saloon

88 ALA5790 HEADER RAIL ASSEMBLY I Saloon. 89 I4A8015 TAPPED PLATE, interior mirror 1 1969-96; included in header rail assy. 90 ASP36001 HEADER RAIL FINISHER 1 1990-92: Lamm Mini Cabriolet. 91 AMN36004 CAP, header rail end, RH I 1990-92; Lamm Mini Cabriolet. AMN36005 CAP, header rail end, LH I 1990-92; Lamm Mini Cabriolet. 97 AKC360050 HEADER RAIL PANEL 1 1993-96: Rover Mini Cabriolet. I 1993-96; Rover Mini Cabriolet. 93 AKC360060 CLOSING ASSEMBLY, header rail REINFORCEMENT, pillar, RH 94 ALR360240 1 1993-96: Rover Mini Cabriolet. ALR360250 REINFORCEMENT, pillar, LH 1 1993-96; Rover Mini Cabriolet.

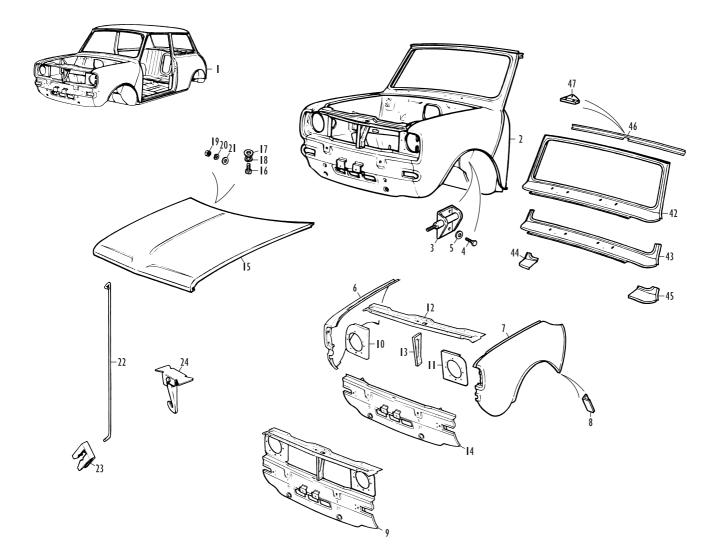
Getting New Doors to Fit

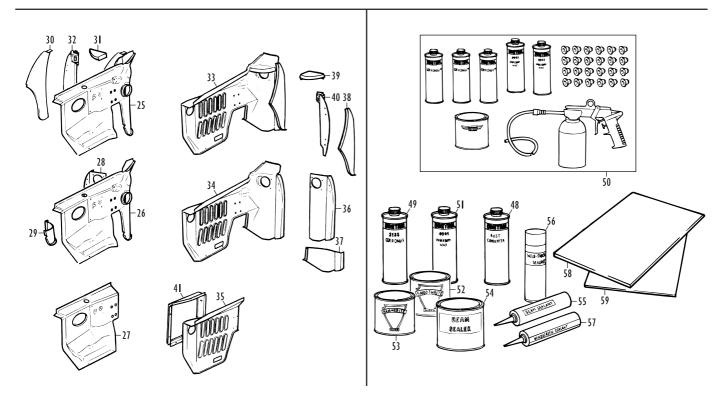
... is definitely one of the trickier aspects of rebuilding a Mini, ranking up there with fitting master cylinder clevis and split pins. On cars with the old externally hinged, sliding window type doors, an amount of carefully directed force is often required - if in doubt, don't attempt it yourself - and it takes forever to get both of the hinges sitting correctly together. On later cars with internally hinged doors and wind-up windows, fitting the doors to the body is no easier. As above, you should leave plenty of time to do the job and be confident in your knowledge of 'where to tweak what'. If you have any doubts, leave it to a specialist - preferably our workshop, of course - and take heart that the factory had its share of problems in this department, too.

The Mini was unique in many ways, one of which was that each bodyshell was 'jigged' to fit the doors; on more conventional (less characterful) cars the way of doing things was to adjust the doors to fit the body. On the Mini, the 'jigging' comprised a very beefy ratchet jack which was inserted diagonally in the door aperture on the bodyshell, first one way, then the other and pumped each time until the aperture matched the door being fitted. Needless to say, doing this without damaging the bodyshell was regarded as a pretty skilled task, and the dexterity and speed with which it was done on the production line was pretty impressive to the onlooker.

Even service bodies (bodyshells sold through the parts department for rebuilding severely accidentdamaged cars) received this treatment, even though they were sold without doors, bonnet or boot lid. To ensure that the workshop rebuilding the car had a reasonable chance of fitting doors to it, service bodies were 'jigged' and fitted with doors on the production line, and subsequently had them removed again.

Late in 1997, a Longbridge engineer discovered that because of a design oversight thirty-odd years earlier when the Mini bodyshell had been re-engineered to take wind-up window doors, all such fitted Mini bodyshells had been built 1/4 inch too wide between the door hinge pillars. Whether this had a detrimental effect on the fitting of doors is unlikely ever to be known (though it's likely it contributed towards the problem) because investigations went no further: the quantity of Minis to be built before production ceased didn't justify making the required design modifications.





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No. Part No. Description

Bodyshells

If you are faced with repairing a severely corroded or accident damaged Mini, opting instead for a new British Motor Heritage bodyshell would be a wise move indeed. A new bodyshell compares very favourably in cost against a heavy rebuild of your old bodyshell, and at the end of the job provides the degree of build integrity that old, repaired bodies simply cannot match. Nowhere is this statement more relevant than when the subject is the Mini Clubman bodyshell. Because the extra space in the engine bay allowed the fitment of more extreme power plants, Mini Clubmans were always (still are) favourite candidates for custom and high performance special builds. A taut, fatigue-free new bodyshell allows for safer enjoyment of uprated power, suspension and braking packages.

Oty. Remarks

British Motor Heritage Mini bodyshells are supplied in two conditions of build: Body Complete Assembly, fitted with doors, bonnet and boot lid, or Body Less Doors, which as the name suggests are supplied less the 'closure' panels and associated hinges. The panels, pressed in the original equipment dies, are then assembled by original processes on the jigs and fixtures used by Rover Group and its predecessors.

The completed bodyshells are usually electrophoretically coated, seam sealed and then primed with water-bourne paint to the latest industry standards, ready for your colour coat application. Occasionally, for manufacturing reasons, BMH may vary the finishing specifications; please contact us before placing your bodyshell order to establish whether there are any changes that you should be aware of.

Because of the many detail changes made on an annual - if not more frequent, sometimes - basis while the Mini was in production, it is strongly advised that you carry out 'dry run' test fitments of as many parts as you can prior to top coat painting the bodyshell. By doing this, you can make any adjustments that are necessary to the bodyshell without the frustration of damaging new paintwork.

Also ensure that all captive and weld nut threads on the bodyshell are cleared of paint after the top coat has been applied - in fact, make it the first job before starting to fit out the bodyshell. This will avoid the other great frustrations of sheared screws and captive nuts that have broken free when too much force has been used to get the screw threads to cut through the paint! Clearing the threads can be easily achieved with a set of imperial UNF threadform taps (plus a couple of metric ones for later models), but do go gently otherwise the tap will strip the thread you're trying to clear.

The following are the specifications of bodyshell available at time of writing.

Clubman Saloon Bodyshells (1976 on)

These bodyshells are most suitable for models built from 1976 onwards. They may also be used for some earlier models built between 1969 and 1975, if the later rubber mounted front subframe is utilised; please phone for details. While they are as close as reasonably possible to original specification, for commercial reasons these bodyshells are built with a handful of later specification components, which may require slight adjustments to be made for fitting out.

- CZH594 BODY COMPLETE ASSEMBLY I For Club
- I CZH588 BODY LESS DOORS ASSEMBLY
- I For Clubman and 1275GT saloons. I For Clubman and 1275GT saloons.

Front End Assembly

2 CZH3190 FRONT END ASSEMBLY CZH3223 FRONT END ASSEMBLY I 1969-75; solid subframe mounts (MkIII). 1976-87: rubber subframe mounts (MkIV)

C2H3190 includes a depression in the dash crossmember giving clearance for waxstat carburetters; the crossmember is therefore visually different from that in early models. The toeboard is designed for rod change gearboxes and may need some alteration for use on very early models with a remote gear change.

For details of the dash included in a front end assembly, please refer to the Dash Assembly section.

3	21A471	BRACKET ASSY., front shock absorber, RH	L	Not Hydrolastic suspension models.
	21A474	BRACKET ASSY., front shock absorber, LH	L	Not hydrolastic suspension models.
4	SH604051	SCREW, bracket attaching	8	
5	LWZ204	WASHER, locking	8	

Front Wings, Front Panel and Bonnet

6	CZH408	FRONT WING, RH			48	WC001	RUST CONVERTER, 'Dinitrol'	A/R	l litre can.
	CZH408P	FRONT WING, RH	I	Non-genuine.	49	WC002	CAVITY WAX, 'Dinitrol 3125 Corromax'	A/R	I litre can.
7	CZH409	FRONT WING, LH	I		50	WC003	RUST PROOFING KIT, 'Dinitrol'	A/R	
	CZH409P	FRONT WING, LH	I.	Non-genuine.	51	WC004	UNBERBODY WAX, 'Dinitrol 4941'	A/R	l litre can.
8	14A7602	SUPPORT ANGLE, wing to A panel	2		52	WC005	'SMOOTHRITE' PAINT, brush-on, black	A/R	500ml can.
9	HMP441039	GRILLE COMPLETE ASSEMBLY	1	1969-75; solid subframe mountings.	53	WC006	'HAMMERITE' PAINT, brush-on, black	A/R	500ml can.
	HMP441040	GRILLE COMPLETE ASSEMBLY	I	1976 on; rubber subframe mountings.	54	WC007	SEAM SEALANT, brush-on	A/R	l kg can.
10	CZH120	MOUNTING PANEL, headlamp, RH	I		55	WC013	SEAM SEALANT, polyurethane	A/R	300ml cartridge.
Ш	CZH121	MOUNTING PANEL, headlamp, LH	I.		56	WC008	ZINC-RICH SEALANT, weld-through	A/R	400ml aerosol.
12	CZH149	BONNET LOCKING PLATFORM	I		57	WC009	WINDSCREEN SEALANT	A/R	300ml cartridge.
	CZH149P	BONNET LOCKING PLATFORM	I.	Non-genuine.					
13	CZH155	SUPPORT, bonnet locking platform	I		We	also stock bri	ght mild steel sheet for localised repair	r use.	Sold by the square foot, it is
14	CZH563	FRONT VALANCE ASSEMBLY	I.	1969-75; solid subframe mountings.	avail	able in 18SW	G and 20SWG thicknesses:		
	AAM1022	FRONT VALANCE ASSEMBLY	I	1976 on; rubber subframe mountings.	58	STEEL18SWG	STEEL SHEET, 18SWG	A/R	Sold per square foot.
	AAM1022P	FRONT VALANCE ASSEMBLY	Ι	1976 on; non-genuine.	59	STEEL20SWG	STEEL SHEET, 20SWG	A/R	Sold per square foot.

No.	Part No.	Description	Qty.	Remarks
15	CZH520	BONNET ASSEMBLY	I	1969-70; fits to hinges with screws.
	CZH2609	BONNET ASSEMBLY	I	1970 on; fits to hinges with nuts.
16	SH60405 I	SCREW, hinge to bonnet	4	1969-70.
17	PWZ104	WASHER, plain	8	1969-70.
18	LWZ204	WASHER, locking	4	1969-70.
19	NH604041	NUT, hinge to bonnet	4	1970 on.
20	LWZ204	WASHER, locking	4	1970 on.
21	PWZ104	WASHER, plain	4	1970 on.
22	CZH200	ROD, bonnet prop	1	
23	24A859	CLIP, prop rod	I	
24	14A366	SAFETY CATCH ASSEMBLY	1	

Inner Wings

An inner wing complete assembly includes inner wing, A panel, gusset and front pillar stiffener.

25	CZH410	INNER WING COMPLETE ASSEMBLY, RH		
26	CZH414	INNER WING ASSY., without A panel, RH	I	
27	CZH3062	INNER WING REPAIR, front half, RH	I	
28	REPAN068	INNER WING REPAIR, rear, full height, RH	I	Non-genuine.
29	REPAN029	INNER WING REPAIR, rear lower, RH	I	Non-genuine.
30	ALA5660	A PANEL, RH	I	
	ALA5660P	A PANEL, RH	I	Non-genuine.
31	I 4A8348	GUSSET, A panel to inner wing, RH	I	
32	ALA6472	STIFFENER ASSEMBLY, front pillar, RH	I	
33	CZH567	INNER WING COMPLETE ASSEMBLY, LH	I	
34	CZH569	INNER WING ASSY., without A panel, LH	I	
35	CZH3063	INNER WING REPAIR, front half, LH	I	
36	REPAN069	INNER WING REPAIR, rear, full height, LH	I	Non-genuine.
37	REPAN030	INNER WING REPAIR, rear lower, LH	I	Non-genuine.
38	ALA5661	A PANEL, LH	I	
	ALA5661P	A PANEL, LH	I	Non-genuine.
39	14A8349	GUSSET, A panel to inner wing, LH	I	-
40	ALA6473	STIFFENER ASSEMBLY, front pillar, LH	I	
41	CZH570	COWLING ASSEMBLY, radiator	I	

The gussets I4A8348 and I4A8349 also serve the purpose of closing the space under the lower corners of the windscreen frame. They're fitted to all Minis, not just Clubmans, and are contenders for the title of most rust-prone panels on the car. Whenever you remove a wing, have a look under the windscreen lower corner while you can easily get access to it, and check the condition of the gusset (if it's still there at all). It's a very good idea to replace it while you can get to it, rather than waiting for the telltale leak to start behind the corner of the dashboard.

Windscreen

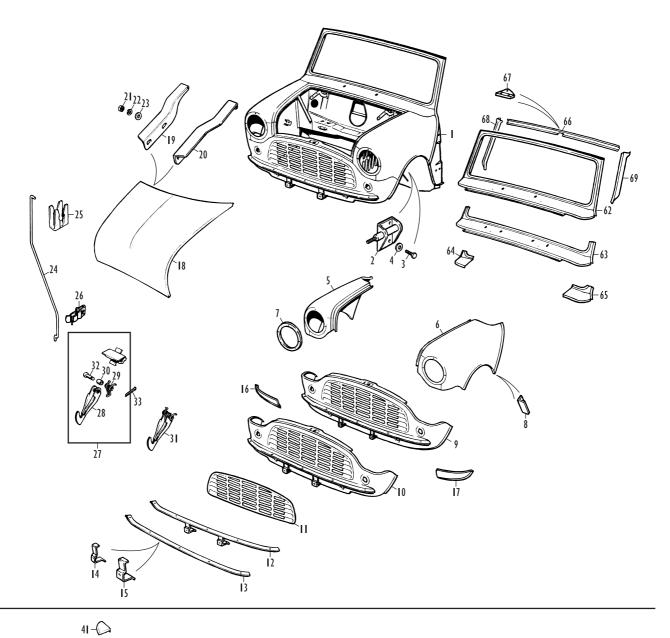
42	CZH3140	WINDSCREEN COMPLETE ASSEMBLY	Ι	Includes header rail and boxing plates.
43	HMP441001	WINDSCREEN REPAIR, lower, full width	Ι	
44	REPAN033	WINDSCREEN REPAIR, lower corner, RH	Ι	Non-genuine.
45	REPAN034	WINDSCREEN REPAIR, lower corner, LH	Ι	Non-genuine.
46	ALA5790	HEADER RAIL ASSEMBLY	Ι	
47	14A8015	TAPPED PLATE, interior mirror	Ι	Included in header rail assembly.

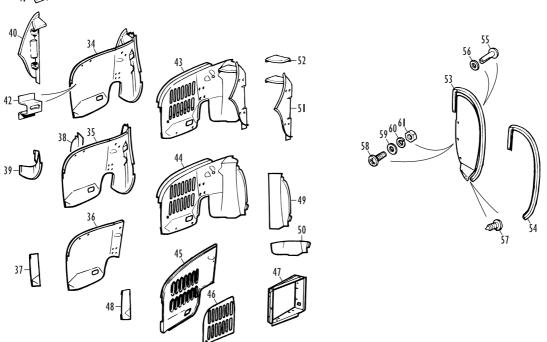
Body Shop Consumables

Somerford Mini is proud to be able to offer the Dinitrol range to protect your cherished Mini from the dreaded rust threat. Acclaimed as 'Best in Test' by Practical Classics magazine, Dinitrol 3125 cavity wax and 4941 underbody wax are used by the UK armed forces and protect their vehicles (with intact underbody paint) in up to 1.5 metres of salt water!

The Dinitrol Complete Rust-Proofing Kit includes a 500ml can of Rust Converter, two I litre cans of 3125 Cavity Wax, three I litre cans of 4941 Underbody Wax, the Professional Wax Injection Kit, a 10mm drill and a car set of 10mm body plugs - everything you need to give your Mini the ultimate rust protection.

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Fax. 01249 721316

Front End Panels - Van and Pick Up

No.	Part No.	Description	Qty.	Remarks		
Front End Assembly						
I	14A8202	FRONT END ASSEMBLY	I	1961-64; without brake cooling cutouts on front panel lower corners.		
	ALA8468	FRONT END ASSEMBLY	I	1964-70; with brake cooling cutouts on front panel lower corners. With inboard bonnet hinges.		
	ALA8614	FRONT END ASSEMBLY	I	1970-75; with outboard bonnet hinges. Solid subframe mountings.		
	ALA8620	FRONT END ASSEMBLY	I	1976 on; rubber subframe mountings.		
For	details of the	e dash included in a front end a	ssembly, please 1	refer to the Dash Assembly section.		

2	21A471	BRACKET ASSY., front shock absorber, RH	Ι
	21A474	BRACKET ASSY., front shock absorber, LH	L
3	SH604051	SCREW, bracket attaching	8
4	LWZ204	WASHER, locking	8

Front Wings, Front Panel and Bonnet

5	14A7240	FRONT WING, RH	I	With original round headlamp ring.
	14A6476	FRONT WING, RH	I	With later egg-shaped headlamp ring.
	14A6476P	FRONT WING, RH	I	Non-genuine.
6	14A7241	FRONT WING, LH	I.	With original round headlamp ring.
	14A6477	FRONT WING, LH	I	With later egg-shaped headlamp ring.
	14A6477P	FRONT WING, LH	I	Non-genuine.
7	14A6693	MOUNTING RING, round, headlamp	2	Included in wing assemblies.

For an explanation of the different shaped headlamp rings, see 'Front End Panels - Saloon and Cabriolet 1969 On'. Incidentally, the factory presswork material planners years ago were very clever with the design of manufacture of the older, round, headlamp ring. In pressing a Mini rear quarter panel (rear wing), two relief holes had to be punched in the rear quarter window area to make the forming of the quarter window depression easier. The two 'scrap' discs of steel punched out were designed to each be the same diameter as the disc required to make the headlamp ring - so from each new rear quarter panel, two headlamp rings were also achieved! This was not a unique occurrence in Mini panel production; there were in fact many other instances of ostensibly scrap material, or 'salvage' as it was termed, being reused for other panels or brackets.

8	14A7602	SUPPORT ANGLE, wing to A panel	2	
9	14A6480	FRONT PANEL ASSEMBLY	I	1961-64; without brake cooling cutouts on lower corners.
10	14A9507	FRONT PANEL ASSEMBLY	Ι	1964-75; with brake cooling cutouts on lower corners. Solid subframe mountings.
	14A9507P	FRONT PANEL ASSEMBLY	1	1964-75; non-genuine.
	AAM1106	FRONT PANEL ASSEMBLY	1	1976 on; rubber subframe mountings.
Ш	REPAN022	RADIATOR GRILLE INSERT, front panel	I	Converts saloon front panel to van and pick up type.

If you fancy an easier time when servicing your Van or Pick Up, fitting a Saloon front panel assembly is for you - it allows for fitment of a Saloon radiator grille, with the obvious benefit of that grille being removeable (unlike the Van and Pick Up original) when the time comes to service the distributor or carry out other work on the front of the engine. If you want original appearance but with the practicality of a removeable grille, the REPAN022 Van and Pick Up style grille insert shown above can b simply screwed in place, rather than welded, on a Saloon front panel. If you intend to do this, it's advisable to clip a length of small-sectioned plastic beading around the edge of the insert before you screw it to the car - that way the insert won't damage the paintwork on the front panel.

12	14A7242	ANGLE ASSY., bumper and no. plate	1	Included in front panel assembly.				
13	BMP103	ANGLE, front bumper securing	1	Included in front panel assembly.				
14	REPAN024	BRACKET, no. plate securing	2	Included in 14A6480 front panel assembly; early narrow design.				
15	14A8456	BRACKET, number plate securing	2	Included in 14A9507 and AAM1106 front panel assembly; later wide design.				
16	REPAN028	CONVERSION PANEL, lower corner, RH	I					
17	REPAN027	CONVERSION PANEL, lower corner, LH	I					
	These conversion panels modify the lower corners of a post-1964 front panel back to pre-1964 condition, without brake cooling cutouts.							
18	24A1182	BONNET ASSEMBLY	I	1961-70.				
	ALA8430	BONNET ASSEMBLY	I	1970 on.				
19	14A6714	BRACKET, bonnet hinge, RH	I	Included in 24A1182 bonnet assembly.				
20	14A6715	BRACKET, bonnet hinge, LH	Т	Included in 24A1182 bonnet assembly.				
17 The con 18	REPAN027 ese conversion idition, without 24A1182 ALA8430 14A6714	CONVERSION PANEL, lower corner, LH panels modify the lower corners of a po brake cooling cutouts. BONNET ASSEMBLY BONNET ASSEMBLY BRACKET, bonnet hinge, RH	 st-1964 	1961-70. 1970 on. Included in 24A1182 bonnet assembly				

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No.	Part No.	Description	Qty.	Remarks
27	ALA7608	SAFETY CATCH AND BRACKET ASSY.	Ι	Includes hook, spring, distance piece, clevis pin.
28	4B8644	HOOK, safety catch	I	
29	I 4A6838	SPRING, safety catch	1	
30	4B8768	DISTANCE PIECE, safety catch	I	
31	FPC100130	HOOK AND SPRING ASS'Y, late type	1	Replaces hook, spring and distance piece.
32	4B8769	CLEVIS PIN, safety catch	1	
33	CPS204	SPLIT PIN, safety catch	Ι	

Inner Wings

An inner wing complete assembly includes the inner wing and the inner A panel assembly. Please note that inner wings listed here may differ in detail (small brackets, weld nuts and piercings) from the originals on the car to be repaired. Minis using this design of inner wing (MkI and MkII Saloons, Travellers and Countrymans, plus of course all Vans and Pick Ups) were in production for nigh on twenty five years, during which time engine bay equipment positions changed many times. It would be impossible for us to stock and sell all the variations, so we advise you to inspect your old and new inner wings together and to transfer any necessary details you will require onto the new ones.

Also please note that some of the repair panels for inner wings are primarily intended for use on later Saloons with internally hinged doors. Thus while the overall profile of the panel is correct for use on earlier style inner wings, some details may need modification before fitment.

A very effective method of inner wing protection and wheel arch sealing is our front wheel arch liner kit (part no WAL001); for details, please see 'External Brightwork and Finishers' in the Somerford Mini catalogue.

ront End Panels - Saloon and Cabriolet					
ears ago were very clever with the	34	I 4A8388	INNER WING COMPLETE ASSEMBLY, RH	1	
essing a Mini rear quarter panel (rear	35	14A7900	INNER WING PANEL, without A panel, RH		
ndow area to make the forming of the	36	REPAN039	INNER WING REPAIR, front half, RH	Ι	
punched out were designed to each be	37	REPAN 156	INNER WING REPAIR,	I	Non-genuine.
ing - so from each new rear quarter			front panel attachment, RH		
inique occurrence in Mini panel	38	REPAN068	INNER WING REPAIR, rear, full height, RH	Ι	Non-genuine; to late saloon
scrap material, or 'salvage' as it was					specification. Will fit van and pick up.
scrup material, or survage as it was	39	REPAN029	INNER WING REPAIR, rear lower, RH	L	Non-genuine.
	40	14A8346	INNER A PANEL ASS'Y, RH	I.	Full height; includes gusset.
		14A8346P	INNER A PANEL ASS'Y, RH, non-genuine	L	3/4 height; excludes gusset.
1961-64; without brake cooling	41	14A8348	GUSSET, A panel to inner wing, RH	L	
cutouts on lower corners.	42	I 4A7806	BRACKET, bonnet prop	L	
1964-75; with brake cooling cutouts	43	I 4A8389	INNER WING COMPLETE ASSEMBLY, LH	L	
•	44	14A7901	INNER WING PANEL, without A panel, LH	L	
on lower corners. Solid subframe	45	CZH3065	INNER WING REPAIR, front half, LH	L	1971 approx. on.
mountings.	46	HMP441023	INNER WING REPAIR, radiator slots, LH	I	
1964-75; non-genuine.	47	14A6498	COWLING ASSEMBLY, radiator	L	1961-71 approx.
1976 on; rubber subframe mountings.	48	REPAN 155	INNER WING REPAIR,	L	Non-genuine.
Converts saloon front panel to van			front panel attachment, LH		0
and pick up type.	49	REPAN069	INNER WING REPAIR, rear, full height, LH	I.	Non-genuine; to late saloon
fitting a Saloon front panel assembly is					specification. Will fit van and pick up.
e obvious benefit of that grille being	50	REPAN030	INNER WING REPAIR, rear lower, LH	I	Non-genuine.
comes to service the distributor or	51	14A8347	INNER A PANEL ASS'Y, LH	Ì	Full height; includes gusset.
riginal appearance but with the		14A8347P	INNER A PANEL ASS'Y, LH, non-genuine		3/4 height; excludes gusset.
p style grille insert shown above can be	52	14A8349	GUSSET, A panel to inner wing, LH	i	sy'r neigny, excludes gasser
anel. If you intend to do this, it's	53	14A9085		i	If fitted; includes rubber seal.
nd the edge of the insert before you		14A9086	, 0,	i	If fitted; includes rubber seal.
twork on the front panel.	54	27H3668M	-	A/R	Supplied per metre.
	55	RB608081	RIVET, seal to plate	8	supplied per metre.
Included in front panel assembly.	56	WA704061	WASHER, plain	8	
Included in front panel assembly.	57	AB606031	SCREW, self tapping, plate to A panel	4	
Included in 14A6480 front panel	58	PMZ308	SCREW, pan head, plate to inner wing	6	
assembly; early narrow design.	59	PWZ103		6	
Included in 14A9507 and AAM1106	60	WL700101	WASHER, plain	6	
front panel assembly; later wide design.	61	FNZ103	WASHER, locking NUT	6	
	01	FNLIUJ	NOT	0	
	w	indscre	en		
front panel back to pre-1964					
	62	ALA5445	WINDSCREEN ASS'Y, with header rail		1961-67; includes boxing plates.
		ALA5655	WINDSCREEN ASS'Y, with header rail	1	1967-69; includes boxing plates.
1961-70.		CZH3140	WINDSCREEN ASS'Y, with header rail	1	1969 on; includes boxing plates.
1970 on.	63	HMP441001	WINDSCREEN REPAIR, lower, full width	I	Pressed to 1969 on condition with
Included in 24A1182 bonnet assembly.		NED411033			additional wiper piercings.
Included in 24A1182 bonnet assembly.	64	REPAN033	WINDSCREEN REPAIR, lower corner, RH		Non-genuine.
	65	REPAN034	WINDSCREEN REPAIR, lower corner, LH		Non-genuine.
	66	ALA5444	HEADER RAIL ASSEMBLY	1	1961-67.
		ALA5790	HEADER RAIL ASSEMBLY	1	1967 on.
	67	14A8015	TAPPED PLATE, interior mirror	1	Included in header rail assembly.
	68	14A6683	BOXING PLATE, windscreen pillar, RH	1	
Included in ALA8430 bonnet assembly.	69	I 4A6684	BOXING PLATE, windscreen pillar, LH	I	

NUT, hinge to bonnet

WASHER, locking

ROD, bonnet prop

CLIP, prop rod pivot

CLIP, prop rod stowage

WASHER, plain

NH604041

22 LWZ204

24 24A857

25 24A859

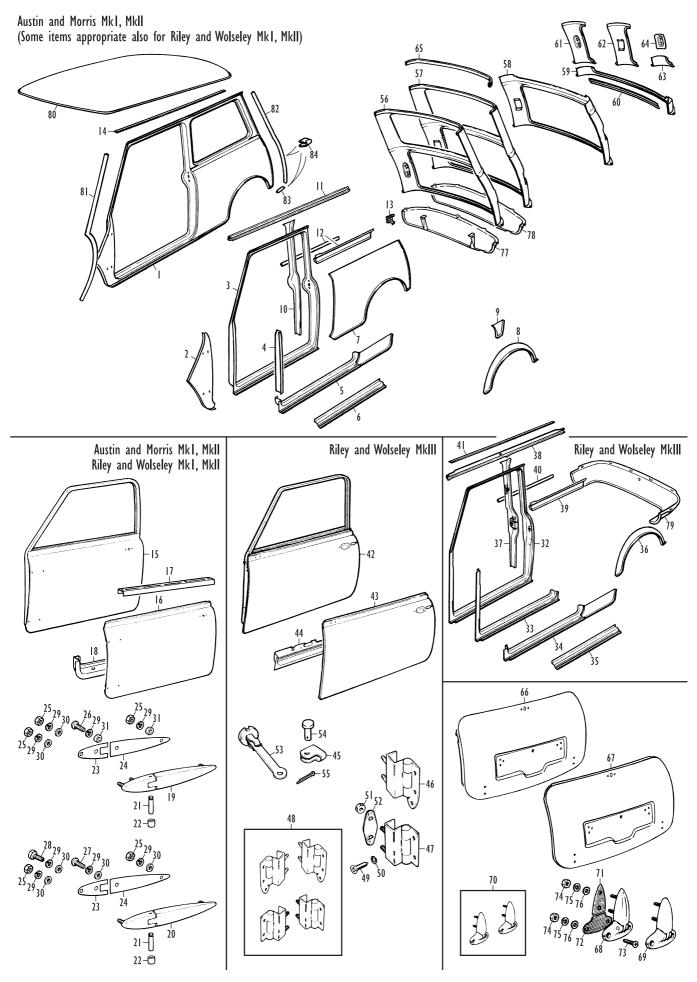
CZH209

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23 PWZ104

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		• • • • • • • • • • • • • • • • • • •	
Body Sid	es and Doors		
,	Austin and Morris Mkl, M Diseley Mkl, Mkll Saloons	kll Saloo	ons,
, panels only. Body		els are suital	s; monoside panels are the outer 'skin' ble for Austin and Morris saloons only, ry Elf and Wolseley Hornet MkI and
MkII saloons built	up to 1966.		
I I4A6472	BODY SIDE ASSEMBLY, RH	I	1959-64.
14A6473	BODY SIDE ASSEMBLY, LH	I	1959-64.
24A2366	BODY SIDE ASSEMBLY, RH	I	1964-69.
24A2367	BODY SIDE ASSEMBLY, LH	I	1964-69.
14A5500	MONOSIDE PANEL, RH	I	Excludes centre pillar and cant rail.

Oty. Remarks

No. Part No.

Description

	14A5500	MONOSIDE PANEL, RH	I	Excludes	centre	pillar	and	cant	rail.
	14A5501	MONOSIDE PANEL, LH	I	Excludes	centre	pillar	and	cant	rail.
2	14A6901	OUTER A PANEL, RH	I						
	14A6901P	OUTER A PANEL, RH	I	Non-gen	uine.				
	14A6902	OUTER A PANEL, LH	I						
	14A6902P	OUTER A PANEL, LH	I	Non-gen	uine.				
3	I 4A6899	DOOR SURROUND, RH	I	Ū					
	14A6900	DOOR SURROUND, LH	I						

The monosides of the Mini MkI and MkII saloons were exactly that: one-piece pressings running from the rear edge of each front wing to the rear corners of the bodyshell. The body side assemblies were composed of these extremely large pressings plus the internal stiffening rails. The traveller, van and pick up (and later saloons) were constructed in a different manner, using separate outer A panel, door surround and rear bodyside panels, enabling common panels to be used as far back as the centre of each body type.

The outer A panels and door surrounds listed here are technically speaking correct for travellers, vans and pick ups, but have always been used as cost-effective repair panels for the front halves of Mkl and MkII saloon monosides. In terms of styling and overall dimensions they are exactly the same as their counterpart areas on the saloon monosides; however because of the different construction process there are detail changes and some degree of fettling will be necessary when fitting them.

The very first 1959 - 1960 Minis had many significant body construction differences from later models. One of these was the absence of the inner A panels, complete with their door hinge reinforcements. Catering for the repair of the A panel and inner wing areas of these early cars will probably require some modification of the new panels to be fitted.

Note that the later, MkIII onwards, saloon A panels and door apertures (and those of the Clubman estate) cannot be used to repair a MkI or MkII saloon, because of the totally different internal door hinge design and the altered shape and size of the doors.

4	REPAN071	SURROUND REPAIR, A post, RH	Ι	Non-genuine.	3
	REPAN072	SURROUND REPAIR, A post, LH	Ι	Non-genuine.	Ι,
5	REPAN008	SURROUND REPAIR,	Ι	Non-genuine; extends back into rear	3
		door step with corners, RH		quarter panel.	Ι,
	REPAN009	SURROUND REPAIR,	Ι	Non-genuine; extends back into rear	3
		door step with corners, LH		quarter panel.	Ι,
6	BHM13P	SURROUND REPAIR, door step, straight	2	Non-genuine.	3
7	REPAN116	REAR QUARTER REPAIR, lower half, RH	Ι	Not Riley Elf or Wolseley Hornet.	Ι,
	REPANI17	REAR QUARTER REPAIR, lower half, LH	Ι	Not Riley Elf or Wolseley Hornet.	3
8	REPAN207	REAR QUARTER REPAIR, wheel arch, RH	Ι	Non-genuine.	4
	REPAN208	REAR QUARTER REPAIR, wheel arch, LH	Ι	Non-genuine.	I '
9	REPAN067	REAR QUARTER REPAIR,	Ι	Non-genuine.	4
		rear lower corner, RH		-	
	REPAN066	REAR QUARTER REPAIR,	Ι	Non-genuine.	Ι.
		rear lower corner, LH		C C	
10	14A6655	CENTRE PILLAR, RH	Ι	1959-64.	D
	14A6656	CENTRE PILLAR, LH	Ι	1959-64.	d
	24A1430	CENTRE PILLAR, RH	T	1964-69.	S
	24A1431	CENTRE PILLAR, LH	Ι	1964-69.	h
П	ALA5432	CANT RAIL, RH	Ι		a
	ALA5433	CANT RAIL, LH	Ι		0
12	REPAN210	REAR QUARTER RAIL ASS'Y, RH	Ι	Includes trim pad retaining strip.	4
	REPAN211	REAR QUARTER RAIL ASS'Y, LH	Ι	Includes trim pad retaining strip.	4
	24A143	RETAINING STRIP, trim pad	2		4
13	14A7775	BRACKET, quarter light catch	2	For models with opening rear quarter	4
				windows. Not Riley Elf or Wolseley Hornet.	
14	14A8462	SHEDDER, drip moulding, RH	Ι	Not supplied in body side assembly.	
17		SHEDDER, drip moulding, LH	1	Not supplied in body side assembly.	1

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Riley and Wolseley Mkl, Mkll Saloons

DOOR ASSEMBLY, LH

15 14A8306 DOOR ASSEMBLY, RH

1448307

No.	Part No.	Description	Qty.	Remarks
16	14A5498	DOOR OUTER PANEL, RH, steel	I.	
	14A5499	DOOR OUTER PANEL, LH, steel	I.	
	14A5498P	DOOR OUTER PANEL, RH, steel	I.	Non-genuine.
	14A5499P	DOOR OUTER PANEL, LH, steel	I.	Non-genuine.
	REPAN107	DOOR OUTER PANEL, RH, aluminium	I.	Non-genuine.
	REPANI08	DOOR OUTER PANEL, LH, aluminium	I	Non-genuine.
17	REPANI09	SUPPORT, door window channel	2	Non-genuine.
18	REPAN037	DOOR FRAME REPAIR, lower edge, RH	I	Non-genuine.
	REPAN038	DOOR FRAME REPAIR, lower edge, LH	I	Non-genuine.
19	14A6818	DOOR HINGE ASSEMBLY, upper RH	I	
	14A6819	DOOR HINGE ASSEMBLY, upper LH	T	
20	I 4A6820	DOOR HINGE ASSEMBLY, lower RH	I.	
	I 4A682 I	DOOR HINGE ASSEMBLY, lower LH	T	
21	37H3044	PIN, door hinge	4	
22	37H3043	BUSH, repair, hinge pin	4	
23	BMP135	GASKET, hinge, body	4	
24	BMP134	GASKET, hinge, door	4	
25	NH604041	NUT, hinge to door and body	10	3 per upper hinge, 2 per lower hinge.
26	PMZ412	SCREW, upper hinge to door	2	Pan head; 3/4" long.
27	PMZ410	SCREW, lower hinge to door	2	Pan head; 5/8" long.
28	SH60405 I	SCREW, lower hinge to body	2	Hex head; 5/8" long.
29	LWZ204	WASHER, locking	16	
30	PWZ104	WASHER, plain, upper hinge to body	12	
		and lower hinge to body and door		
31	14A7387	DISTANCE PIECE, upper hinge to door	4	

Body Sides - Riley and Wolseley MkIII Saloons

On the Elf and Hornet MkIII, built between 1967 and 1969, there are major differences. While manufactured alongside the Mini MkII, the Elf and Hornet MkIII used internally hinged, wind-up window doors not seen on the standard Mini body until the production of the Mini MkIII from late 1969. The following items may be fitted to Elf and Hornet MkIII models, but since many are produced to Mini MkIII condition or later, some detail modification work should be anticipated.

L					
l	32	CZH122	DOOR SURROUND, RH	I	Modifications required to fit locks.
l		CZH123	DOOR SURROUND, LH	L	Modifications required to fit locks.
l	33	HMP441012	SURROUND REPAIR, A post and step, RH	11	
l		HMP441013	SURROUND REPAIR, A post and step, LH	1	
l	34	REPANOIO	SURROUND REPAIR,	L	Non-genuine; extends back into rear
l			door step with corners, RH		quarter panel.
l		REPANOII	SURROUND REPAIR.	I	Non-genuine; extends back into rear
l			door step with corners, LH		quarter panel.
l	35	BHM13P	SURROUND REPAIR, door step,	2	Non-genuine.
l			straight section		
l	36	REPAN207	REAR QUARTER REPAIR, wheel arch, RH	L	Non-genuine.
l		REPAN208	REAR QUARTER REPAIR, wheel arch, LH	L	Non-genuine.
l	37	CZH255	B POST ASSEMBLY, RH	L	
l		CZH256	B POST ASSEMBLY, LH	L	
l	38	ALA5784	CANT RAIL, RH	I	
l		ALA5785	CANT RAIL, LH	L	
l	39	CZH426	WAIST RAIL, RH	L	With trim pad retainer.
l		CZH427	WAIST RAIL, LH	L	With trim pad retainer.
	40	ALA5679	RETAINER, trim pad	2	
	41	I 4A8462	SHEDDER, drip moulding, RH	I	
		I 4A8463	SHEDDER, drip moulding, LH	I	

Doors - Riley and Wolseley MkIII Saloons

Doors on these cars were very similar in most respects to the familiar wind-up window, internally-hinged doors used on Minis from 1969 onwards. It is, however, preferable to find original, repairable second hand doors to use; if this proves impossible then the replacement door assemblies listed here can be regarded as a starting point. The difficulty lies in the areas of the doors which accept the lock mechanisms and interior lock levers, which are completely different. As a result, considerable metal working skills will be required to to make the replacement doors useable.

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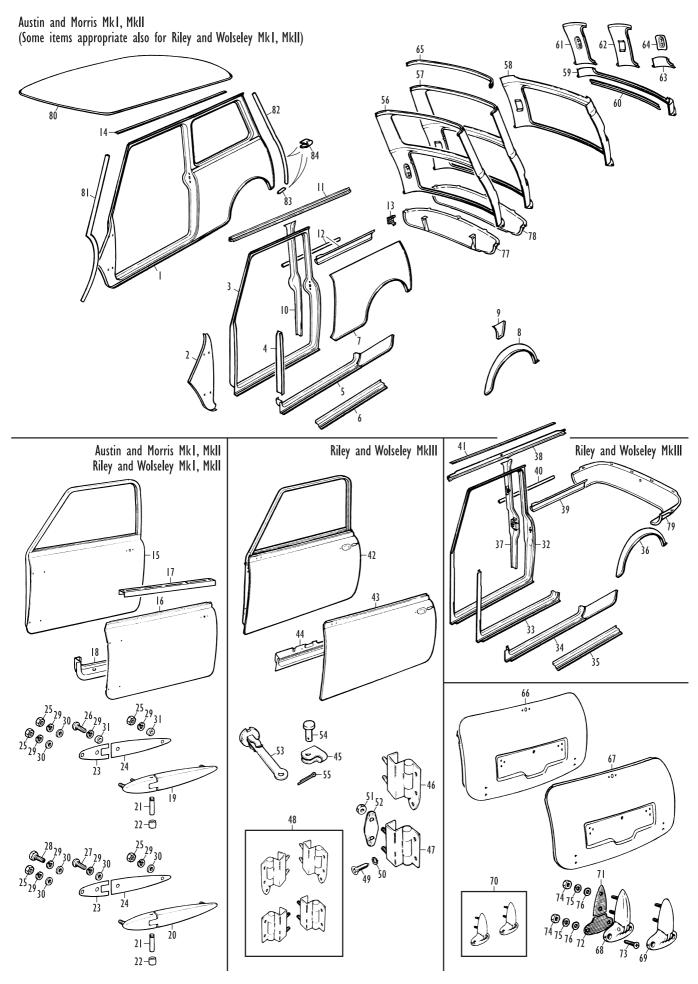
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42	BMP326	DOOR ASSEMBLY, RH, less hinges
	BMP327	DOOR ASSEMBLY, LH, less hinges
43	CZH3300A	DOOR OUTER PANEL, RH
	CZH3300	DOOR OUTER PANEL, RH
	CZH3300P	DOOR OUTER PANEL, RH, non-genuine
	CZH3301A	DOOR OUTER PANEL, LH
	CZH3301	DOOR OUTER PANEL, LH
	CZH3301P	DOOR OUTER PANEL, LH, non-genuine
44	REPAN052	DOOR FRAME REPAIR, lower edge, RH
	REPAN053	DOOR FRAME REPAIR, lower edge, LH
45	CZH3121	BRACKET, pivot, check arm

I Modifications required to fit locks. Modifications required to fit locks. Includes threaded inserts for mirror Does not include threaded inserts. Does not include threaded inserts. Includes threaded inserts for mirror. Does not include threaded inserts. Does not include threaded inserts. Non-genuine. Non-genuine.



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Body Sides, Back Panels and Roof - Saloon, Up To 1969

No.	Part No.	Description	Qty.	Remarks
Do	ors - Riley	and Wolseley MkIII Saloon	s (Co	ontinued)
The	following are	1969 on (Mini MkIII onwards) hinges;	while	the lower hinge is to all intents
the	same as the	original Elf and Hornet MkIII item, th	e uppe	r hinge differs by having a
reinf	orcement area	on the door leaf with an extra scre	w hole	in it. This hole will be redundant
if fi	tting a new ι	upper hinge to an original Elf and Ho	rnet M	kIII door. Conversely, it will accept
a so	rew if it is f	itted to a new replacement door.		
46	CZH202	DOOR HINGE ASSEMBLY, upper RH	Ι	Later type; will fit Elf and Hornet MkIII.
	CZH2O3	DOOR HINGE ASSEMBLY, upper LH	I	Later type; will fit Elf and Hornet MkIII.
47	CZH212	DOOR HINGE ASSEMBLY, lower	2	Later type; will fit Elf and Hornet MkIII.
48	HMP441030	DOOR HINGE KIT, four hinges	Ι	Later type; will fit Elf and Hornet MkIII.
49	SF604061	SCREW, countersunk, hinge to door	8/10	Quantity increases when fitting new
				upper hinges to new doors.
50	2K9847	WASHER, cupped, shakeproof	8/10	Quantity increases when fitting new
				upper hinges to new doors.
51	LNZI04	NUT, locking, hinge to body	8	
52	ALA6381	WASHER, plate	4	
53	ADA5671	ARM ASSEMBLY, door check	2	
54	CLZ412	CLEVIS PIN, check arm	2	
55	ZPS205	SPLIT PIN	2	

If Only...

One of the more surprising things about the Longbridge complex (known to all in the West Midlands as 'The Austin'), apart from its vast size, is the incredible network of tunnels underneath it. Apparently constructed at the behest of Lord Austin some time before the Second World War, the tunnels are substantial in sectional size (big enough for a delivery van to negotiate, if it had to), are reasonably well lit, poorly ventilated and run to a total length of somewhere around two miles!

Over the course of time, the tunnels became favourite hiding places for things that either staff didn't know what to do with, or had been instructed to throw away and coudn't bring themselves to do it. You sometimes hear tales of Aladdin's caves under car manufacturing plants - this is one instance where the tale was true! Matters came to a head at the start of the 1980s when a serious fire broke out in one of the tunnels and extinguishing the fire was compromised by the amount of clutter that blocked the way. The tunnels were soon cleared, and what we classic car enthusiasts today can only dream of finding was brought to the surface in huge quantities.

Tea chests and pallets full of production line stock of all kinds dating back to the 1940s but mostly from the late 1950s onwards was recovered, along with several complete bodyshells, cars and even exhibition items from motor shows back in the mists of time! In all, the huge stash filled a staff car park. The Heritage arm of Leyland Cars, as the parent company was then known, had not long been in existance, and was duly offered several items some of which are on display in the Heritage Motor Centre at Gaydon today. As for the rest - well, there simply wasn't the demand for classic car parts that there is now, so it all went for scrap. Some of it would make you weep: palletfuls of early Mini doors (the external hinge ones), even an articulated lorry load of Riley Elf and Wolseley Hornet panelwork.

Nowadays of course British Motor Heritage would be a perfect recipient for such a haul, and would doubtless make sure that anything useable was salvaged for the benefit of enthusiasts around the world. Just think - if the fire hadn't occurred, Elf and Hornet owners might be a whole lot better off today for the unique panelwork for their cars. There's still a handful of bits and pieces down there in the tunnels, but it's very, very little by comparison with what was there. Around 1997, there was a brand new (but very battered) 1979 specification bronze metallic Mini 1275 GT still nestling in one of the darker corners. Bet it's still there...

Back Panels and Boot Lid

56	14A6484	BACK PANEL ASSEMBLY	Ι	1960-67; may be used on 1959-60 models. Austin and Morris Mkl.
57	HMP441022	BACK PANEL ASSEMBLY	Ι	1967-69; Austin and Morris MkII.
58	HMP441019	BACK PANEL REPAIR, lower half, full width	Ι	1967-69; Austin and Morris MkII.
59	HMP441009	BACK PANEL REPAIR, lower edge, full width	Ι	
60	HMP441026	BACK PANEL REPAIR, lower edge, centre	T	
	CZH3058	BACK PANEL REPAIR, lower edge, centre	T	Alternative.
	CZH3058P	BACK PANEL REPAIR, lower edge, centre	T	Non-genuine.
61	14A8304	BACK PANEL REPAIR, lower corner, RH	Ι	1959-67; includes lamp piercings. Austin and Morris Mkl.
	14A8305	BACK PANEL REPAIR, lower corner, LH	Ι	1959-67; includes lamp piercings. Austin and Morris Mkl.
62	CZH3060	BACK PANEL REPAIR, lower corner, RH	Ι	1967-69; includes lamp piercing. Austin and Morris Mkll.
	CZH3061	BACK PANEL REPAIR, lower corner, LH	Ι	1967-69; includes lamp piercing. Austin and Morris Mkll.
63	REPAN060	BACK PANEL REPAIR, lower corner, RH	Ι	Non-genuine; without lamp piercing.
	REPAN061	BACK PANEL REPAIR, lower corner, LH	Ι	Non-genuine; without lamp piercing.

No.	Part No.	Description	Qty.	Remarks
64	REPAN03 I	REAR LAMP CONVERSION PANEL, RH	I	Non-genuine; converts later lamp piercing to Mkl specification.
	REPAN032	REAR LAMP CONVERSION PANEL, LH	Ι	Non-genuine; converts later lamp piercing to Mkl specification.
65	I 4A6596	CANT RAIL, rear	T	
66	28G110	BOOT LID ASSY., single skin type	I	1959-67; Austin and Morris Mkl. Cooper models 1961-66.
	8G9270	BOOT LID ASSY., double skin type	I	1967-69; Austin and Morris MkII. Cooper models 1966-69.
67	14A5517	BOOT LID OUTER PANEL	T	
68	CZH3272	HINGE ASSEMBLY, boot lid, RH	Ι	Original design; fit with NH604041 nuts.
	CZH3273	HINGE ASSEMBLY, boot lid, LH	T	Original design; fit with NH604041 nuts.
69	BMB360040	HINGE ASSEMBLY, boot lid, RH	Ι	Alternative; smooth (1990 on) profile. Fit with NT604041 nuts.
	BMB360050	HINGE ASSEMBLY, boot lid, LH	I	Alternative; smooth (1990 on) profile. Fit with NT604041 nuts.
70	HMP441031	HINGE KIT, boot lid, pair of hinges	I	Alternative; smooth (1990 on) profile. Fit with NT604041 nuts.
The	alternative 199	0 on hinges will fit an early car, but sin	ce they	are visually different it would be bes

The alternative 1990 on hinges will fit an early car, but since they are visually different it would be best to replace them in pairs using the kit HMP441031.

71	24A2175	GASKET, hinge to boot lid	2	
72	24A2176	GASKET, hinge to body	2	
73	SG60405 I	SCREW, countersunk, hinge to body	4	
74	NH604041	NUT, hinge to boot lid and body	8	Use on original hinges.
	NT604041	NUT, hinge to boot lid and body	8	Use on alternative hinges.
75	LWZ204	WASHER, locking	8	
76	PWZ104	WASHER, plain	8	
77	14A6490	REAR VALANCE ASSEMBLY	Ι	1959-64; includes rear pillar plate reinforcements. Not for Hydrolastic suspension fitted models.
78	14A5497	REAR VALANCE PANEL	I	1964-69; may be used on earlier models.
	CZH3353P	REAR VALANCE PANEL	I	Non-genuine.
79	ALA4665	REAR VALANCE PANEL	Ι	For Riley Elf and Wolseley Hornet.

The Mini's Most Difficult Panel

The amount of equipment used to produce a panel on a mass production car is sometimes jaw-dropping. It isn't a case of 'two halves of a tool come together with a sheet of steel in between, and out comes a panel'. The average skin panel requires four, five or six tools, each carefully set in a power press, to make it.

The hardest piece of presswork or panel forming to get right on the Mini bodyshell was the saloon back panel. To make the back panel with its complex curves and difficult dutch bend around the boot lid aperture took eleven tools, each of which were blocks of steel around the size of a small bathroom! To see two lines of 800-ton and 600-ton power presses loaded with all these tools, all thumping away making the Mini back panel, was a pretty awe-inspiring sight. And feeling (through your feet, especially). And noise.

Which makes the fact that British Motor Heritage still continues to manufacture the Mini bodyshell and its component parts in limited numbers, using the original mass production press tools, assembly jigs and fixtures very impressive. This feat becomes even more impressive when it is realised that much of the tooling, including that which creates the back panel, dates back to the start of the car's production well over forty years and just under five and a half million Minis ago. Although refurbished sporadically over the years, as a result of its extreme degree of usage the tooling requires a great deal of maintenance and ingenuity to keep it running.

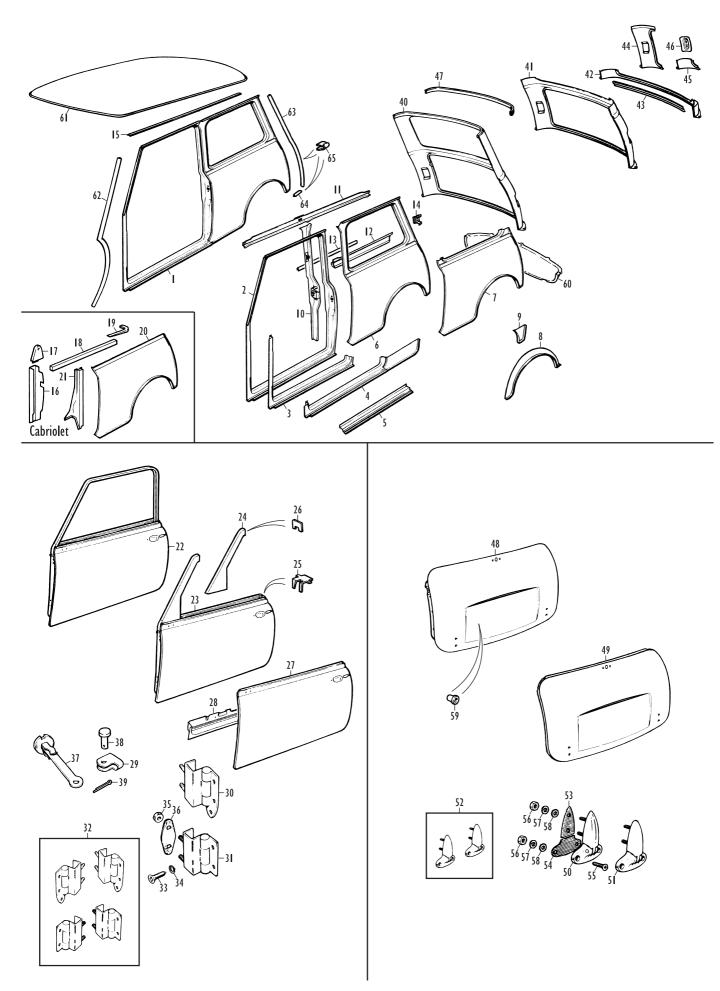
I

Roof

PANEL	ROOF	14A5503	0
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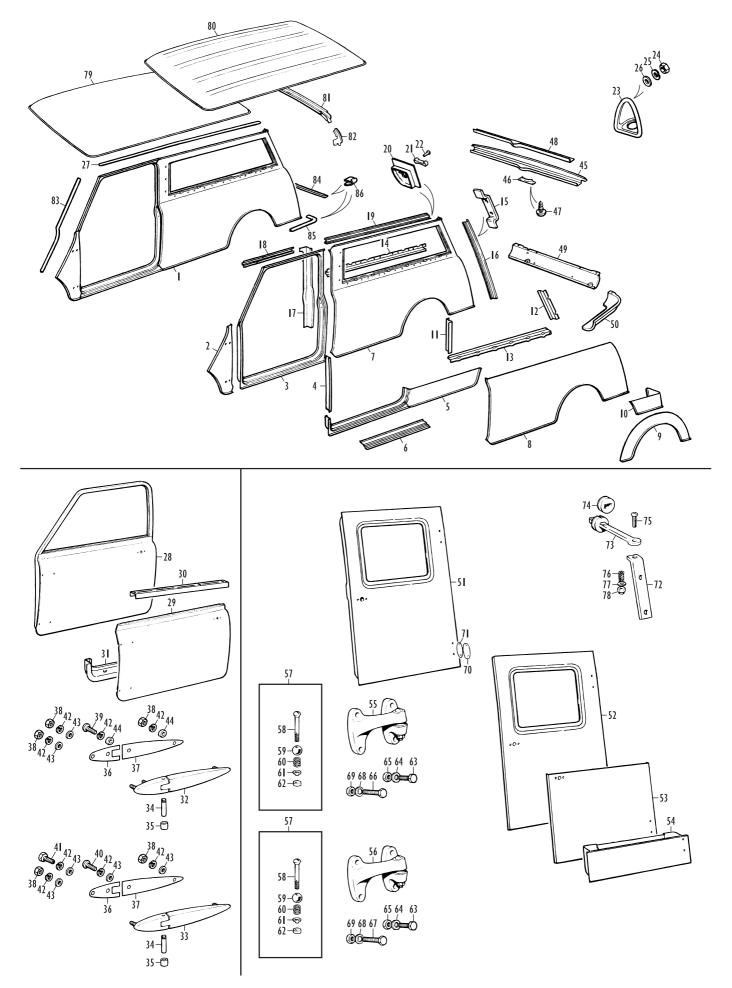
Seam Finishers

81	14A9999	FINISHER, seam, roof to front wheel arch	2	Mild steel.
	BMP127	FINISHER, seam, roof to front wheel arch	2	Mild steel, alternative.
	BMP127SS	FINISHER, seam, roof to front wheel arch	2	Stainless steel.
82	I 4A6783	FINISHER, seam, roof to rear valance, RH	1	Mild steel.
	BMP124	FINISHER, seam, roof to rear valance, RH	L	Mild steel, alternative.
	BMP124SS	FINISHER, seam, roof to rear valance, RH	Ι	Stainless steel.
	I 4A6784	FINISHER, seam, roof to rear valance, LH	L	Mild steel.
	BMP125	FINISHER, seam, roof to rear valance LH	L	Mild steel, alternative.
	BMP125SS	FINISHER, seam, roof to rear valance, LH	Ι	Stainless steel.
83	14A6795	FINISHER, rear quarter to rear valance	2	
	BMP129	FINISHER, rear quarter to rear valance	2	Alternative.



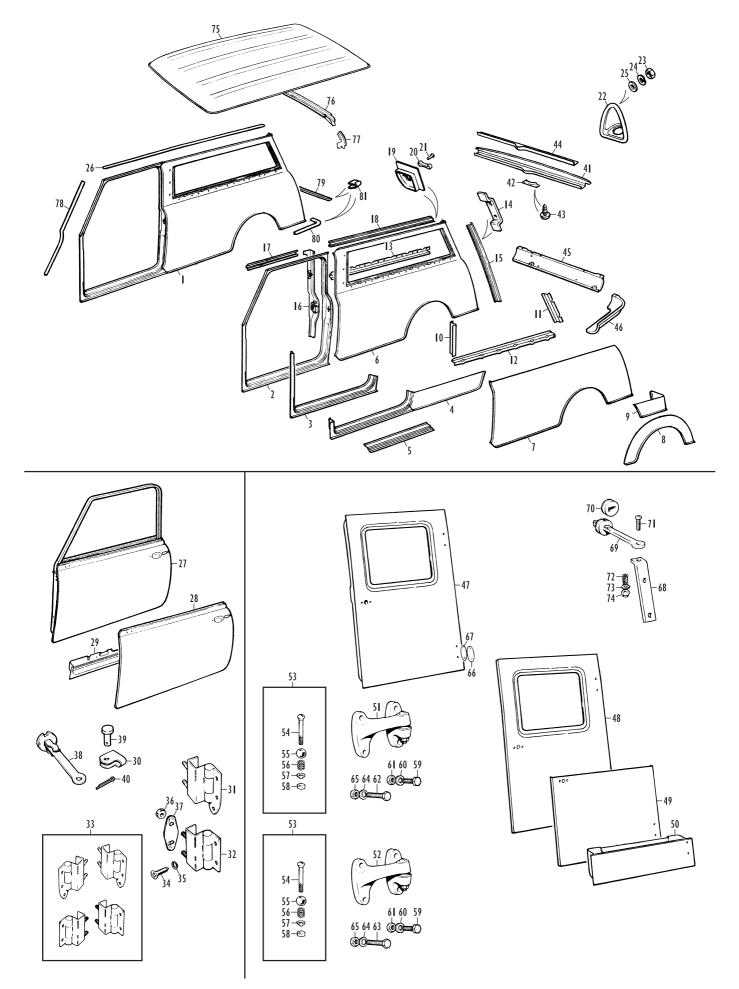
Body Sides, Back Panels and Roof - Saloon and Cabriolet, 1969 On

	<u> </u>						,
o. Part No.	Description Qt	y. Remarks	No.	Part No.	Description	Qty.	Remarks
		. neinaiks	1	CZH3301P	DOOR OUTER PANEL, LH, non-genuine	ųų. 1	
Body Sid	es		20			1	Does not include threaded insert
ody Sides -	Saloon		28	REPAN052 REPAN053	DOOR FRAME REPAIR, lower, RH	1	Non-genuine.
CZH430	BODY SIDE ASSEMBLY, RH	Includes B post, cant rail and waist rail.	1 20		DOOR FRAME REPAIR, lower, LH	1	Non-genuine.
CZH431	BODY SIDE ASSEMBLY, LH	Includes B post, cant rail and waist rail.	29	CZH3121	BRACKET, pivot, check arm	2	
CZH122	DOOR SURROUND, RH	····	30	CZH202	DOOR HINGE ASSEMBLY, upper RH	1	
CZH123	DOOR SURROUND, LH			CZH203	DOOR HINGE ASSEMBLY, upper LH	I	
HMP441012			31	CZH212	DOOR HINGE ASSEMBLY, lower	2	
	SURROUND REPAIR, A post and step, LH I		32	HMP441030	DOOR HINGE KIT, four hinges	Ι	
REPANOIO	SURROUND REPAIR, step with corners, RH I	Non-genuine; extends into rear quarter.	33	SF604061	SCREW, countersunk, hinge to door	10	
REPANOII	SURROUND REPAIR, step with corners, LH I		34	2K9847	WASHER, cupped, shakeproof	10	
		0	35	LNZI04	NUT, locking, hinge to body	8	
BHMI3P	SURROUND REPAIR, door step, straight 2	Non-genuine.	36	ALA6381	WASHER, plate	4	
ALA5666	REAR QUARTER PANEL, RH		37	ADA567 I	ARM ASSEMBLY, door check	2	
ALA5667	REAR QUARTER PANEL, LH		38	CLZ412	CLEVIS PIN, check arm	2	
VUR100200	TEMPLATE, drilling, RH rear quarter	Silverstone, Sports Pack and Cooper Sport.	39	ZPS205	SPLIT PIN	2	
VUR100210	TEMPLATE, drilling, LH rear quarter	Silverstone, Sports Pack and Cooper Sport.					
HMP441014	REAR QUARTER REPAIR, lower half, RH		Ba	ick Par	els and Boot Lids		
HMP441015	REAR QUARTER REPAIR, lower half, LH		I				10/0.02
REPAN207	REAR QUARTER REPAIR, wheel arch, RH	Non-genuine.	40	HMP441022			1969-93.
REPAN208	REAR QUARTER REPAIR, wheel arch, LH	Non-genuine.	I	ALA6417	BACK PANEL ASSEMBLY		1994 on; accepts alarm switch.
REPAN067	REAR QUARTER REPAIR, rear corner, RH	Non-genuine.	41	HMP441019	BACK PANEL REPAIR, lower half	1	1969-93; full width panel.
REPAN066	REAR QUARTER REPAIR, rear corner, LH	Non-genuine.	42	HMP441009	BACK PANEL REPAIR, lower edge	1	Full width panel.
CZH255	B POST ASSEMBLY, RH	-	43	HMP441026	BACK PANEL REPAIR, lower edge	1	Centre area only.
CZH256	B POST ASSEMBLY, LH			CZH3058	BACK PANEL REPAIR, lower edge	I	Centre area only; alternative.
ALA5784	CANT RAIL, RH			CZH3058P	BACK PANEL REPAIR, lower edge	Ι	Centre area only; non-genuine.
BMP451	CANT RAIL, with interior lamp bracket, LH I	Accepts later style 'clip in' interior lamp.	44	CZH3060	BACK PANEL REPAIR, lower corner, RH	T	Includes lamp piercing.
CZH426	WAIST RAIL, RH	With trim pad retainer.		CZH3061	BACK PANEL REPAIR, lower corner, LH	Ι	Includes lamp piercing.
CZH420	WAIST RAIL, LH	With trim pad retainer.	45	REPAN060	BACK PANEL REPAIR, lower corner, RH	L	Non-genuine; without lamp piercing
ALA5679	RETAINER, trim pad 2	•		REPAN061	BACK PANEL REPAIR, lower corner, LH	I	Non-genuine; without lamp piercin
1447775	BRACKET, quarter light catch 2		46	REPAN031	REAR LAMP CONVERSION PANEL, RH	T	Non-genuine; allows fitment of MkI lan
				REPAN032	REAR LAMP CONVERSION PANEL, LH	T	Non-genuine; allows fitment of Mkl lan
is bracket is not	required on later models with rear seat be	it mountings on the parcel shell corners.	47	14A6596	CANT RAIL, rear	1	8,
I 4A8462	SHEDDER, drip moulding, RH	1969-80; not part of body side assy.	48	BMP339	BOOT LID ASSEMBLY	i	1969-90 approx.; uses seal on lid.
14A8463	SHEDDER, drip moulding, LH	1969-80; not part of body side assy.	"	BMD36001	BOOT LID ASSEMBLY	÷	1990 approx. on; uses seal on bod
1440403	SHEDDER, drip modialing, En	1707-00, not part of body side assy.	49	BMP102			1770 approx. on, uses sear on bou
ody Sides -	Cabriolet Unique Parts				BOOT LID OUTER PANEL	-	
ALR36012	REINFORCEMENT, B post, RH	1990-92; Lamm Mini Cabriolet.	50	CZH3272	HINGE ASSEMBLY, boot lid, RH	1	1969-89; ridged profile.
ALR36013	REINFORCEMENT, B post, LH	1990-92; Lamm Mini Cabriolet.		CZH3273	HINGE ASSEMBLY, boot lid, LH		1969-89; ridged profile.
ALR36014	REINFORCEMENT, seat belt mounting, RH I	1990-92; Lamm Mini Cabriolet.	51	BMB360040	HINGE ASSEMBLY, boot lid, RH		1990 on; smooth profile.
ALR36015	-			BMB360050	HINGE ASSEMBLY, boot lid, LH	I	1990 on; smooth profile.
	REINFORCEMENT, seat belt mounting, LH I		52	HMP441031	HINGE KIT, boot lid, pair of hinges	I	1990 on; smooth profile.
ALR36010	TUBE, B post to rear parcel shelf, RH	, , , , , , , , , , , , , , , , , , , ,			ges CZH3272 and CZH3273 should be fitted		
ALR36011	TUBE, B post to rear parcel shelf, LH I	1990-92; Lamm Mini Cabriolet.	BMB	360040 and B	MB360050 should be fitted with NT60404	I nut	s. Later hinges will fit an early car
ALF36002	CAPPING, rear quarter, RH	1990-92; Lamm Mini Cabriolet.	are	visually differe	nt; hence the kit which allows replacemen	t in p	airs.
ALF36003	CAPPING, rear quarter, LH	1990-92; Lamm Mini Cabriolet.		2442175			
ALH360020	REAR QUARTER PANEL, RH	1993-96; Rover Mini Cabriolet.		24A2175	GASKET, hinge to boot lid	2	
ALH360030	REAR QUARTER PANEL, LH	1993-96; Rover Mini Cabriolet.	54	24A2176	GASKET, hinge to body	2	
ALY100100	REINFORCEMENT, B post, RH	1993-96; Rover Mini Cabriolet.	55	SG60405 I	SCREW, countersunk, hinge to body	4	
ALY100110	REINFORCEMENT, B post, LH	1993-96; Rover Mini Cabriolet.	56	NH604041	NUT, hinge to boot lid and body	8	1969-89; use on CZH3272/3 hinge
AMX360010	TEMPLATE SET, body kit	1993-96; Rover Mini Cabriolet.		NT604041	NUT, hinge to boot lid and body	8	1990 on; use on BMB360040/50 hir
e template set p	provides information for modifications to fit (Cabriolet body kit to replacement panels.	57	LWZ204	WASHER, locking	8	
			58	PWZ104	WASHER, plain	8	
oors			59	DYH10048	RIVNUT, licence plate mounting	2	Japan spec. 1990 on approx.
BMP326	DOOR ASSEMBLY, RH, less hinges	1969-96; saloon.	60	I 4A5497	REAR VALANCE PANEL	I.	1969-79.
BMP327	DOOR ASSEMBLY, LH, less hinges	1969-96; saloon.		CZH3353	REAR VALANCE ASSEMBLY	I.	With nuts for 1980 on fog lamps.
BDA360100	DOOR ASSEMBLY, RH, with hinges	1997 on; saloon. With side intrusion bar.		CZH3353P	REAR VALANCE PANEL	Ι	Non-genuine.
BDA360110 BDA360110	DOOR ASSEMBLY, LH, with hinges	1997 on; saloon. With side intrusion bar.		-			U
BDA36002	DOOR ASSEMBLY, RH, with hinges		R	oof			
	•		1				1040 04
BDA36003	DOOR ASSEMBLY, LH, with hinges	1990-92; Lamm Mini Cabriolet.	0	14A5503	ROOF PANEL	1	1969-96
BDA360060	0	1993-96; Rover Mini Cabriolet.		AKA360010	ROOF PANEL	1	1997 on; with aerial holes.
BDA360070	, , 0	1993-96; Rover Mini Cabriolet.		EH\$100010	TEMPLATE PACK, sunroof aperture	Ι	For British Open Classic type sunro
	abriolet doors had a capping on the glass fi		c.		i a h a va		
	ter models used a plastic clip-on cap. Rover		se	am Fin	iisners		
	for an early car the plastic cap DDR100340	(KH) or DDK100350 (LH) will now be	62	I 4A9999	FINISHER, seam, roof to front wheel arch	2	Mild steel.
eded.				BMP127	FINISHER, seam, roof to front wheel arch	2	Mild steel, alternative.
BDR36002	FRAME, door glass, RH	1990-92; Lamm Mini Cabriolet.		BMP127SS	FINISHER, seam, roof to front wheel arch	2	Stainless steel.
	FRAME, door glass, LH	1990-92; Lamm Mini Cabriolet.	63	I 4A6783	FINISHER, rear quarter to back panel, RH		Mild steel.
BDR36003	CAP, door glass guide, rear RH	1990-92; Lamm Mini Cabriolet.		BMP124	FINISHER, rear quarter to back panel, RI		Mild steel, alternative.
	CAP, door glass guide, rear LH I	1990-92; Lamm Mini Cabriolet.		BMP124SS	FINISHER, rear quarter to back panel, RI		Stainless steel.
		1990-92; Lamm Mini Cabriolet.		14A6784	FINISHER, rear quarter to back panel, II		Mild steel.
BDN36002 BDN36003	CAP, door glass frame, front RH		1		FINISHER, rear quarter to back panel, LF		Mild steel, alternative.
BDN36002 BDN36003 BDN36004	5		I		innonen, rear guarter to pack pailel. Li		iniu steel, alternative.
BDN36002 BDN36003 BDN36004 BDN36005	CAP, door glass frame, front LH	1990-92; Lamm Mini Cabriolet.		BMP125			
5 BDN36002 BDN36003 5 BDN36004 BDN36005 7 CZH3300A	CAP, door glass frame, front LH I DOOR OUTER PANEL, RH	1990-92; Lamm Mini Cabriolet. Includes threaded inserts for mirror.	,.	BMP125SS	FINISHER, rear quarter to back panel, LI		Stainless steel.
5 BDN36002 BDN36003 5 BDN36004 BDN36005 7 CZH3300A CZH3300	CAP, door glass frame, front LH I DOOR OUTER PANEL, RH I DOOR OUTER PANEL, RH I	1990-92; Lamm Mini Cabriolet. Includes threaded inserts for mirror. Does not include threaded inserts.	64	BMP125SS 14A6795	FINISHER, rear quarter to back panel, LI FINISHER, rear qtr to rear valance, short	2	Stainless steel.
BDN36002 BDN36003 BDN36004 BDN36005 CZH3300A CZH3300 CZH3300P	CAP, door glass frame, front LH I DOOR OUTER PANEL, RH I DOOR OUTER PANEL, RH I DOOR OUTER PANEL, RH, non-genuine I	1990-92; Lamm Mini Cabriolet. Includes threaded inserts for mirror. Does not include threaded inserts. Does not include threaded inserts.		BMP125SS 14A6795 BMP129	FINISHER, rear quarter to back panel, LH FINISHER, rear qtr to rear valance, short FINISHER, rear qtr to rear valance, short	1 1 2 2	Stainless steel. Alternative.
BDN36002 BDN36003 BDN36004 BDN36005 CZH3300A CZH3300	CAP, door glass frame, front LH I DOOR OUTER PANEL, RH I DOOR OUTER PANEL, RH I	1990-92; Lamm Mini Cabriolet. Includes threaded inserts for mirror. Does not include threaded inserts.	64 65	BMP125SS 14A6795	FINISHER, rear quarter to back panel, LI FINISHER, rear qtr to rear valance, short	2	Stainless steel.



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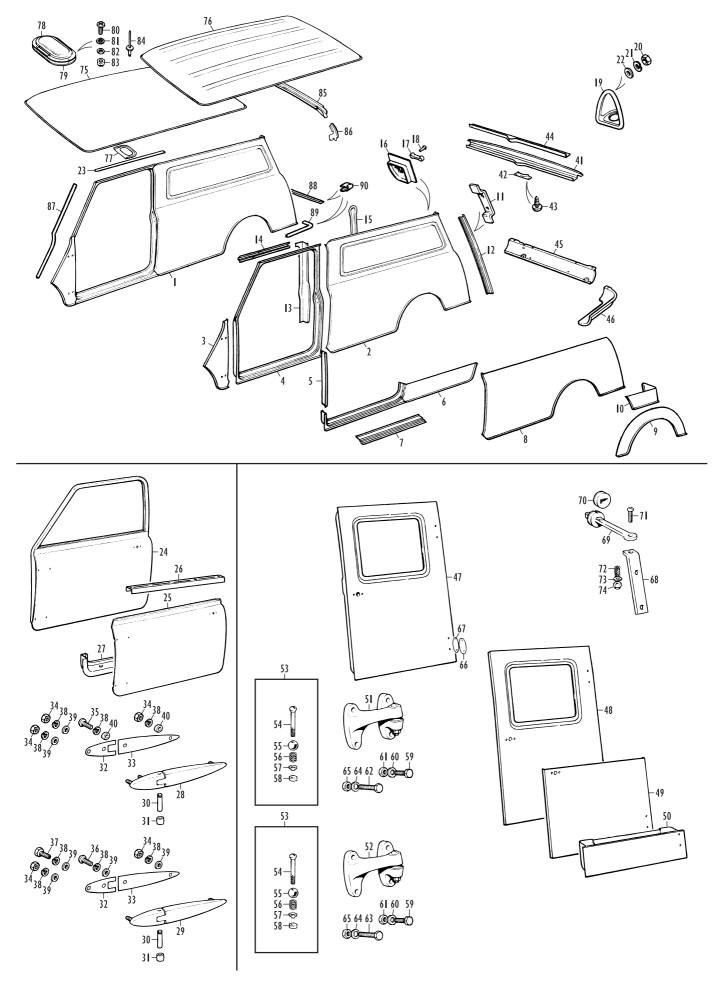
No D	rt No	Description	Remarks	N-	Part No.	Description	0~	Ramarke
	rt No. V Sid	Description Qty	. Remarks	No. 37	Part No. BMP134	Description GASKET, hinge, door	Qty. 4	Remarks
Body Body		es and Doors		38	NH604041	NUT, hinge to door and body	4	3 per upper hinge, 2 per lower hinge.
-		es include the centre pillar, cant and windo	w rails. 1960 Traveller and Countryman	39	PMZ412	SCREW, pan head, upper hinge to door		
		filler hole at the rear of the LH body side		40	PMZ410	SCREW, pan head, lower hinge to door		
		miliar fuel filler cowl in the lower rear of t		41	SH604051	SCREW, hex head, lower hinge to body		
•		here are not pierced for wooden bodywork,		42	LWZ204 PWZ104	WASHER, locking WASHER, plain	16 12	Do not use on upper hinge to door.
	1A533 1A534	BODY SIDE ASSEMBLY, RH	1960-64. 1960-64.	44	14A7387	DISTANCE PIECE, upper hinge to door		Do not use on upper ninge to door.
	1A2243	BODY SIDE ASSEMBLY, LH I BODY SIDE ASSEMBLY, RH I	1964 on.					
	1A2244	BODY SIDE ASSEMBLY, LH	1964 on.			els and Rear Doors		
2 14	1A6901	OUTER A PANEL, RH I		45	14A7034	GUTTER AND CANT RAIL, rear		
	1A6901P	OUTER A PANEL, RH	Non-genuine.	46	14A8242 CTZ603	PLATE, sealing gutter and cant rail SCREW, self tapping, sealing plate to body	ן רי	
	1A6902	OUTER A PANEL, LH	Neg convinc	47	14A7160	STIFFENER, gutter and cant rail	Ĩ	
	1A6902P 1A6899	OUTER A PANEL, LH I DOOR SURROUND, RH I	Non-genuine.	49	14A8154	REAR VALANCE ASSEMBLY	i	With weld nuts for rear fog lamps.
	1A6900	DOOR SURROUND, LH			14A8154P	REAR VALANCE ASSEMBLY	I	Non-genuine.
	PAN071	SURROUND REPAIR, A post, RH I	Non-genuine.	50	I 4A 6908	SIDE PANEL, rear valance, RH	1	
	PAN072	SURROUND REPAIR, A post, LH	Non-genuine.		14A6909 14A6908P	SIDE PANEL, rear valance, LH	-	Non convine
	EPAN012	SURROUND REPAIR, step with corners, RH I	Non-genuine; extends into body side.		14A6909P	SIDE PANEL, rear valance, RH SIDE PANEL, rear valance, LH	÷	Non-genuine. Non-genuine.
	EPANOI3 HMI3P	SURROUND REPAIR, step with corners, LH I SURROUND REPAIR, door step, straight 2	Non-genuine; extends into body side. Non-genuine.	51	14A8096	REAR DOOR ASSEMBLY, RH	i	
	1A433	BODY SIDE PANEL, RH	Non-gename.		I 4A8097	REAR DOOR ASSEMBLY, LH	Т	
	1A434	BODY SIDE PANEL, LH		52	I 4A6903	REAR DOOR OUTER PANEL, RH	I	
	EPAN I 53	BODY SIDE REPAIR, lower half, RH	Non-genuine.		14A6904	REAR DOOR OUTER PANEL, LH		Non convince laware half
	EPAN I 54	BODY SIDE REPAIR, lower half, LH	Non-genuine.	53	REPANOO6 REPANOO5	REAR DOOR OUTER REPAIR, RH REAR DOOR OUTER REPAIR, LH	I I	Non-genuine; lower half. Non-genuine; lower half.
	EPANI 57	BODY SIDE REPAIR, wheel arch, RH I	Non-genuine. Non-genuine	54	REPAN062	LOWER REPAIR, inner and outer, RH	i	Non-genuine.
	EPAN I 58 Epano40	BODY SIDE REPAIR, wheel arch, LH I BODY SIDE REPAIR, lower rear corner, RH I	Non-genuine. Non-genuine.		REPAN063	LOWER REPAIR, inner and outer, LH	I	Non-genuine.
	EPAN041	BODY SIDE REPAIR, lower rear corner, LH I	Non-genuine.	55	AFA1490	DOOR HINGE ASSEMBLY, upper, RH	I	
11 14	1A743 I	WINDOW RAIL, front, RH I	,	F/	AFA1491	DOOR HINGE ASSEMBLY, upper, LH	1	
	1A7432	WINDOW RAIL, front, LH I		56	AFA1492 AFA1493	DOOR HINGE ASSEMBLY, lower, RH DOOR HINGE ASSEMBLY, lower, LH	÷	
	1A7433 1A7434	WINDOW RAIL, rear, RH I		57	KMM170	REPAIR KIT, door hinge	4	Includes pin, ball, spring, washer and
	1A7435	WINDOW RAIL, rear, LH I WINDOW RAIL, lower, RH I				, 8		nut.
	1A7436	WINDOW RAIL, lower, LH		58	AAA318	PIN, hinge	4	
	1A8298	TRIM RAIL, window, RH I		59	AAA1178	BALL, hinge pin	4	
	1A8299	TRIM RAIL, window, LH I		60	3G3624 AAA1179	SPRING, hinge WASHER, tab	4	
	1A7126 1A7124	REINFORCEMENT, rear door hinge 4 PILLAR, rear door, RH I		62	AJD8104Z	NUT, hinge pin	4	
	1A7125	PILLAR, rear door, LH		63	SH604071	SCREW, hinge to body	8	
17 24		CENTRE PILLAR, RH	1960-64.	64	PWZ104	WASHER, plain	8	
	1A I 54	CENTRE PILLAR, LH I	1960-64.	65	LNZ204	NUT, nyloc ROLT, unner hinne de deer	8	
	1A2218	CENTRE PILLAR, RH	1964 on.	66 67	BH604151 BH604131	BOLT, upper hinge to door BOLT, lower hinge to door	4	
	1A2219 1A7162	CENTRE PILLAR, LH I CANT RAIL, door surround, RH I	1964 on.	68	WF702101	WASHER, shakeproof	8	
	1A7162	CANT RAIL, door surround, LH		69	LNZ204	NUT, nyloc	8	
	1A7443	CANT RAIL, body side, RH I		70	14A8428	, 1 0	A/R	
	1A7444	CANT RAIL, body side, LH I			ALA8465	GASKET, hinge	8	
	1A7287	PLATE, rear door check arm, RH I		72	14A8407 14A8408	BRACKET, rear door check arm, RH BRACKET, rear door check arm, LH	ì	
	1A7288 1G2843	PLATE, rear door check arm, LH I SPRING, check arm guide 2		73	CZH3327	CHECK ARM ASSEMBLY, rear door	2	
	612241	RIVET, guide spring 4		74	ADA5766	BUFFER, check arm	2	Included in check arm assembly.
	1A8152	COWL ASSEMBLY, fuel filler I		75	53K132	SCREW, check arm to bracket	2	
	NZ103	NUT, cowl to body side 5		76 77	14A7284 PWZ203	SPRING, check arm	2 2	
	L700101	WASHER, locking 5		78	PW2203 53K1420	WASHER, plain NUT	2	
	WZ103 1A8474	WASHER, plain 5 SHEDDER, drip moulding, RH I					-	
	1A8475	SHEDDER, drip moulding, LH			oof			
				79	14A6896	ROOF PANEL	1	1960-65; without ribs.
Doors				80 81	24A2070 14A7164	ROOF PANEL CHANNEL, roof	1	1966 on; with ribs. 1960-65.
	1A8306 1A8307	DOOR ASSEMBLY, RH I DOOR ASSEMBLY, LH I			24A2067	CHANNEL, roof	i	1966 on.
	1A8307 1A5498	DOOR ASSEMBLT, LH I DOOR OUTER PANEL, RH, steel I		82	14A7178	END, roof channel, RH	I	
	1A5499	DOOR OUTER PANEL, LH, steel			14A7179	END, roof channel, LH	I	
	1A5498P	DOOR OUTER PANEL, RH, steel I	Non-genuine.	5	am Fin	ichorc		
	1A5499P	DOOR OUTER PANEL, LH, steel	Non-genuine.	83	14A9999	FINISHER, seam, roof to front wheel arch	2	
	EPANI07	DOOR OUTER PANEL, RH, aluminium	Non-genuine. Non-genuine.		BMP127	FINISHER, seam, roof to front wheel arch		Alternative.
	EPAN I 08 EPAN I 09	DOOR OUTER PANEL, LH, aluminium I SUPPORT, door window channel 2		84	14A8368	FINISHER, seam, rear valance	I	
	EPAN037	DOOR FRAME REPAIR, lower edge, RH I	Non-genuine.		BMP130	FINISHER, seam, rear valance	I	Alternative.
RE	EPAN038	DOOR FRAME REPAIR, lower edge, LH I	Non-genuine.	85	14A7183	FINISHER, seam, rear valance side, RH		
	1A6818	DOOR HINGE ASSEMBLY, upper RH I			14A7184 BMP131	FINISHER, seam, rear valance side, LH FINISHER, seam, body rear side	2	Not handed; alternative.
	1A6819 1A6820	DOOR HINGE ASSEMBLY, upper LH I DOOR HINGE ASSEMBLY, lower RH I		86	GFK7515	CLIP, finisher to seam	30	8 per front finisher, 4 per rear side
	1A6821	DOOR HINGE ASSEMBLY, lower LH I						finisher, 6 for rear valance finisher.
34 37	7H3044	PIN, door hinge 4						
	7H3043	BUSH, repair, hinge pin 4						
36 BM	MP135	GASKET, hinge, body 4						



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Body Sides, Back Panels and Roof - Clubman Estate 1969 On

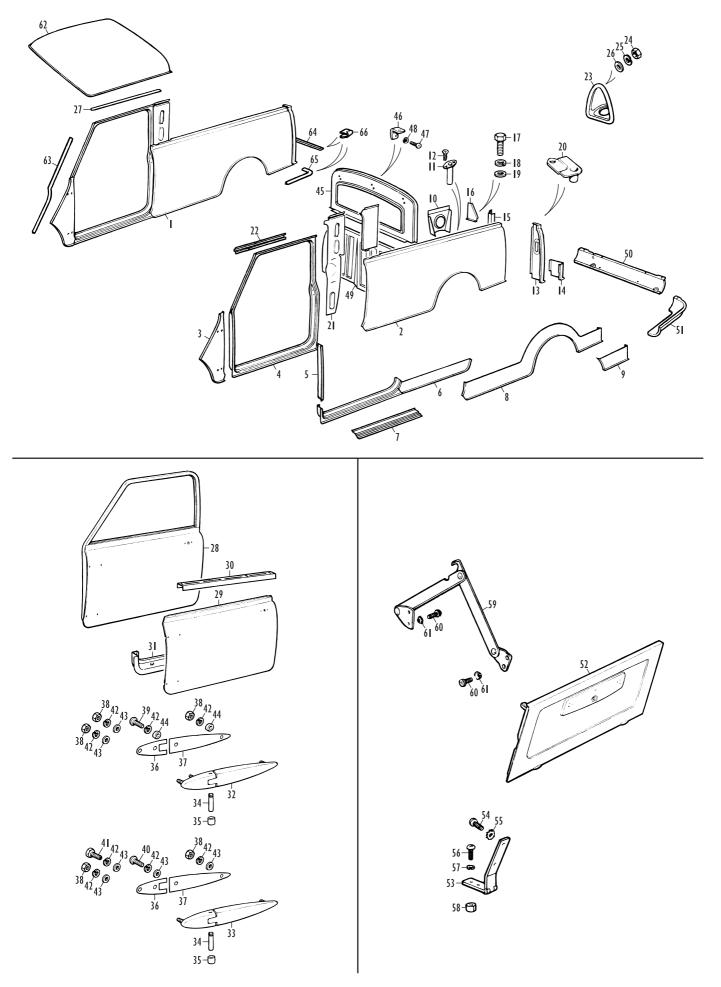
No.	Part No.	Description	Qty. Remarks	No.	Part No.	Description	Qty.	Remarks
Bo	dy Sid	es and Doors		39	CLZ412	CLEVIS PIN, check arm	2	
	y Sides			40	ZPS205	SPLIT PIN	2	
Body	side assembli	es include the centre pillar, cant and wind		D	als Dr	nale and Deer Der		
			ion of the Clubman Estate model in 1969.	L		nels and Rear Doors		
	, ,	nged, droplight doors meant that the door	surround, centre pillar and cant rails all nel itself. The A panel, which also changed,	41	14A7034 14A8242	GUTTER AND CANT RAIL, rear PLATE, sealing gutter and cant rail	1	
			now part of the inner wing assembly (see	43	CTZ603	SCREW, self tapping, sealing plate	2	
		lubman Saloon and Estate).	the part of the line line line and about the	44	14A7160	STIFFENER, gutter and cant rail	ī	
	CZH2648	BODY SIDE ASSEMBLY, RH		45	14A8154	REAR VALANCE ASSEMBLY	Т	1980 on; includes weld nuts for fog
	CZH2649	BODY SIDE ASSEMBLY, LH						rear guard lamps. Will fit earlier
	CZH122 CZH123	DOOR SURROUND, RH DOOR SURROUND, LH	1		14A8154P	REAR VALANCE ASSEMBLY	ī	models. Non-genuine.
		SURROUND REPAIR, A post and step, RH	1	46	14A6908	SIDE PANEL, rear valance, RH	i	Non genuine.
	HMP441013	SURROUND REPAIR, A post and step, LH			I 4A6909	SIDE PANEL, rear valance, LH	Ι	
	REPANO14	SURROUND REPAIR, step with corners, RH	÷ ,		14A6908P	SIDE PANEL, rear valance, RH	1	Non-genuine.
	REPANOI5 BHMI3P	SURROUND REPAIR, step with corners, LH SURROUND REPAIR, door step, straight	 Non-genuine; extends into body side. Non-genuine. 	47	I 4A6909P I 4A8096	SIDE PANEL, rear valance, LH REAR DOOR ASSEMBLY, RH	1	Non-genuine.
	CZH300	BODY SIDE PANEL, RH		"	I 4A8097	REAR DOOR ASSEMBLY, LH	i	
	CZH301	BODY SIDE PANEL, LH	I	48	I 4A6903	REAR DOOR OUTER PANEL, RH	Т	
	REPAN 159	BODY SIDE REPAIR, lower half, RH	I Non-genuine.	40	14A6904	REAR DOOR OUTER PANEL, LH	1	N .
	REPAN 160 REPAN 157	BODY SIDE REPAIR, lower half, LH BODY SIDE REPAIR, wheel arch, RH	I Non-genuine. I Non-genuine.	49	REPAN006 REPAN005	REAR DOOR OUTER REPAIR, lower half, R REAR DOOR OUTER REPAIR, lower half, L		Non-genuine. Non-genuine.
	REPAN 158	BODY SIDE REPAIR, wheel arch, LH	I Non-genuine.	50	REPAN062	LOWER REPAIR, inner and outer, RH	1	Non-genuine.
9	REPAN040	BODY SIDE REPAIR, lower rear corner, RH	I Non-genuine.		REPAN063	LOWER REPAIR, inner and outer, LH	Ι	Non-genuine.
	REPAN041	BODY SIDE REPAIR, lower rear corner, LH	I Non-genuine.	51	AFA1490	DOOR HINGE ASSEMBLY, upper, RH	1	
	14A7431 14A7432	WINDOW RAIL, front, RH WINDOW RAIL, front, LH	1	52	AFA1491 AFA1492	DOOR HINGE ASSEMBLY, upper, LH DOOR HINGE ASSEMBLY, lower, RH	I I	
	14A7433	WINDOW RAIL, rear, RH	1	1	AFA1493	DOOR HINGE ASSEMBLY, lower, LH	i	
	I 4A7434	WINDOW RAIL, rear, LH	L	53	KMM I 70	REPAIR KIT, door hinge	4	Includes pin, ball, spring, tab washer
	14A7435	WINDOW RAIL, lower, RH	1			NUL 11		and nut for one hinge.
	14A7436	WINDOW RAIL, lower, LH	1	54 55	AAA318 AAA1178	PIN, hinge	4	
	14A8298 14A8299	TRIM RAIL, window, RH TRIM RAIL, window, LH	1	56	3G3624	BALL, hinge pin SPRING, hinge	4	
	14A7126	REINFORCEMENT, rear door hinge	4	57	AAA1179	WASHER, tab	4	
	14A7124	PILLAR, rear door, RH	1	58	AJD8104Z	NUT, hinge pin	4	
	14A7125	PILLAR, rear door, LH	1	59	SH604071	SCREW, hinge to body	8	
	CZH502 CZH503	CENTRE PILLAR, RH CENTRE PILLAR, LH	1	60 61	PWZ104 LNZ204	WASHER, plain NUT, nyloc	8 8	
	CZH304	CANT RAIL, door surround, RH	1	62	BH604151	BOLT, upper hinge to door	4	
	CZH305	CANT RAIL, door surround, LH	I	63	BH604131	BOLT, lower hinge to door	4	
	CZH306	CANT RAIL, body side, RH		64	WF702101	WASHER, shakeproof	8 8	
	CZH307 14A7287	CANT RAIL, body side, LH PLATE, rear door check arm, RH	1	65 66	LNZ204 14A8428	NUT, nyloc WASHER, packing	o A/R	
	14A7288	PLATE, rear door check arm, LH	l.	67	ALA8465	GASKET, hinge	8	
	14G2843	SPRING, check arm guide	2	68	I 4A8407	BRACKET, rear door check arm, RH	Ι	
	RT612241	RIVET, guide spring	4	//	I 4A8408 CZH3327	BRACKET, rear door check arm, LH	1	
	14A8152 FNZ103	COWL ASSEMBLY, fuel filler NUT, cowl to body side	5	69 70	ADA5766	CHECK ARM ASSEMBLY, rear door BUFFER, check arm	2 2	Included in check arm assembly.
	WL700101	WASHER, locking	5	71	53KI32	SCREW, check arm to bracket	2	included in check and about in
	PWZ103	WASHER, plain	5	72	I 4A7284	SPRING, check arm	2	
	14A8474	SHEDDER, drip moulding, RH		73	PWZ203	WASHER, plain	2	
	14A8475	SHEDDER, drip moulding, LH	1	74	53K1420	NUT	2	
Doo	rs			R	oof			
	BMP326	DOOR ASSEMBLY, RH, less hinges	1	75	24A2070	ROOF PANEL	I	
	BMP327	DOOR ASSEMBLY, LH, less hinges		76	24A2067	CHANNEL, roof	i	
	CZH3300A CZH3300	DOOR OUTER PANEL, RH DOOR OUTER PANEL, RH	 Includes threaded inserts for mirror. Does not include threaded inserts. 	77	14A7178	END, roof channel, RH	I	
	CZH3300P	DOOR OUTER PANEL, RH, non-genuine	I Does not include threaded inserts.		14A7179	END, roof channel, LH	I	
	CZH3301A	DOOR OUTER PANEL, LH	I Includes threaded inserts for mirror.	6		-ih		
	CZH3301	DOOR OUTER PANEL, LH	I Does not include threaded inserts.	I		nishers		
	CZH3301P REPAN052	DOOR OUTER PANEL, LH, non-genuine DOOR FRAME REPAIR, lower edge, RH	I Does not include threaded inserts. I Non-genuine.	78	14A9999 BMP127	FINISHER, seam, roof to front wheel arch FINISHER, seam, roof to front wheel arch		Alternative.
	REPAN052		I Non-genuine.	79	14A8368	FINISHER, seam, rear valance		הוכו וומנוזכ.
	CZH3121	BRACKET, pivot, check arm	2		BMP130	FINISHER, seam, rear valance	I	Alternative.
	CZH202	DOOR HINGE ASSEMBLY, upper RH	1	80	14A7183	FINISHER, seam, rear valance side, RH	1	
	CZH203	DOOR HINGE ASSEMBLY, upper LH			14A7184	FINISHER, seam, rear valance side, LH	1	Not handed, altermative
	CZH212 HMP441030	DOOR HINGE ASSEMBLY, lower DOOR HINGE KIT, four hinges	2	81	BMP131 GFK7515	FINISHER, seam, body rear side CLIP, finisher to seam	2 30	Not handed; alternative. Use 8 for each front finisher, 4 for
	SF604061	6	10			,		each rear side finisher, 6 for the rear
	2K9847	WASHER, cupped, shakeproof	10					valance finisher.
	LNZI04	NUT, locking, hinge to body	8					
	ALA6381 ADA5671	WASHER, plate ARM ASSEMBLY, door check	4 2					
		issenter, uvor creek	-	I				



Tel. 01249 721421

Body Sides, Back Panels and Roof - Van

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No.	Part No.	Description Qty.	Remarks	No.	Part No.	Description Qty	. Remarks
R/	hi2 vha	es and Doors		43	CTZ603	SCREW, self tapping, sealing plate 2	
		es and boors		44	14A7160	STIFFENER, gutter and cant rail	
	dy Sides			45	14A8154	REAR VALANCE ASSEMBLY	With weld nuts for rear fog lamps.
		ies include the centre pillar, rear door pillar a	nd cant rail.		14A8154P	REAR VALANCE ASSEMBLY I	Non-genuine; without weld nuts.
I	ALA8322	BODY SIDE ASSEMBLY, RH		46	I 4A6908	SIDE PANEL, rear valance, RH I	ũ
h	ALA8323	BODY SIDE ASSEMBLY, LH			I 4A6909	SIDE PANEL, rear valance, LH I	
2	14A6897	BODY SIDE PANEL, RH			14A6908P	SIDE PANEL, rear valance, RH I	Non-genuine.
,	14A6898 14A6901	BODY SIDE PANEL, LH			14A6909P	SIDE PANEL, rear valance, LH I	Non-genuine.
3	14A6901 14A6901P	OUTER A PANEL PANEL, RH	Nen convine	47	I 4A8096	REAR DOOR ASSEMBLY, RH	
3	14A6901P	OUTER A PANEL PANEL, RH	Non-genuine.		I 4A8097	REAR DOOR ASSEMBLY, LH I	
J	14A6902P	OUTER A PANEL PANEL, LH I OUTER A PANEL PANEL, LH I	Non-genuine.	48	I 4A6903	REAR DOOR OUTER PANEL, RH I	
4	14A6899		Non-genume.		I 4A6904	REAR DOOR OUTER PANEL, LH I	
4	14A6900	DOOR SURROUND, RH I DOOR SURROUND, LH I		49	REPAN006	REAR DOOR OUTER REPAIR, lower half, RH I	Non-genuine.
5	REPAN071	SURROUND REPAIR, A post, RH	Non-genuine.		REPAN005	REAR DOOR OUTER REPAIR, lower half, LH I	Non-genuine.
J	REPAN072	SURROUND REPAIR, A post, LH	Non-genuine.	50	REPAN062	LOWER REPAIR, inner and outer, RH I	Non-genuine.
6	REPANO12	SURROUND REPAIR, step with corners, RH I	Non-genuine; extends into body side.		REPAN063	LOWER REPAIR, inner and outer, LH I	Non-genuine.
v	REPANO13	SURROUND REPAIR, step with corners, LH	Non-genuine; extends into body side.	51	AFA1490	DOOR HINGE ASSEMBLY, upper, RH I	
7	BHMI3P	SURROUND REPAIR, door step, straight 2	Non-genuine.		AFA1491	DOOR HINGE ASSEMBLY, upper, LH I	
8	REPAN 153	BODY SIDE REPAIR, lower half, RH I	Non-genuine.	52	AFA1492	DOOR HINGE ASSEMBLY, lower, RH I	
•	REPAN 154	BODY SIDE REPAIR, lower half, LH	Non-genuine.		AFA1493	DOOR HINGE ASSEMBLY, lower, LH I	
9	REPAN 157	BODY SIDE REPAIR, wheel arch, RH	Non-genuine.	53	KMM170	REPAIR KIT, door hinge 4	, , , , , , , , , , , , , , , , , , ,
	REPAN 158	BODY SIDE REPAIR, wheel arch, LH	Non-genuine.			DIN 1	and nut for one hinge.
10	REPAN040	BODY SIDE REPAIR, lower rear corner, RH I	Non-genuine.	54	AAA318	PIN, hinge 4	
-	REPAN041	BODY SIDE REPAIR, lower rear corner, LH I	Non-genuine.	55	AAA1178	BALL, hinge pin 4	
П	14A7126	REINFORCEMENT, rear door hinge 4	U	56	3G3624	SPRING, hinge 4	
12	14A7124	PILLAR, rear door, RH		57	AAA1179	WASHER, tab 4	
	14A7125	PILLAR, rear door, LH I		58	AJD8104Z	NUT, hinge pin 4	
13	24A2216	CENTRE PILLAR, RH I		59	SH604071	SCREW, hinge to body 8	
	24A2217	CENTRE PILLAR, LH I		60	PWZ104	WASHER, plain 8 NUT, nyloc 8	
14	14A7162	CANT RAIL, door surround, RH I		61	LNZ204 BH604151	NUT, nyloc 8 BOLT, upper hinge to door 4	
	14A7163	CANT RAIL, door surround, LH I		63	BH604131	BOLT, lower hinge to door 4	
15	14A7989	STIFFENER, body side 2		64	WF702101	WASHER, shakeproof 8	
16	14A7287	PLATE, rear door check arm, RH I		65	LNZ204	NUT, nyloc 8	
	I 4A7288	PLATE, rear door check arm, LH I		66	1448428	WASHER, packing A/I	
17	14G2843	SPRING, check arm guide 2		67	ALA8465	GASKET, hinge 8	
18	RT612241	RIVET, guide spring 4		68	14A8407	BRACKET, rear door check arm, RH I	
19	14A8152	COWL ASSEMBLY, fuel filler I			1448408	BRACKET, rear door check arm, LH	
20	FNZ103	NUT, cowl to body side 5		69	CZH3327	CHECK ARM ASSEMBLY, rear door 2	
21	WL700101	WASHER, locking 5		70	ADA5766	BUFFER, check arm 2	
22	PWZ103	WASHER, plain 5		71	53KI 32	SCREW, check arm to bracket 2	
23	14A8472	SHEDDER, drip moulding, RH I		72	I 4A7284	SPRING, check arm 2	
	14A8473	SHEDDER, drip moulding, LH I		73	PWZ203	WASHER, plain 2	
De				74	53K1420	NUT 2	
	ors						
24	14A8306	DOOR ASSEMBLY, RH		R	oof		
٦r	14A8307	DOOR ASSEMBLY, LH					10/1 /Fr without with
25	14A5498 14A5499	DOOR OUTER PANEL, RH, steel		15	I 4A6896 I 4A9503	ROOF PANEL, without ventilator piercing I ROOF PANEL, with ventilator piercing I	1961-65; without ribs.
		DOOR OUTER PANEL, LH, steel	Non convinc	72	24A2070	1 0	1961-65; without ribs.
	14A5498P 14A5499P	DOOR OUTER PANEL, RH, steel	Non-genuine.	10	24A2070 24A2071	ROOF PANEL, without ventilator piercing I	1966 on; with ribs.
		DOOR OUTER PANEL, LH, steel	Non-genuine.	77	14A7790	ROOF PANEL, with ventilator piercing	1966 on; with ribs. If fitted.
	REPANIO7 REPANIO8	DOOR OUTER PANEL, RH, aluminium I DOOR OUTER PANEL, LH, aluminium I	Non-genuine. Non-genuine.	77	14A7790 88G486	VENTILATOR PANEL I VENTILATOR ASSEMBLY I	If fitted.
26	REPANIO8	SUPPORT, door window channel 2	Non-genuine. Non-genuine.	79	886486 14A1862	WEATHERSTRIP, ventilator	If fitted.
20	REPAN037	DOOR FRAME REPAIR, lower edge, RH I	Non-genuine.	80	SE806121	SCREW, pan head, ventilator to roof 6	If fitted; No. 6 UNF x 3/8".
27	REPAN038	DOOR FRAME REPAIR, lower edge, LH I	Non-genuine.	81	WF704061	WASHER, shakeproof 6	If fitted.
28	14A6818	DOOR HINGE ASSEMBLY, upper RH I	non genance.	82	WA704061	WASHER, plain 6	
	14A6819	DOOR HINGE ASSEMBLY, upper LH I		83	LNZI02	NUT, locking 6	If fitted.
29	I 4A6820	DOOR HINGE ASSEMBLY, lower RH I		84	DXR512	RIVET, ventilator to roof 6	Alternative to screw fixing; 5/32" dia.
	14A6821	DOOR HINGE ASSEMBLY, lower LH		85	1447164	CHANNEL, roof	1961-65.
30	37H3044	PIN, door hinge 4			24A2067	CHANNEL, roof	1966 on.
31	37H3043	BUSH, repair, hinge pin 4		86	14A7178	END, roof channel, RH	
32	BMP135	GASKET, hinge, body 4			14A7179	END, roof channel, LH I	
33	BMP134	GASKET, hinge, door 4					
34	NH604041	NUT, hinge to door and body 10	3 per upper hinge, 2 per lower hinge.	Se	am Fir	nishers	
35	PMZ412	SCREW, pan head, upper hinge to door 2		I	14A9999		
36	PMZ410	SCREW, pan head, lower hinge to door 2		87	14A99999 BMP127	FINISHER, seam, roof to front wheel arch 2 FINISHER, seam, roof to front wheel arch 2	
37	SH604051	SCREW, hex head, lower hinge to body 2		88	I 4A8368	FINISHER, seam, roof to front wheel arch 2	Aller Hallve.
38	LWZ204	WASHER, locking 16		00	14A8368 BMP130	FINISHER, seam, rear valance I FINISHER, seam, rear valance I	Alternative
39	PWZ104	WASHER, plain 12	Do not use on upper hinge to door.	89	BMP130 14A7183		Alternative.
40	14A7387	DISTANCE PIECE, upper hinge to door 4	-	07		FINISHER, seam, body rear side, RH I	
		0			14A7184 BMP131	FINISHER, seam, body rear side, LH I	Not handed alternative
Ba	ick Par	els and Rear Doors		90	GFK7515	FINISHER, seam, body rear side 2 CLIP, finisher to seam 30	
41	14A7034	GUTTER AND CANT RAIL, rear		″	0101010		each rear side finisher, 6 for the rear
42	14A8242	PLATE, sealing gutter and cant rail					valance finisher.
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No. Part No.	Description Qty. Remarks	No.	Part No.	Description	Qty.	Remarks
Rody (1	14A5499P	DOOR OUTER PANEL, LH, steel	1	Non-genuine.
	Sides and Doors		REPANI07	DOOR OUTER PANEL, RH, aluminium	i	Non-genuine.
Body Sid			REPANIO8	DOOR OUTER PANEL, LH, aluminium	i	Non-genuine.
Body side as	emblies include the centre pillar, cant rail, rear pillar and channel.	30		SUPPORT, door window channel	2	Non-genuine.
I ALA834		31	REPAN037	DOOR FRAME REPAIR, lower edge, RH	Ι	Non-genuine.
ALA034			REPAN038	DOOR FRAME REPAIR, lower edge, LH	Ι	Non-genuine.
2 144755	,	32		DOOR HINGE ASSEMBLY, upper RH	Ι	
144755			14A6819	DOOR HINGE ASSEMBLY, upper LH	1	
	when refitting a Mini Van or Pick Up after repairing and repainting the bodyshel	II, to fit 33		DOOR HINGE ASSEMBLY, lower RH	1	
new rubber	trips to seal the gap between the load floor and the bodysides. Sold under par	t number	14A6821	DOOR HINGE ASSEMBLY, lower LH	1	
14G7836, thi	simple strip of rubber will prevent all manner of dirt and detritus from falling	down the 34		PIN, door hinge BUSH, repair, hinge pin	4	
	mulating in the space between the inner and outer sills. The dirt of course hol	lds 36		GASKET, hinge, body	4	
	as such is a very common cause of sill and floor corrosion on the Mini comme	ercial 37		GASKET, hinge, door	4	
	ecially Pick Ups, which during their serious work years were often subjected to b	ecoming 38		NUT, hinge to door and body	10	3 per upper hinge, 2 per lower hing
	eelbarrows, filled with sand, aggregate and other building materials. Many a Picl	k Up when 30		SCREW, pan head, upper hinge to door		· ·····
	t's left of its outer sills has yielded forth large concrete-consistency lumps, mould	led to the 40	PMZ410	SCREW, pan head, lower hinge to door		
shape of the	box section between the outer and inner sills	41	SH604051	SCREW, hex head, lower hinge to body	2	
3 14A690	I OUTER A PANEL, RH I	42	LWZ204	WASHER, locking	16	
14A690		43	PWZ104	WASHER, plain	12	Do not use on upper hinge to doo
14A690	6	44	14A7387	DISTANCE PIECE, upper hinge to door	4	
14A690						
4 I4A689		B	ack Par	nels and Tailboard		
14A690		45	I 4A8279	CAB BACK LIGHT ASSEMBLY	Ι	
5 REPANO	71 SURROUND REPAIR, A post, RH I Non-genuine.	46	I 4A7748	BRACKET, tilt frame	3	
REPANO	72 SURROUND REPAIR, A post, LH I Non-genuine.	47	PMZ308	SCREW, bracket to back light assembly	6	
6 REPANO				WASHER, locking	6	
REPANO		· 1	I 4A7562	BACK LIGHT TO REAR FLOOR PANEL	1	
7 BHM13		50	14A8154	REAR VALANCE ASSEMBLY	I	1980 on; includes weld nuts for fog
8 REPAN						rear guard lamps. Will fit earlier
REPAN	full length, RH 62 BODY SIDE REPAIR, lower edge, I Non-genuine.		14A8154P	REAR VALANCE ASSEMBLY		models.
NEFAN	62 BODY SIDE REPAIR, lower edge, I Non-genuine. full length, LH	51		SIDE PANEL, rear valance, RH	i	Non-genuine.
9 REPAN		"	14A6909	SIDE PANEL, rear valance, LH	i	
REPAN			I 4A6908P	SIDE PANEL, rear valance, RH	i	Non-genuine.
IO REPAN	· · · · · · · · · · · · · · · · · · ·		14A6909P	SIDE PANEL, rear valance, LH	Ì	Non-genuine.
II 14A774		52		TAILBOARD ASSEMBLY	Ι	0
12 CMZ308	SCREW, countersunk, housing attaching 4 No. 10 UNF x 1/2".	53	I 4A7755	HINGE ASSEMBLY, tailboard	2	
13 14A755	7 PILLAR, rear, RH I	54	SE605041	SCREW, pan head, hinge to tailboard	4	
14A755		55		WASHER, shakeproof	4	
	rtures in new rear pillars may need modification, depending on whether pre- or	· .		SCREW, pan head, hinge to body	4	
rear lamp as	semblies are to be fitted.	57	LWZ205	WASHER, locking	4	
		58		DISTANCE PIECE, hinge	4	
14 REPAN		59		STAY, tailboard, RH	1	
REPAN	· · · · · · · · · · · · · · · · · · ·	60	14A7762 SG604051	STAY, tailboard, LH SCREW, countersunk,	8	
15 14A776 14A777		00	30004031	stay to tailboard and body	0	
16 14A777		61	53K3453	WASHER, shakeproof, countersunk	8	
144777		"	55115155	WASHER, Shakeproor, countersunk	U	
17 SH6040	,,	P	oof			
18 LWZ204						
19 PWZ10		62	I 4A7565	ROOF PANEL	I	
20 I4A773	9 CORNER TOP, rear pillar, RH I			· • • • • •		
14A774	0 CORNER TOP, rear pillar, LH I	2	eam Fir	lisners		
21 24A143		63		FINISHER, seam, roof to front wheel arch		
24A143			BMP127	FINISHER, seam, roof to front wheel arch	12	Alternative.
22 I4A716		64		FINISHER, seam, rear valance	1	
144716			BMP130	FINISHER, seam, rear valance	1	Alternative.
23 14A815		65		FINISHER, seam, body rear side, RH	1	
24 FNZ103			14A7184	FINISHER, seam, body rear side, LH	1	Net handed, stermating
25 WL700			BMP131	FINISHER, seam, body rear side	2	Not handed; alternative.
26 PWZ10 27 14A847		66	GFK7515	CLIP, finisher to seam	30	Use 8 for each front finisher, 4 for each rear side finisher, 6 for the rear
14A047						valance finisher.
						www.bb IIIIditet.
_					-	

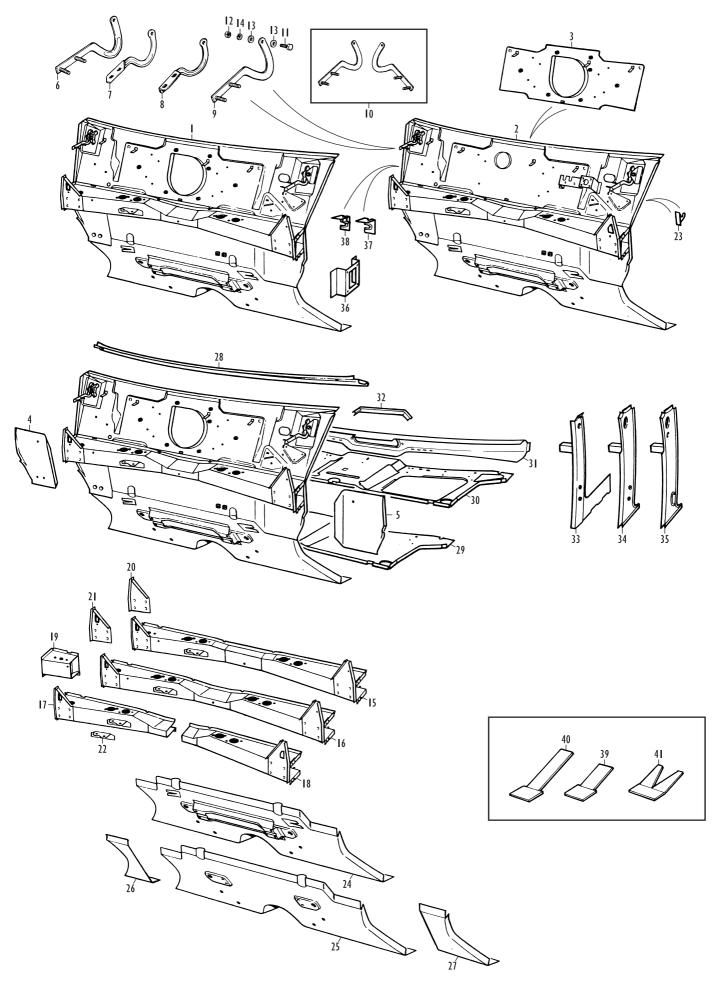
Doors

When fitting out a new door assembly, don't forget the drain tubes (part number 14A7930; two required per door) running from the lower window channel down to outlets in the bottom of the door frame. It's a good idea to check the tubes are clear of obstruction periodically, too.

28 I4A8306 DOOR ASSEMBLY, RH I 14A8307 DOOR ASSEMBLY, LH 1 14A5498 29 DOOR OUTER PANEL, RH, steel T 14A5499 DOOR OUTER PANEL, LH, steel DOOR OUTER PANEL, RH, steel 14A5498P Non-genuine. Т

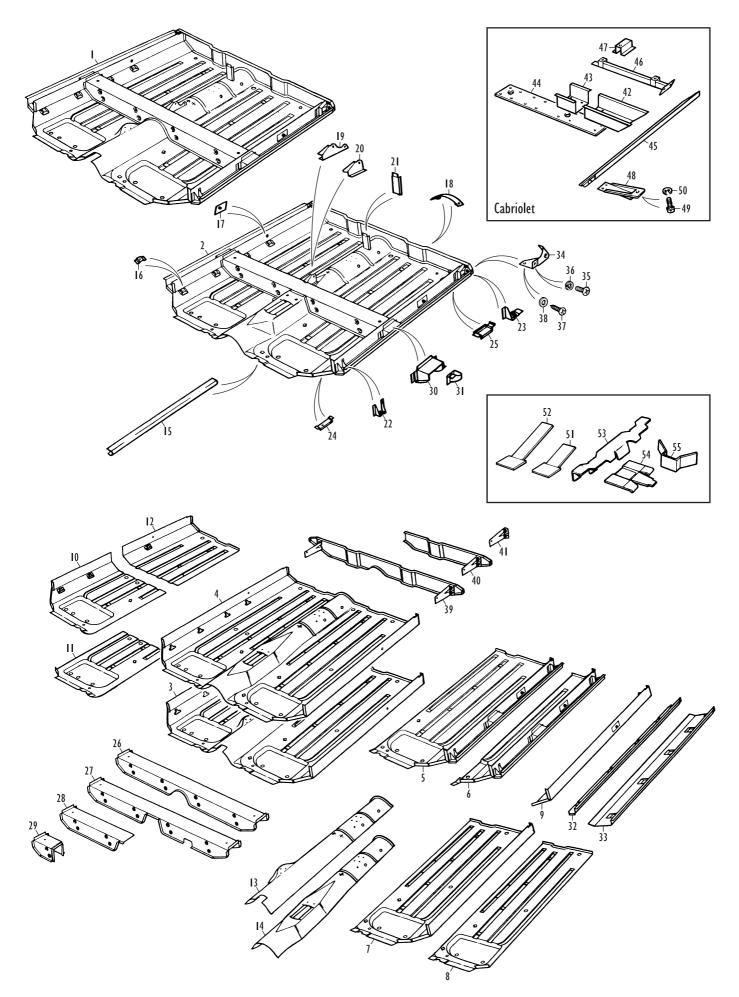
Can't Find The Part You Need?

Every panel and bracket fitted to the Mini saloon in the last ten years or so of the car's production life is still being made today, as a direct result of British Motor Heritage taking over Mini bodyshell production from Longbridge. Mini Travellers, Vans and Pick Ups also benefit from very good panel availability by comparison with most classic cars (though obviously not as good as the Mini saloon), and if an original panel is not available there are usually repair panels to cover most needs. However, if you're sure that what you need isn't here, please contact us and we'll do our best to obtain it for you.



No.	Part No.	Description	Qty.	Remarks	No.	Part No.	Description	Qty.	Remarks
		r d Assembly emblies are available for models from 19	76 onv	vards. They include the dash panel.		REPAN 177	CROSSMEMBER END REPAIR, LH		1959-75; non-genuine. Not Hydrolastic suspension models.
bonn	et hinges, cros	ssmember, toeboard, front parcel shelf an building or A post lower closing plates. T	d uppe	er fascia panel. They do not include		REPAN178	CROSSMEMBER END REPAIR, RH	۱	1964-71; non-genuine. Hydrolastic suspension models only.
		t each end of the dash crossmember) fitt				REPAN179	CROSSMEMBER END REPAIR, LH		1964-71; non-genuine. Hydrolastic suspension models only.
I	CZH3216	DASH COMPLETE ASSEMBLY	Т	1976-89; for rubber mounted subframe.	20	REPAN 180 REPAN 181	STIFFENER, crossmember, RH STIFFENER, crossmember, LH		1959-69; non-genuine. 1959-69; non-genuine.
2	AHA36005	DASH COMPLETE ASSEMBLY	Ι	1990 on; for fuel injected (SPi and MPi) models.	21	AHP36001	STIFFENER, crossmember, RH	I	1990 on; may be used on 1969-89 models. not Clubman.
3	HMP441017	CONVERSION PANEL, Rotodip piercing	Ι	Converts SPi or MPi dash panel to accept centre instrument binnacle.		AHP36007	STIFFENER, crossmember, LH	I	1990 on; may be used on 1969-89 models, not Clubman.
		linis may at some point have found the				REPAN182	STIFFENER, crossmember, RH	I	1969 on, Clubman; non-genuine.
•		d hole in the dash panel and a similar o				REPAN183	STIFFENER, crossmember, LH	Т	1969 on, Clubman; non-genuine.
		hese holes were, like the slinging shoe b ell handling equipment in the factory and			22	I 4A6730	BRACKET, engine stabilizer and clutch pipe	1	
		the hole in the dash served as relatively			23	24A1252	BRACKET, heater attachment	2	
		of course, and the slinging shoe brackets			24	ALA6602	TOEBOARD ASSY., with rack mountings	1	1959-75; for solid mounted subframe.
	disastrous con	00		······8 F·····,		AAM1028 Aha36006	TOEBOARD ASSY., with rack mountings TOEBOARD ASSY., with rack mountings	I	1976-89; for rubber mounted subframe. 1990 on; may be used on 1976-89
		, when a new body treatment and paint s were treated against corrosion by imm			25	AHA36007	TOEBOARD PANEL	I	models. 1990 on; may be used on 1976-89 models or oderated for confirm we
pain	ting. During t	he immersion in what was called the Ro	todip,	the bodies were turned over in a	26	REPAN070R	TOEBOARD END REPAIR, RH	I	models, or adapted for earlier use. Non-genuine.
		ttempt to ensure complete coverage of th unted spitroast-fashion on a long pole ru			27	REPAN070L	TOEBOARD END REPAIR, LH	I	Non-genuine.
		unted spitroast-fashion on a long pole ri les in the dash and rear seat back. So i			28	I 4A6675	FASCIA PANEL, upper ('ashtray panel')	I	Includes piercings for mounting soft
311ap	REPAN174	DASH LOWER CORNER REPAIR, RH	1011 7	Non-genuine.					trim cover; may be adapted for earlier models with painted, untrimmed upper
4 5	REPANT74	DASH LOWER CORNER REPAIR, LH	1	Non-genuine.					fascia.
6	14A7246	BONNET HINGE, RH	i	1959-69; inboard hinge mounting type.	29	I 4A9965	FRONT PARCEL SHELF PANEL	I	1959-69.
°	14A7247	BONNET HINGE, LH	i	1959-69; inboard hinge mounting type.	30	CZH231	FRONT PARCEL SHELF PANEL	I	1970 on; produced to later condition
7	CZH146	BONNET HINGE, RH	i	1969-70; inboard hinge mounting					with large cut-outs. May be used on earlier models.
				type. Not Clubman.		BMP122	FRONT PARCEL SHELF PANEL	ı.	Alternative to CZH231.
	CZH147	BONNET HINGE, LH	Ι	1969-70; inboard hinge mounting type. Not Clubman.	31	ALA6676	MOULDING, front parcel shelf	i	For use on models with painted,
8	CZH150	BONNET HINGE, RH	Ι	1969-70; inboard hinge mounting		BMP201	MOULDING, front parcel shelf	I	untrimmed parcel shelf moulding. For use on models with soft trimmed
	CZH151	BONNET HINGE, LH	I	type. Clubman. 1969-70; inboard hinge mounting					parcel shelf moulding. Will not accept
•	67115.2.0			type. Clubman.					switch panel on models with painted, untrimmed moulding.
9	CZH530	BONNET HINGE, RH		1970-80; outboard hinge mounting type.	32	14A7175	RETAINER, parcel shelf carpet	I	1959-96.
	CZH531 BMP348	BONNET HINGE, LH BONNET HINGE, RH		1970-80; outboard hinge mounting type. 1980 on; outboard hinge mounting type.	33	14A6518	BOXING PLATE ASSEMBLY, lower, RH	Ι	1959-62; for external door hinge models.
	BMP340 BMP349	BONNET HINGE, LH	-	1980 on; outboard hinge mounting type.		14A6519	BOXING PLATE ASSEMBLY, lower, LH	T	1959-62; for external door hinge models.
10	HMP441027	BONNET HINGE KIT, pair of hinges	i	1980 on; outboard hinge mounting type.	34	I 4A8372	BOXING PLATE ASSEMBLY, lower, RH	Ι	1962 on; for external door hinge models.
		bonnet hinges can be replaced by the 19				I 4A8373	BOXING PLATE ASSEMBLY, lower, LH	I	1962 on; for external door hinge models.
		nce the HMP441027 kit.		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	35	ALA5686	BOXING PLATE ASSEMBLY, lower, RH		1969 on; for internal door hinge models.
						ALA5687 ALA5688	BOXING PLATE ASSEMBLY, lower, LH BOXING PLATE, lower, RH,	1	1969 on; for internal door hinge models. 1969 on; for internal door hinge models.
11	SH604071	SCREW, hinge to dash	2				without shelf bracket		o
12	NH604051	NUT, hinge to dash	2			ALA5689	BOXING PLATE, lower, LH,	I	1969 on; for internal door hinge models.
13 14	2K9026 LWZ204	WASHER, plain WASHER, locking	4 2				without shelf bracket		~
14	LW2204 ALA5515	DASH CROSSMEMBER COMPLETE ASSY.	1	1959-74, not Clubman. For solid	36	ABU360080	BRACKET, interior fuse box to dash	I	1997 on.
		encourterioen commette rijh.		mounted front subframe.	37	ASU360080	BRACKET, bonnet release cable to shelf	1	1992-96.
	CZH42I	DASH CROSSMEMBER COMPLETE ASSY.	Ι	1969-74, Clubman. For solid	38 Eith	ASU360100 er of these bo	BRACKET, bonnet release cable to shelf nnet cable brackets may of course be fitte		1997 on; includes relay mounting. earlier Minis to allow easy conversion
	CZH3184	DASH CROSSMEMBER COMPLETE ASSY.	Ι	mounted front subframe. 1975, not Clubman. Solid mounted	from	the external	bonnet release system to the altogether m	ore	secure and tamper-proof internal cable
	CZH3185	DASH CROSSMEMBER COMPLETE ASSY.	Ι	subframe, waxstat carburetters. 1975, Clubman. Solid mounted	· ·	version?	In fact, why not contact us for the cable	and i	fatch assembly to complete the
16	CZH3355	DASH CROSSMEMBER COMPLETE ASSY.	I	subframe, waxstat carburetters. 1976-89, not Clubman. For rubber	w	iring T	ags and Service Clips	5	
10	(11)))	UNIT CRUDDIETIDEN CUTIFLETE ADDI.	I	mounted front subframe. Includes	CWI	00110 and CV	V100120, the plain rectangular wiring tags	, are	
	CZH3354	DASH CROSSMEMBER COMPLETE ASSY.	T	mounting point for brake PDWA valve. 1976 on, Clubman. For rubber			he shorter version, CW100110, is the type oles) and on the floor pan. The longer ve		
	CE11J J J 4	PART CROSSILIDER CONFLETE ASST.	'	mounted front subframe. Includes	I č		where the tag has to come through a layer		•
				mounting point for brake PDWA valve.			he dash panel.		,
	AHC36003	DASH CROSSMEMBER COMPLETE ASSY.	Т	1990 on; will fit 1976-89 models (not	39	CW100110	WIRING TAG, short	A/R	
				Clubman), but lacks mounting for	40	CW100120	WIRING TAG, long	A/R	
17	11102 (0022			PDWA valve.	41	ALA5558	SERVICE CLIP, toeboard	2	Included in toeboard assembly.
17	AHC36003R	HALF CROSSMEMBER ASSEMBLY, RH	Ι	1990 on; will fit 1976-89 models (not					
				Clubman), but lacks mounting for PDWA valve.					
18	AHC36003L	HALF CROSSMEMBER ASSEMBLY, LH	Т	1990 on; fits 1976 on models (not					
				Clubman).					
19	REPAN 176	CROSSMEMBER END REPAIR, RH	Ι	1959-75; non-genuine. Not Hydrolastic suspension models.					
				nyuroiasuc suspension models.	I				

Dash Assemblies - All Models



No Part No Description **Front Floor Assembly**

1440234

17

18

19

2442186

24A2187

14A6669

SEATBELT MOUNTING, outer floor

SEATBELT MOUNTING, floor centre

BRACKET, handbrake mounting

2

L

1

1964 on

1964 on.

1959-75; twin cable handbrake.

There were four Mini saloon floors, each having derivatives with detail differences which for practicality's sake have had to be rationalised here (some alteration work should thus be anticipated when fitting a new floor panel). The four basic designs were:

Qty. Remarks

1 1060 67: for direct georehong

1959-60: The one piece floor, well known as a feature of the first year of Mini production. It's extremely unlikely this floor will ever be made again, due to the very low number of surviving cars. 1960-72 approx.: This floor, with separate outer sills, accepts the direct ('magic wand') or remote gearchanges. Very late versions had 6 flute outer sills, instead of the previous 4 flute design. 1973-1996: The rod gearchange floor, with a squared off centre tunnel. 1990s versions for fuel injection cars had significantly different rib patterns; the rod change floor is still made in this condition. 1997 on: Rod gearchange again, but with relocated seatbelt mountings for seats with pre-tensioners.

Complete floors include the crossmember, outer sills, heelboard and all associated brackets and clips.

ERONT FLOOR COMPLETE ASSEMBLY

I.	14A9536	FRONT FLOOR COMPLETE ASSEMBLY	L	1960-67; for direct gearchange.
	24A2615	FRONT FLOOR COMPLETE ASSEMBLY	L	1961-72 approx.; for remote gearchange.
Imp	ortant no	te: The 24A2615 floor assembly is usually	/ sup	plied with 4 flute sills, for 1961-71
mode	els. For a floo	r with 6 flute sills for a 1971-72 model,	olease	advise when you place your order.
2	ADA36002E	FRONT FLOOR COMPLETE ASSEMBLY	Ι	1973 approx. to 1996; produced with
				1991 rib design. For rod gearchange.
	ADA36002	FRONT FLOOR COMPLETE ASSEMBLY	1	1997 on; for pre-tensioned seatbelts.
3	14A8080	FRONT FLOOR PANEL	1	1960-72; direct or remote gearchange.
4	CZH2669	FRONT FLOOR PANEL	I	1973 approx. on; for rod gearchange.
-				With 1991 ribs, but fits earlier models.
5	REPAN104	HALF FLOOR AND SILL ASSEMBLY, RH	1	4 flute sills, 1960-71; non-genuine.
	REPAN105	HALF FLOOR AND SILL ASSEMBLY, LH	1	4 flute sills, 1960-71; non-genuine.
	REPANIIO	HALF FLOOR AND SILL ASSEMBLY, RH	1	6 flute sills, 1971 on; non-genuine.
	REPANIII	HALF FLOOR AND SILL ASSEMBLY, LH	1	6 flute sills, 1971 on; non-genuine.
	ADA36002RH	HALF FLOOR AND SILL ASSEMBLY, RH	I	With 1991 ribs and 6 flute sills, but can be used on earlier models.
	ADA36002LH	HALF FLOOR AND SILL ASSEMBLY, LH	I	With 1991 ribs and 6 flute sills, but can
				be used on earlier models.
6	REPAN084	FLOOR EDGE AND SILL ASSY., RH	L	4 flute sills, 1960-71; non-genuine.
	REPAN085	FLOOR EDGE AND SILL ASSY., LH	I	4 flute sills, 1960-71; non-genuine.
	REPAN086	FLOOR EDGE AND SILL ASSY., RH	L	6 flute sills, 1971 on; non-genuine.
	REPAN087	FLOOR EDGE AND SILL ASSY., LH	L	6 flute sills, 1971 on; non-genuine.
	ADA36002RQ	FLOOR EDGE AND SILL ASSY., RH	I	With 1991 ribs and 6 flute sills, but can
				be used on earlier models.
	ADA36002LQ	FLOOR EDGE AND SILL ASSY., LH	I	With 1991 ribs and 6 flute sills, but can
				be used on earlier models.
7	HMP441004	HALF FLOOR PANEL, RH, detailed	I	With 1991 rib design.
	HMP441005	HALF FLOOR PANEL, LH, detailed	Ι	With 1991 rib design.
	REPAN212	HALF FLOOR PANEL, RH, detailed	L	With pre-1991 straight rib design.
	REPAN213	HALF FLOOR PANEL, LH, detailed	L	With pre-1991 straight rib design.
	REPAN 164	HALF FLOOR PANEL, RH, 'budget'	L	Non-genuine.
	REPAN 165	HALF FLOOR PANEL, LH, 'budget'	L	Non-genuine.
8	REPAN 166	HALF FLOOR PANEL, without inner sill, RH	11	Non-genuine; with earlier rib design.
	REPAN 167	HALF FLOOR PANEL, without inner sill, LH		Non-genuine; with earlier rib design.
9	REPANOOI	FLOOR REPAIR, inner sill, RH, detailed	L	Non-genuine.
	REPAN002	FLOOR REPAIR, inner sill, LH, detailed	L	Non-genuine.
	REPAN003	FLOOR REPAIR, inner sill, RH, 'budget'	L	Non-genuine.
	REPAN004	FLOOR REPAIR, inner sill, LH, 'budget'	L	Non-genuine.
10	REPAN056	FLOOR FRONT REPAIR ASSY., RH, detailed	L	With inner sill; non-genuine.
	REPAN057	FLOOR FRONT REPAIR ASSY., LH, detailed	L	With inner sill; non-genuine.
	REPAN058	FLOOR FRONT REPAIR, RH, 'budget'	Ι	With inner sill; non-genuine.
	REPAN059	FLOOR FRONT REPAIR, LH, 'budget'	Ι	With inner sill; non-genuine.
Ш	REPAN054	FLOOR FRONT REPAIR, RH	Ι	Without inner sill; non-genuine.
	REPAN055	FLOOR FRONT REPAIR, LH	Ι	Without inner sill; non-genuine.
12	REPAN 168	FLOOR REAR REPAIR ASSY., RH, detailed	L	With inner sill; non-genuine.
	REPAN 169	FLOOR REAR REPAIR ASSY., LH, detailed	I	With inner sill; non-genuine.
	REPAN170	FLOOR REAR REPAIR, RH, 'budget'	L	With inner sill; non-genuine.
	REPAN171	FLOOR REAR REPAIR, LH, 'budget'	L	With inner sill; non-genuine.
13	REPAN 172	CENTRE TUNNEL ASSEMBLY	L	1960-67; direct gearchange.
	REPAN173	CENTRE TUNNEL ASSEMBLY	I –	1961-72 approx.; remote gearchange.
14	ADA36002EC	CENTRE TUNNEL ASSEMBLY	I	1973 approx 1996; rod gearchange.
	ADA36002C	CENTRE TUNNEL ASSEMBLY	Ι	1997 on; pre-tensioned seatbelts.
R.	ackate	and Fixings		
		-		
15	24A1463	CHANNEL, battery cable securing	1	
16	14A9065	BRACKET, carpet retaining clip	8	1960-96.

No.	Part No.	Description	Qty.	Remarks			
20	CZH3214	BRACKET, handbrake mounting	Т	1976 on;	single	cable handbrak	e.
21	I 4A6624	SUPPORT, rear seat pan to centre tur	nel I		0		
22	14A9550	BRACKET, slinging shoe nut, front	2	Reinforces	outer	sill to floor as	s'y.
23	14A9552	BRACKET, slinging shoe nut, rear, RH	I	Reinforces	outer	sill to floor as	s'y.
	14A9553	BRACKET, slinging shoe nut, rear, LH	Ι	Reinforces	outer	sill to floor as	s'y.
24	24A41	BRACKET, slinging shoe, front	2				
25	24A42	BRACKET, slinging shoe, rear, RH	I				
	24A43	BRACKET, slinging shoe, rear, LH	Ι				
Cline	ing choos wore	ward to make badies even a the faster	a nria		of who	متمسي امم مام	

Slinging shoes were used to move bodies around the factory, prior to fitment of wheels and running gear. Each shoe fitted into a bracket under the floor, and was secured by a nut in the sill, into which a bolt on the shoe was threaded. The nut brackets also act as reinforcements between the outer and inner sills. so they should be retained or replaced if work is done in that area. Moreover, no slinging shoe brackets under the floor is a telltale of a car that's been fitted with new sills and/or has undergone major floor repairs. Fitting new brackets once the floor and sill work is done makes the car look correct again.

Crossmembers

26	I 4A9533	CROSSMEMBER ASSEMBLY, floor	Ι	1960-72; direct or remote gearchange.
27	CZH2675	CROSSMEMBER ASSEMBLY, floor	I.	1973 approx. on. Produced to 1997
				condition; fits all rod gearchange models.
28	CZH2675R	HALF CROSSMEMBER ASSEMBLY, RH	Τ	1973 approx. on.
	CZH2675L	HALF CROSSMEMBER ASSEMBLY, LH	Ι	1973 approx. on. Produced to 1997
				condition; fits all rod gearchange models.
29	REPAN035	CROSSMEMBER OUTER END REPAIR, RH	Ι	Non-genuine.
	REPAN036	CROSSMEMBER OUTER END REPAIR, LH	Ι	Non-genuine.
30	I 4A8374	EXTENSION CROSSMEMBER ASSY., RH	Ι	1960 on; includes jacking point.
	I 4A8375	EXTENSION CROSSMEMBER ASSY., LH	1	1960 on; includes jacking point.
31	I 4A8336	JACKING POINT, RH	I.	
	14A8337	ACKING POINT, LH	T	

Outer Sills and Heelboards

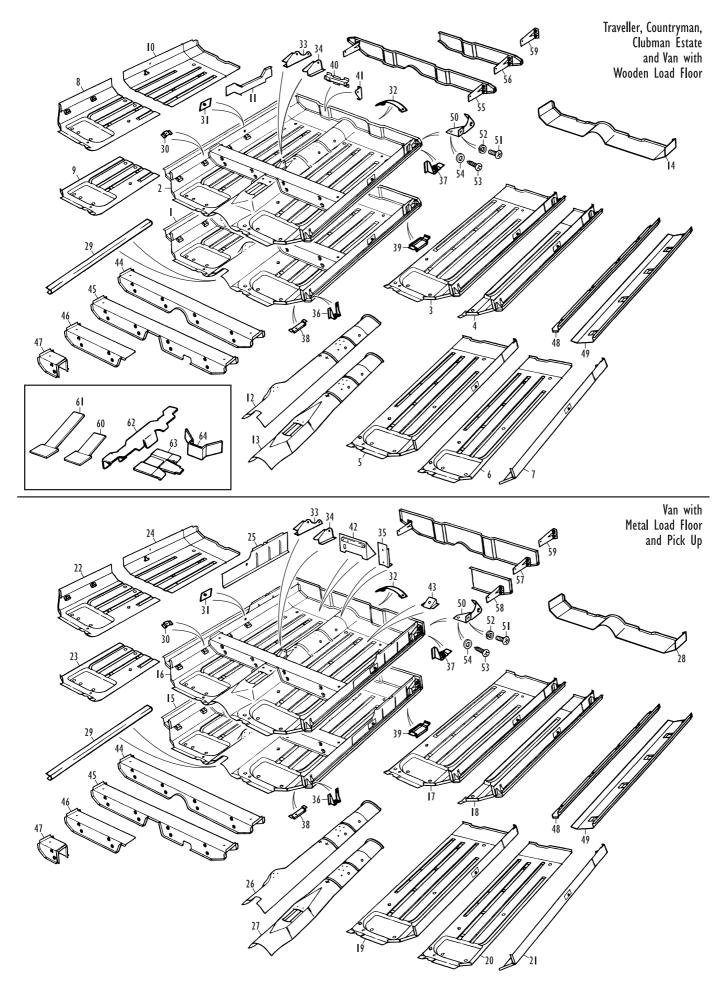
32	14A9534MKI	SILL OUTER ASSEMBLY, RH	L	1960-71; 4 flutes.
	14A9535MKI	SILL OUTER ASSEMBLY, LH	I.	1960-71; 4 flutes.
	I 4A9534	SILL OUTER ASSEMBLY, RH	I.	1971 on; 6 flutes. Will fit earlier models.
	I 4A9535	SILL OUTER ASSEMBLY, LH	1	1971 on; 6 flutes. Will fit earlier models.
	14A9534P	SILL OUTER ASSEMBLY, RH	I.	Non-genuine.
	14A9535P	SILL OUTER ASSEMBLY, LH	1	Non-genuine.
	HMP441028	SILL OUTER ASSEMBLIES, pair	1	1971 on; 6 flutes. Will fit earlier models.
33	BHM3	SILL OUTER REPAIR PANEL, wide, RH	I.	Non-genuine; includes outer floor area.
	BHM4	SILL OUTER REPAIR PANEL, wide, LH	I.	Non-genuine; includes outer floor area.
34	14A6615	SHROUD, radius arm grease nipple, RH	1	1959-68.
	14A6616	SHROUD, radius arm grease nipple, LH	L	1959-68.
35	PMZ308	SCREW, pan head, shroud to body	2	1959-68.
36	LWZ203	WASHER, locking	2	1959-68.
37	PTZ1003	SCREW, self tapping, shroud to body	2	1959-68.
38	PWZ203	WASHER, plain	4	1959-68.
39	HMP441008	HEELBOARD ASSY., with subframe mtgs.	L	1991 on; will fit earlier models.
40	HMP441006	HALF HEELBOARD, with subframe mtg., RH	L	1961 on.
	HMP441007	HALF HEELBOARD, with subframe mtg., LH	Ι	1991 on; will fit earlier models.
41	I 4A9546	BRACKET ASSY., subframe mounting, RH	L	1960 on.
	I 4A9547	BRACKET ASSY., subframe mounting, LH	I.	1960 on.

Floor Reinforcements

Cabriolet 42 ADR36004 REINFORCEMENT, floor, outer, RH 1990-92; Lamm Mini Cabriolet. 1 ADR36005 REINFORCEMENT, floor, outer, LH 1990-92; Lamm Mini Cabriolet. T REINFORCEMENT, floor, inner, RH ADR36007 1990-97. Lamm Mini Cabriolet 43 1 ADR36003 REINFORCEMENT, floor, inner, LH 1990-92; Lamm Mini Cabriolet. ADR36001 REINFORCEMENT PLATE, floor 1990-92; Lamm Mini Cabriolet. 44 REINFORCEMENT ASSEMBLY, sill, RH 45 ALR36002 Т 1990-92; Lamm Mini Cabriolet. REINFORCEMENT ASSEMBLY, sill, LH 1990-92; Lamm Mini Cabriolet. ALR36003 1 CROSSMEMBER, front seat mounting, RH I 1993-96: Rover Mini Cabriolet. 46 ADC360040 ADC360050 CROSSMEMBER, front seat mounting, LH 1993-96; Rover Mini Cabriolet. 1 1993-96; Rover Mini Cabriolet. ADU360050 BRACKET, front seat mounting 47 4 48 ADR360070 **REINFORCEMENT**, sill jacking point 4 1993-96; Rover Mini Cabriolet. 49 SH306087 SCREW, Whitworth, reinforcement to sill 4 1993-96; Rover Mini Cabriolet. 1993-96; Rover Mini Cabriolet. 50 WAI10067 WASHER, plain 4

Wiring Tags and Service Clips

51	CW100110	WIRING TAG, short	A/R	
52	CW100120	WIRING TAG, long	A/R	
53	ALA5527	MULTI-CLIP, under front floor	2	1960-90 approx.
54	ALA5536	SERVICE CLIP, on front floor	6	1960-90; 3 per side.
55	ALA5535	SERVICE CLIP, heelboard	2/1	2 for carburetter models, I for injection.



lo.	Part No.	Description	Qty.	Remarks	
Fr	ont Flo	oor Assembly			
Tra	veller, Cou	Intryman, Clubman Estate and	d Va	n with Wooden Load Floor	L
I	REPAN 184	FRONT FLOOR COMPLETE ASSEMBLY,	Ι	Traveller and Countryman 1960-67;	
		direct gearchange type		Van with wooden load floor 1961-75.	L
	REPAN 185	FRONT FLOOR COMPLETE ASSEMBLY,	Ι	Traveller, Countryman and Clubman	L
		remote gearchange type		Estate 1967-72 approx.	L
		ote: The REPAN185 floor assembly is usu			L
node	els. For a flo	or with 6 flute sills for a 1971-72 model,	please	e advise when you place your order.	L
2	REPAN 186	FRONT FLOOR COMPLETE ASSEMBLY,	T	Clubman Estate 1973 approx. on; Van	L
2	NLI ANTOU	rod gearchange type	'	with wooden load floor 1976 on.	L
3	REPAN091	HALF FLOOR AND SILL ASSEMBLY, RH	T	1960-71; 4 flute sills. Non-genuine.	L
,	REPANO90	HALF FLOOR AND SILL ASSEMBLY, LH	i	1960-71; 4 flute sills. Non-genuine.	L
	REPANII2	HALF FLOOR AND SILL ASSEMBLY, RH	i	1971 on; 6 flute sills. Non-genuine.	L
	REPANII3	HALF FLOOR AND SILL ASSEMBLY, LH	i	1971 on; 6 flute sills. Non-genuine.	L
1	REPAN080	FLOOR EDGE AND SILL ASSY., RH	i	1960-71; 4 flute sills. Non-genuine.	L
	REPANO81	FLOOR EDGE AND SILL ASSY., LH	i	1960-71; 4 flute sills. Non-genuine.	L
	REPANIO2	FLOOR EDGE AND SILL ASSY., RH	i	1971 on; 6 flute sills. Non-genuine.	L
	REPAN 103	FLOOR EDGE AND SILL ASSY., LH	i	1971 on; 6 flute sills. Non-genuine.	L
5	REPAN 187	HALF FLOOR PANEL, RH	i	Non-genuine.	L
	REPAN 188	HALF FLOOR PANEL, LH	i	Non-genuine.	L
5	REPAN 189	HALF FLOOR PANEL, without inner sill, R		Non-genuine.	L
-	REPAN 190	HALF FLOOR PANEL, without inner sill, L		Non-genuine.	L
1	REPAN 194	FLOOR EDGE REPAIR, inner sill, RH	1	Non-genuine.	l
	REPAN 195	FLOOR EDGE REPAIR, inner sill, LH	Ì	Non-genuine.	l
3	REPAN056	FLOOR FRONT REPAIR ASSY., RH, detailed		With inner sill; non-genuine.	l
	REPAN057	FLOOR FRONT REPAIR ASSY., LH, detailed		With inner sill; non-genuine.	L
	REPAN058	FLOOR FRONT REPAIR, RH, 'budget'	Т	With inner sill; non-genuine.	L
	REPAN059	FLOOR FRONT REPAIR, LH, 'budget'	Т	With inner sill; non-genuine.	L
9	REPAN054	FLOOR FRONT REPAIR, RH	Т	Without inner sill; non-genuine.	l
	REPAN055	FLOOR FRONT REPAIR, LH	Т	Without inner sill; non-genuine.	l
0	BHMII	FLOOR REAR REPAIR ASSEMBLY, RH	T	With inner sill; non-genuine.	L
	BHM12	FLOOR REAR REPAIR ASSEMBLY, LH	T	With inner sill; non-genuine.	l
11	14A8879	INNER SILL UPPER PANEL, RH	Ι	Van with wooden load floor.	L
	14A8880	INNER SILL UPPER PANEL, LH	I	Van with wooden load floor.	L
12	REPAN 191	CENTRE TUNNEL ASSEMBLY,	T	Traveller and Countryman 1960-67;	L
		direct gearchange type		Van with wooden load floor 1961-75.	L
	REPAN 192	CENTRE TUNNEL ASSEMBLY,	Ι	Traveller, Countryman and Clubman	L
		remote gearchange type		Estate 1967-72 approx.	L
13	REPAN 193	CENTRE TUNNEL ASSEMBLY,	Ι	Clubman Estate 1973 approx. on; Van	
		rod gearchange type		with wooden load floor 1976 on.	
4	14A9023	EXTENSION, front floor, rear	Ι		1

Van with Metal Load Floor and Pick Up

15 REPAN203 FRONT FLOOR COMPLETE ASSEMBLY I 1961-75; accepts direct gearchange. Important note: The REPAN203 floor assembly is usually supplied with 4 flute sills, for 1961-71 models. For a floor with 6 flute sills for a 1971-75 model, please advise when you place your order.

16	REPAN204	FRONT FLOOR COMPLETE ASSEMBLY	L	1976 on; accepts rod gearchange.
17	REPAN091	HALF FLOOR AND SILL ASSEMBLY, RH	L	1961-71; 4 flute sills. Non-genuine.
	REPAN090	HALF FLOOR AND SILL ASSEMBLY, LH	L	1961-71; 4 flute sills. Non-genuine.
	REPAN112	HALF FLOOR AND SILL ASSEMBLY, RH	L	1971 on; 6 flute sills. Non-genuine.
	REPAN113	HALF FLOOR AND SILL ASSEMBLY, LH	I	1971 on; 6 flute sills. Non-genuine.
18	REPAN080	FLOOR EDGE AND SILL ASSY., RH	L	1961-71; 4 flute sills. Non-genuine.
	REPAN081	FLOOR EDGE AND SILL ASSY., LH	L	1961-71; 4 flute sills. Non-genuine.
	REPAN102	FLOOR EDGE AND SILL ASSY., RH	L	1971 on; 6 flute sills. Non-genuine.
	REPAN103	FLOOR EDGE AND SILL ASSY., LH	L	1971 on; 6 flute sills. Non-genuine.
19	REPAN 187	HALF FLOOR PANEL, RH	L	Non-genuine.
	REPAN 188	HALF FLOOR PANEL, LH	L	Non-genuine.
20	REPAN 189	HALF FLOOR PANEL, without inner sill, RH	I	Non-genuine.
	REPAN 190	HALF FLOOR PANEL, without inner sill, LH	I	Non-genuine.
21	REPAN 194	FLOOR EDGE REPAIR, inner sill, RH	L	Non-genuine.
	REPAN 195	FLOOR EDGE REPAIR, inner sill, LH	L	Non-genuine.
22	REPAN056	FLOOR FRONT REPAIR ASSY., RH, detailed	L	With inner sill; non-genuine.
	REPAN057	FLOOR FRONT REPAIR ASSY., LH, detailed	L	With inner sill; non-genuine.
	REPAN058	FLOOR FRONT REPAIR, RH, 'budget'	L	With inner sill; non-genuine.
	REPAN059	FLOOR FRONT REPAIR, LH, 'budget'	L	With inner sill; non-genuine.
23	REPAN054	FLOOR FRONT REPAIR, RH	L	Without inner sill; non-genuine.
	REPAN055	FLOOR FRONT REPAIR, LH	L	Without inner sill; non-genuine.
24	BHMII	FLOOR REAR REPAIR ASSEMBLY, RH	L	Without stiffener; non-genuine.
	BHM12	FLOOR REAR REPAIR ASSEMBLY, LH	L	Without stiffener; non-genuine.
25	BMP354	INNER SILL STIFFENER PANEL, RH	I I	-
	BMP355	INNER SILL STIFFENER PANEL, LH	I I	
	14A9024P	INNER SILL STIFFENER PANEL, RH	I I	Non-genuine.
	14A9025P	INNER SILL STIFFENER PANEL, LH	I I	Non-genuine.

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No.	Part No.	Description	Qty.	Remarks
26	REPAN 191	CENTRE TUNNEL ASSEMBLY	T	1961-75; accepts direct gearchange.
27	REPAN 193	CENTRE TUNNEL ASSEMBLY	T	1976 on; accepts rod gearchange.
28	I 4A9023	EXTENSION, front floor, rear	Ι	
Br	rackets	and Fixings		
29	24A1463	CHANNEL, battery cable securing	Ι	
30	14A9065	BRACKET, carpet or mat retaining clip	8	
31	24A2186	SEATBELT MOUNTING, outer floor	2	1964 on.
32	24A2187	SEATBELT MOUNTING, floor centre	I	1964 on.
33	I 4A6669	BRACKET, handbrake mounting	I	1960-75; for twin cable handbrake.
34	CZH3214	BRACKET, handbrake mounting	I	1976 on; for single cable handbrake.
35	REPAN196	SUPPORT, rear floor to front floor	Ι	Van with metal load floor and Pick
				Up; non-genuine.
36	I 4A9550	BRACKET, slinging shoe nut, front	2	Reinforces outer sill to floor assembly.
37	I 4A9552	BRACKET, slinging shoe nut, rear, RH	I	Reinforces outer sill to floor assembly.
	14A9553	BRACKET, slinging shoe nut, rear, LH	1	Reinforces outer sill to floor assembly.
38	24A41	BRACKET, slinging shoe, front	2	
39	24A42	BRACKET, slinging shoe, rear, RH	1	
40	24A43 14A8173	BRACKET, slinging shoe, rear, LH BRACKET, battery steady	I	1961 en Traveller Countraners Clubmen
40	1440173	DRACKET, Dattery Steady	I	1961 on, Traveller, Countryman; Clubman Estate. Van with wooden load floor.
41	REPAN 197	BRACKET, battery clamp	2	1961 on, Traveller, Countryman; Clubman
			-	Estate. Van with wooden load floor.
42	24A1390	BRACKET, battery steady	Т	Van with metal load floor and Pick Up.
43	14A8153	BRACKET, spare wheel clamp	I	Van with metal load floor and Pick Up.
Cr	ossmei	mbers		
44	I 4A9533	CROSSMEMBER ASSEMBLY, floor,	Т	1960-72 approx. Traveller, Countryman,
		direct or remote gearchange type		Clubman Estate; 1961-75 Van, Pick Up.
45	CZH2675	CROSSMEMBER ASSEMBLY, floor,	I	1973 on approx. Clubman Estate; 1976
		rod gearchange type		on Van, Pick Up.
46	CZH2675R	HALF CROSSMEMBER ASSEMBLY, RH,	Ι	1973 approx. on, Clubman Estate;
		rod gearchange type		1976 on, Van and Pick Up.
	CZH2675L	HALF CROSSMEMBER ASSEMBLY, LH,	Ι	1973 approx. on, Clubman Estate;
47	NEDAWARE	rod gearchange type		1976 on, Van and Pick Up.
47	REPAN035	CROSSMEMBER OUTER END REPAIR, RH	1	Non-genuine.
	REPAN036	CROSSMEMBER OUTER END REPAIR, LH	I	Non-genuine.
0	uter Sil	ls and Heelboards		
48	I 4A9544	SILL OUTER ASSEMBLY, RH	Ι	1960-71; 4 flutes.
	I 4A9545	SILL OUTER ASSEMBLY, LH	I	1960-71; 4 flutes.
	I 4A9026	SILL OUTER ASSEMBLY, RH	I.	1971 on; 6 flutes. Will fit earlier models.
	14A9027	SILL OUTER ASSEMBLY, LH	I	1971 on; 6 flutes. Will fit earlier models.
	14A9026P	SILL OUTER ASSEMBLY, RH	Ι	Non-genuine.
	14A9027P	SILL OUTER ASSEMBLY, LH	1	Non-genuine.
49	14A9026WP	SILL OUTER REPAIR PANEL, wide, RH	1	Non-genuine; includes outer floor area.
	14A9027WP	SILL OUTER REPAIR PANEL, wide, LH		Non-genuine; includes outer floor area.
50	14A6615	SHROUD, radius arm grease nipple, RH	1	1960-68.
	14A6616	SHROUD, radius arm grease nipple, LH	1	1960-68.
51 52	PMZ308 LWZ203	SCREW, pan head, shroud to body WASHER, locking	2 2	1960-68. 1960-68.
52	PTZ1003	SCREW, self tapping, shroud to body	2	1960-68.
54	PWZ203	WASHER, plain	4	1960-68.
55	HMP441008	HEELBOARD ASSEMBLY,	i	Late saloon type; fits Traveller, Clubman
		with subframe mountings	·	Estate and Van with wooden load floor.
56	HMP441006	HALF HEELBOARD ASSEMBLY,	Ι	Late saloon type; fits Traveller, Clubman
		24 17 2 NI		

	62	ALA5527	MULTI-CLIP, under front floor	2	
ne.	63	ALA5536	SERVICE CLIP, on front floor	6	3 per side.
ne.	64	ALA5535	SERVICE CLIP, heelboard	2	

60 CW100110 WIRING TAG, short

with subframe mounting, RH

with subframe mounting, LH

HEELBOARD ASSEMBLY,

with subframe mountings

HEELBOARD END ASSEMBLY,

with subframe mounting, RH

HEELBOARD END ASSEMBLY,

with subframe mounting, LH

Wiring Tags and Service Clips

WIRING TAG, long

BRACKET ASSY., subframe mounting, RH I

BRACKET ASSY., subframe mounting, LH

HMP441007 HALF HEELBOARD ASSEMBLY,

IFFENER PANEL, LH I Non-genuine. I 64 ALA5535 SERVICE CLIP, heelboard 2
Tel. 01249 721421 Fax. 01249 721316 www.somerford-mini.co.uk

57

61

REPAN077

REPAN026

59 I4A9546

14A9547

CW100120

58 REPANO25

Estate and Van with wooden load floor.

Estate and Van with wooden load floor.

Van with metal load floor and Pick

Van with metal load floor and Pick

I Van with metal load floor and Pick

I Late saloon type; fits Traveller, Clubman

Up. Non-genuine.

Up. Non-genuine.

Up. Non-genuine.

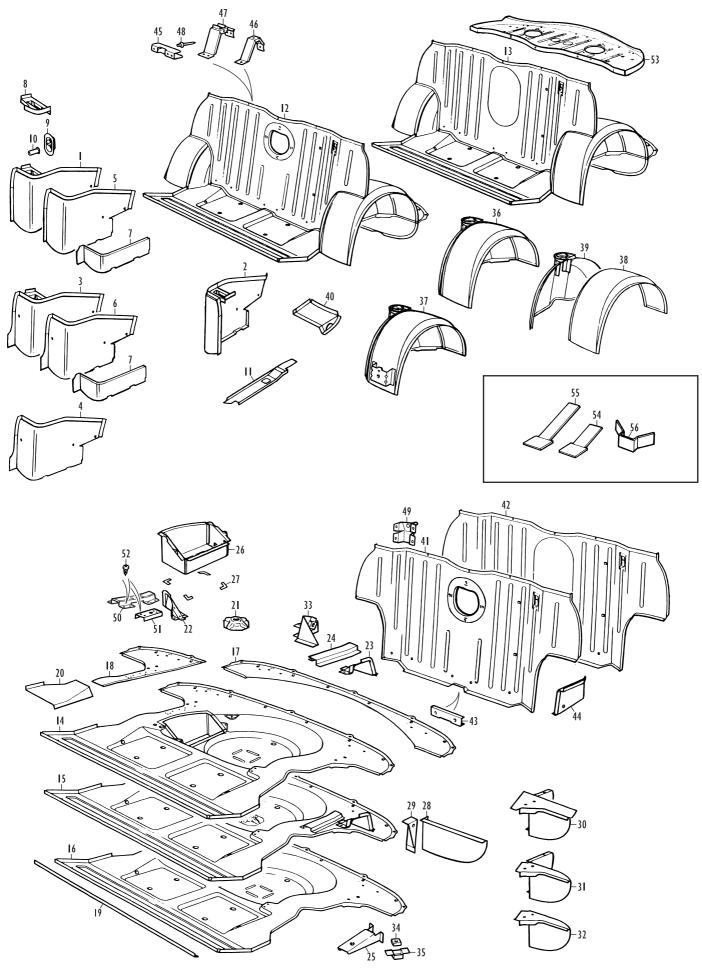
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A/R

A/R



Rear Floor Panels - Saloon and Cabriolet

No.	Part No.	Description	Qty.	Remarks
Co	mpani	on Boxes		
Com	panion box des	ign depended on door type, seatbelt mo	unting	type (if any) and ashtray fitment.
1	I4A6494	COMPANION BOX ASSY., RH, with ashtray		For externally hinged door models.
2	14A6495	COMPANION BOX ASSY., LH, with ashtray	Т	For externally hinged door models.
3	ALA6482	COMPANION BOX ASSY., RH, with ashtray	1	For internally hinged door models.
	ALA6483	COMPANION BOX ASSY., LH, with ashtray	T	For internally hinged door models.
4	AD0360020	COMPANION BOX ASSY., RH, no ashtray	T	For later internally hinged door models.
	AD0360030	COMPANION BOX ASSY., LH, no ashtray	I	For later internally hinged door models.
5	REPAN 151	COMPANION BOX PANEL, RH	Ι	For externally hinged door models;
				non-genuine.
	REPAN 152	COMPANION BOX PANEL, LH	Ι	For externally hinged doors models;
				non-genuine.
6	ALA5672	COMPANION BOX PANEL, RH	Ι	For internally hinged door models.
	ALA5673	COMPANION BOX PANEL, LH	Ι	For internally hinged door models.
	REPAN206	COMPANION BOX PANEL, RH	Ι	For internally hinged door models.
	REPAN205	COMPANION BOX PANEL, LH	Ι	For internally hinged door models.
7	REPAN118	COMPANION BOX REPAIR, RH	I	Non-genuine.
	REPANI19	COMPANION BOX REPAIR, LH	I	Non-genuine.
8	REPAN 127	BRACKET, companion box ashtray, RH	Ι	Non-genuine.
	REPAN 128	BRACKET, companion box ashtray, LH	I	Non-genuine.
9	CZH3175	BRACKET, seat belt mounting	2	Not 1994 on models.
	ADU360160	BRACKET, seat belt mounting, RH	Ι	1994 on.
	ADU360170	BRACKET, seat belt mounting, LH	I	1994 on.
10	CZH216	TUBE, reinforcement	2	Included in mounting brackets.
Ш	14A8994	STIFFENER, inner sill, RH	Ι	Includes later specification piercing.
	14A8995	STIFFENER, inner sill, LH	Ι	Includes later specification piercing.

Seat Pan and Rear Floor Assembly

Rationally, there were 4 basic rear floor designs, with detail variations of each. The brackets and fixings for the Cooper boot floor board or the optional RH fuel tank may be purchased separately.

1959-67: Fuel tank support channel above boot floor, long angle bracket with tank securing nut under floor, wide rear valance closing panels and spare wheel mounting boss.

1967-75: Fuel tank support channel above boot floor, tank securing weld nut under floor, narrow rear valance closing panels, bump stop reinforcements added, no spare wheel mounting boss (except very early Mklls which had the boss - purchase if necessary). Eventually seat braces rationalised down to one item, fitted with rear seat belt mounting points whether rear seat belts fitted or not.

1976-94: New fuel tank mounting system, with piercings added later for SPi fuel injection models (plug or use as appropriate). 'Rotodip' hole in seat brace panel later deleted. Rear seat belt mountings and reinforcements eventually standardised for all markets.

1994 on: Further piercings for fuel injection system; windscreen washer bottle bracket moved to RH rear wheel arch - no space left in the engine compartment!

12	2 I 4A 64 92	REAR FLOOR COMPLETE ASSEMBLY	L	1959-67.
	CZH536	REAR FLOOR COMPLETE ASSEMBLY	L	1967-75.
13	AFB36001	REAR FLOOR COMPLETE ASSEMBLY	L	1976-94.
	AFB360040	REAR FLOOR COMPLETE ASSEMBLY	L	1994 on; includes wheel arch washer
				bottle mountings.
14	1 HMP441016	REAR FLOOR AND BATTERY BOX	L	May be used on all models; includes
				fuel injection system piercings.
15	5 I4A7237	REAR FLOOR ASSEMBLY	L	1959-67.
		with tank and subframe mountings		
	CZH257	REAR FLOOR ASSEMBLY	L	1967-75.
		with tank and subframe mountings		
	CZH3254	REAR FLOOR ASSEMBLY	L	1976 on.
		with tank and subframe mountings		
16	5 ALA5513	REAR FLOOR PANEL	L	May be used on all models; includes
				fuel injection system piercings.
17	REPANOI7	REAR FLOOR REPAIR, full width, detailed	L	Non-genuine.
	REPAN016	REAR FLOOR REPAIR, full width, 'budget'	L	Non-genuine.
18	B REPAN046	REAR FLOOR REPAIR, RH, detailed	L	Non-genuine.
	REPAN047	REAR FLOOR REPAIR, LH, detailed	L	Non-genuine.
	REPAN044	REAR FLOOR REPAIR, RH, 'budget'	L	Non-genuine.
	REPAN045	REAR FLOOR REPAIR, LH, 'budget'	L	Non-genuine.
19	9 I4A6672	REINFORCEMENT, seat pan edge	Ι	
20) REPAN050	SEAT PAN REPAIR, RH	L	Non-genuine.
	REPAN051	SEAT PAN REPAIR, LH	L	Non-genuine.
21	88G479	BOSS, spare wheel clamp	I	1959-68.
	REPAN007	BOSS, spare wheel clamp	I	1959-68; non-genuine.
22		REINFORCEMENT, floor to wheel arch, RH		
23	B 14A6610	REINFORCEMENT, floor to wheel arch, LH	1	

No.	Part No.	Description	Qty.	Remarks
24	I 4A6867	CHANNEL, fuel tank support	Ι	1959-75; standard LH tank only.
25	I 4A6565	REINFORCEMENT, tank mounting	L	1959-67.
26	I 4A6499	BATTERY BOX ASSEMBLY	Τ	
	14A6499P	BATTERY BOX ASSEMBLY	L	Non-genuine.
27	REPAN 198	REINFORCEMENT, battery box to floor	4	Non-genuine.
28	I 4A6605	VALANCE CLOSING PANEL, RH	L	1959-67.
	I 4A6606	VALANCE CLOSING PANEL, LH	T	1959-67.
29	14A6607	REINFORCEMENT, rear pillar plate, RH	Ι	1959-64; not for use on hydrolastic suspension fitted models.
	14A6608	REINFORCEMENT, rear pillar plate, LH	I	1959-64; not for use on hydrolastic suspension fitted models.
30	HMP441020	VALANCE CLOSING COMPLETE ASSY., RH	I	1967 on; with floor reinforcement for subframe mounting.
	HMP441021	VALANCE CLOSING COMPLETE ASSY., LH	Ι	1967 on; with floor reinforcement for subframe mounting.
31	ALA5528	VALANCE CLOSING ASSEMBLY, RH	T	1967 on.
	ALA5529	VALANCE CLOSING ASSEMBLY, LH	Ι	1967-75; with fuel tank mounting nut.
	ALA8623	VALANCE CLOSING ASSEMBLY, LH	Ι	1976 on; no fuel tank mounting nut.
32	ALA5524	VALANCE CLOSING PANEL, RH	Ι	1967 on; will fit earlier models.
	ALA5525	VALANCE CLOSING PANEL, LH	T	1967 on; will fit earlier models.
33	REPAN018	ANCHOR BRACKET, fuel tank mounting	L	1976 on.
34	NZS105	NUT, caged, battery earth lead mounting	Ι	
35	PNR105	CAGE, nut	Ι	

Rear Wheel Arches and Seat Brace

36	I 4A9558	REAR WHEEL ARCH	ASSEMBLY, RH	H I	۱	Without rear seat belt mounting.
	I 4A9559	REAR WHEEL ARCH	ASSEMBLY, LH		۱	Without rear seat belt mounting.
37	ADN360040	REAR WHEEL ARCH	ASSEMBLY, RI	1 1		With rear seat belt mounting; includes
					I	1994 on washer bottle bracket.
	ADN360050	REAR WHEEL ARCH	ASSEMBLY, LH	I I	١	With rear seat belt mounting.
The wheel arches listed here for rear seat belt fitment do not have appropriate mountings for the lap						
belts fitted to Minis in the 1960s for North America and some European markets.						
20	144//17		OUTED DANE			

38	14A6617	REAR WHEEL ARCH OUTER PANEL, RH	1	
	14A6618	REAR WHEEL ARCH OUTER PANEL, LH	L	
39	HMP441010	REAR WHEEL ARCH INNER ASSEMBLY, RH	L	Includes shock absorber mounting.
	HMP441011	REAR WHEEL ARCH INNER ASSEMBLY, LH	L	Includes shock absorber mounting.
40	14A6611	CLOSING PANEL, heelboard to arch, RH	L	
	14A6612	CLOSING PANEL, heelboard to arch, LH	L	
41	ALA5523	SEAT BRACE ASSY., with 'Rotodip' hole	L	Early condition; no seat belt mountings.
42	24A2228	SEAT BRACE ASSY., no 'Rotodip' hole	L	Later condition, up to 1990 approx.
	ADW36001	SEAT BRACE ASSY., no 'Rotodip' hole	L	Later condition, 1990 approx. on.
	24A2204	SEAT BRACE PANEL, no 'Rotodip' hole	L	Later condition.
43	24A2205	REINFORCEMENT, seat belt mountings	L	Optional to 1969, then standard fitment.
44	ALA5532	BRACKET, bump stop reinforcement, RH	L	1967 on.
	ALA5533	BRACKET, bump stop reinforcement, LH	L	1967 on.

Additional Equipment Fixings

Cooper Boot Floor Board a	nd Optional RH Fuel 1	Fank Mounting Brackets
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I	45	I 4A9780	RETAINER, floor board, front	2	
	46	14A9781	BRACKET, floor board support, rear sides	2	For standard spare wheel stowage.
		REPAN 199	BRACKET, floor board support, rear sides	2	For wide spare wheel stowage.
	47	I 4A9782	BRACKET, floor board, rear centre	L	For standard spare wheel stowage.
		REPAN200	BRACKET, floor board, rear centre	L	For wide spare wheel stowage.
	48	RA608123	RIVET, brackets to body	14	
	49	ALA7905	ANCHOR BRACKET, RH tank strap	L	
	50	21A1329	CHANNEL ASSY., RH tank support	T	Includes neoprene seating strip.
		21A1330	CHANNEL, RH tank support	Ι	
	51	21A1335	BRACKET, reinforcement, RH tank strap	L	
	52	PTZ803	SCREW, channel and bracket to floor	12	8 for channel, 4 for bracket.
	Re	ear Par	cel Shelf		
	53	14A6564	REAR PARCEL SHELF ASSEMBLY	Ι	Produced to latest specification with two large speaker piercings. Includes striker bracket for boot lock.

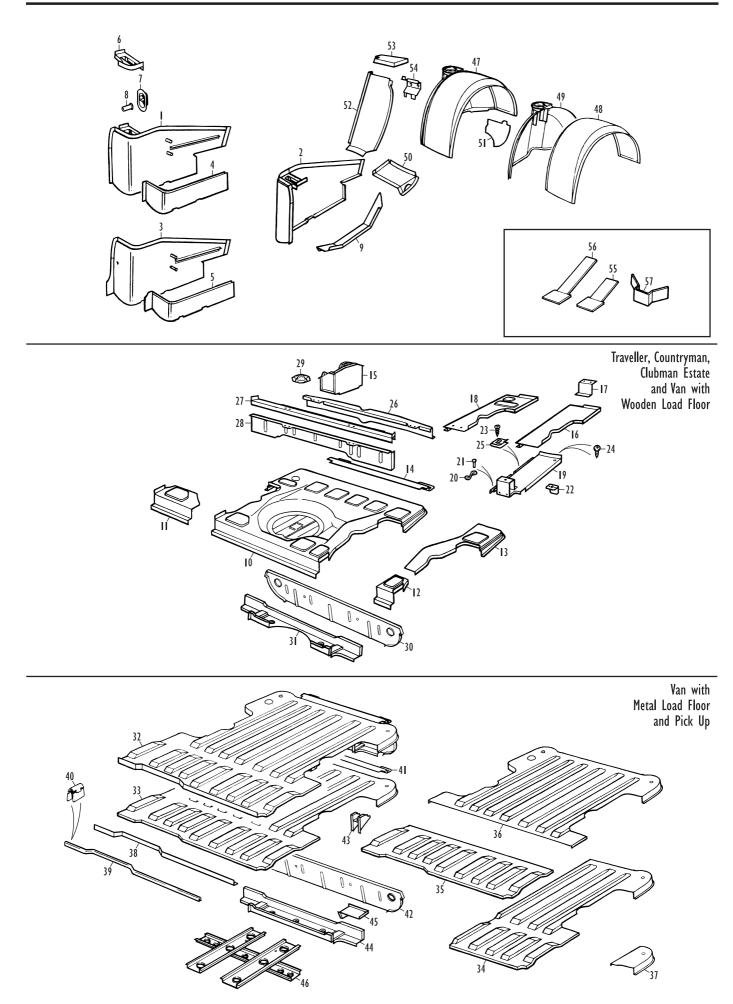
Wiring Tags and Service Clips

For an explanation of wiring tags, please see the text in the 'Dash Assemblies - All Models' section. 54 CW100110 WIRING TAG. short A/R

- 54
 CW100110
 WIRING TAG, short
 A/R

 55
 CW100120
 WIRING TAG, long
 A/R

 56
 ALA5537
 SERVICE CLIP, rear floor
 I



Rear Floor Panels - Traveller, Clubman Estate, Van and Pick Up

No. Part No. Description

Companion boxes came in two different guises, depending on door type, seatbelt mounting type (if any) and ashtray fitment (if any).

Qty. Remarks

а	nd ashtray fitmen	it (if any).		
I	24A565	COMPANION BOX ASSY., RH, with ashtray	Ι	For externally hinged door models.
2	24A566	COMPANION BOX ASSY., LH, with ashtray	Ι	For externally hinged door models.
	REPAN076	COMPANION BOX ASSY., RH	Ι	For externally hinged door models;
				non-genuine.
	REPAN075	COMPANION BOX ASSY., LH	Ι	For externally hinged door models;
				non-genuine.
3	CZH308	COMPANION BOX ASSY., RH,	Ι	For internally hinged door models.
		with seatbelt mounting		
	CZH309	COMPANION BOX ASSY., LH,	Ι	For internally hinged door models.
		with seatbelt mounting		
	REPAN 150	COMPANION BOX ASSY., RH	Ι	For internally hinged door models;
				non-genuine.
	REPAN 149	COMPANION BOX ASSY., LH	Ι	For internally hinged door models;
				non-genuine.
4	REPANII4	COMPANION BOX REPAIR, RH	Ι	For externally hinged door models;
				non-genuine.
	REPANII5	COMPANION BOX REPAIR, LH	Ι	For externally hinged door models;
				non-genuine.
5	REPAN201	COMPANION BOX REPAIR, RH	Ι	For internally hinged door models;
				non-genuine.
	REPAN202	COMPANION BOX REPAIR, LH	Ι	For internally hinged door models;
				non-genuine.
6	REPAN 127	BRACKET, companion box ashtray, RH	Ι	Non-genuine.
	REPAN 128	BRACKET, companion box ashtray, LH	Ι	Non-genuine.
7	CZH3175	BRACKET, seat belt mounting	2	
8	CZH216	TUBE, reinforcement	2	Included in mounting bracket.
9	REPAN 125	STIFFENER, inner sill, RH	Ι	Non-genuine.
	REPAN 126	STIFFENER, inner sill, LH	Ι	Non-genuine.

Rear Floor Assembly

Traveller, Countryman, Clubman Estate and Van with Wooden Load Floor There were three variations of this rear floor:

1960 Traveller and Countryman - with the fuel tank on the LH side of the luggage floor and the battery in a box, saloon-style, next to the spare wheel.

1961 on Traveller, Countryman and Clubman Estate - underfloor fuel tank and the battery under the rear seat cushion on the front floor.

Van with Wooden Load Floor - fuel tank and battery in same positions as 1961 on Traveller and Countryman, but larger load (luggage) board.

10	24A605	REAR FLOOR PANEL	Ι	1961 on; can be adapted for 1960
				Traveller and Countryman.
Ш	REPAN048	REAR FLOOR REPAIR, front corner, RH	I	Non-genuine.
12	REPAN049	REAR FLOOR REPAIR, front corner, LH	I	Non-genuine.
13	REPAN042	REAR FLOOR REPAIR, side, RH	- I	Non-genuine.
	REPAN043	REAR FLOOR REPAIR, side, LH	I	Non-genuine.
14	REPAN082	STEP, rear floor	I	Non-genuine.
15	14A7993	BATTERY BOX ASSEMBLY	I	1960, Traveller and Countryman.
16	14A7404	LUGGAGE FLOOR SIDE, RH	I	1960, Traveller and Countryman.
	14A7405	LUGGAGE FLOOR SIDE, LH	I	1960, Traveller and Countryman.
17	14A7606	BRACKET, fuel tank securing, lower	1	1960, Traveller and Countryman.
18	14A8162	LUGGAGE FLOOR SIDE, RH	1	1961 on, Traveller and Countryman.
				Clubman Estate.
	14A8163	LUGGAGE FLOOR SIDE, LH	I	1961 on, Traveller and Countryman.
				Clubman Estate.
19	14A9016	FLOOR SIDE ASSEMBLY, front, RH	1	Van with wooden load floor.
	14A9017	FLOOR SIDE ASSEMBLY, front, LH	1	Van with wooden load floor.
20	12K661	SPRING, Dzus	2	Van with wooden load floor.
21	5C2424	RIVET, spring to floor side	4	Van with wooden load floor.
22	14A9011	ANGLE, floor side to wheel arch	2	Van with wooden load floor.
23	RTZ1004	SCREW, floor side securing	4	Van with wooden load floor.
24	PTZ1004	SCREW, floor side securing	4	Van with wooden load floor.
25	PFS410	NUT, spire	6	Van with wooden load floor.
26	CZH3314	RAIL, load floor support, rear	1	
27	14A7406	RAIL, load floor support, front, upper	I	
28	14A8160	RAIL, load floor support, front, lower	1	
29	88G479	BOSS, spare wheel clamp	Ι	1960-68.
	REPAN007	BOSS, spare wheel clamp	Ι	1960-68; non-genuine.
30	14A7106	CLOSING PANEL, rear valance	Ι	Non-genuine.

	No.	Part No.	Description	Qty.	Remarks
۱	31	14A8159	CHANNEL, rear floor, subframe mounting	I	Non-genuine.
I			°		0
I			al Load Floor and Pick Up		
I	32	REPAN078	REAR FLOOR COMPLETE ASSEMBLY	Ι	Van with metal load floor; non-
I					genuine.
I		REPAN079	REAR FLOOR COMPLETE ASSEMBLY	I	Pick Up; non-genuine.
	33	REPAN083	REAR FLOOR PANEL	I	Van with metal load floor; non- genuine.
I		REPAN092	REAR FLOOR PANEL	Ι	Pick Up; non-genuine.
	34	REPAN089	HALF REAR FLOOR PANEL, RH	I	Van with metal load floor; non- genuine.
		REPAN093	HALF REAR FLOOR PANEL, LH	I	Van with metal load floor; non- genuine.
I		REPAN094	HALF REAR FLOOR PANEL, RH	I	Pick Up; non-genuine.
I		REPAN095	HALF REAR FLOOR PANEL, LH	I	Pick Up; non-genuine.
I	35	REPAN096	REAR FLOOR REPAIR, heelboard forwards	I	Non-genuine.
	36	REPAN097	REAR FLOOR REPAIR, heelboard rearward	s I	Van with metal load floor; non- genuine.
I		REPAN098	REAR FLOOR REPAIR, heelboard rearward	51	Pick Up; non-genuine.
I	37	REPAN099	REAR FLOOR REPAIR, rear corner, RH	1	Non-genuine.
I	51	REPANIOO	REAR FLOOR REPAIR, rear corner, LH	i	Non-genuine.
I	38	14A7120	RAIL, rear floor, front	T	0
I	39	14A7180	FINISHER, rear floor, front	I	
I	40	GFK7515	CLIP, finisher to rear floor	10	
I	41	REPAN082	STEP, rear floor	Ι	Non-genuine.
I	42	14A7106	CLOSING PANEL, rear valance	Ι	Non-genuine.
	43	REPANIOI	BRACKET, tailboard hinge mounting	2	Pick Up; non-genuine.
	44	REPANI24	CHANNEL, rear floor, subframe mounting	Ι	Non-genuine.
	45	REPAN020	CLOSING PANEL, rear floor channel, RH	Ι	Non-genuine.
		REPAN021	CLOSING PANEL, rear floor channel, LH	Ι	Non-genuine.
	46	REPAN106	REINFORCEMENT ASSEMBLY, rear floor	Ι	Non-genuine.

Rear Wheel Arches

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I 4A9560	REAR WHEEL ARCH ASSEMBLY, RH	I	
14A9561	REAR WHEEL ARCH ASSEMBLY, LH	I	
I 4A9558	REAR WHEEL ARCH ASSEMBLY, RH	I	Alternative; saloon type. May be used on other body styles.
14A9559	REAR WHEEL ARCH ASSEMBLY, LH	I	Alternative; saloon type. May be used on other body styles.

Wheel arches for the long wheelbase Minis (the various estate, van and pick up models) are subtly different in the shock absorber mounting area from their saloon counterparts. This does preclude the fitment of some types of shock absorber to these models - most commonly gas adjustable types. The problem can be solved by fitting saloon wheel arches, or the HMP441010 and HMP441011 wheel arch inner assemblies listed below. A very minor amount of floor modification should be anticipated to make the saloon wheel arches fit.

48	14A6617	REAR WHEEL ARCH OUTER PANEL, RH	Τ		
	14A6618	REAR WHEEL ARCH OUTER PANEL, LH	Ι		
49	HMP441010	REAR WHEEL ARCH INNER ASSEMBLY, RH	Ι	Saloon type; may be adapted to fit other body styles.	
	HMP441011	REAR WHEEL ARCH INNER ASSEMBLY, LH	Ι	Saloon type; may be adapted to fit other body styles.	
50	14A6611	CLOSING PANEL, heelboard to arch, RH	Ι	Not Van with metal load floor or Pick Up.	
	14A6612	CLOSING PANEL, heelboard to arch, LH	T	Not Van with metal load floor or Pick Up.	
51	14A7155	EXTENSION, rear wheel arch, RH	T		
	14A7156	EXTENSION, rear wheel arch, LH	L		
52	I 4A7545	REAR SEAT SQUAB SUPPORT, side, RH	Ι	Traveller, Countryman and Clubman Estate.	
	14A7546	REAR SEAT SQUAB SUPPORT, side, LH	I	Traveller, Countryman and Clubman Estate.	
53	14A7547	REAR SEAT SQUAB SUPPORT, top, RH	I	Traveller, Countryman and Clubman Estate.	
	14A7548	REAR SEAT SQUAB SUPPORT, top, LH	I	Traveller, Countryman and Clubman Estate.	
54	14A7604	BRACKET, fuel tank securing, upper	I	1960, Traveller and Countryman.	
Wiring Tags and Service Clips					

For an explanation of wiring tags, please see the text in the 'Dash Assemblies - All Models' section.

		5	
55	CW100110	WIRING TAG, short	A/R
56	CW100120	WIRING TAG, long	A/R
57	ALA5537	SERVICE CLIP, rear floor	I

This list is intended to assist some owners who are trying to establish year and model of their Mini. However, while the list may seem comprehensive, it isn't. Just like everything else to do with the Mini when you look at its 40 year history, to come up with every last derivative, complete with corresponding chassis number (or vehicle identification number) prefix, would take several pages! However, limited editions excepted, it details the Mini models covered by this catalogue and is a fair representation of models down through the years.

It does not cover models specific to certain markets that were locally assembled (e.g. Innocenti, Authi, Cord and Belgium, South Africa and Australia assembled vehicles). It also does not include certain shortlived niche models like the ERA Mini Turbo.

Note that earlier Mkl export models were often badged '850' rather than 'Mini' or 'Seven', and that the later 1980s/1990s City models were usually known in Europe as Special and in Japan as Sprite.

Model	Years Built	Chassis No./ VIN Prefix	Commencing Chassis No./VIN				
Austin and Morris Mk I Saloo	ons 1959-67						
Austin Seven (850)	1959-62	A-A2S7	101				
Austin Mini (850)	1962-67	A-A2S7	197201				
Austin Seven De Luxe (850)	1959-62	A-A2S7	101				
Austin Mini De Luxe (850)	1962	A-A2S7	197021				
Austin Super Seven (850)	1961-62	A-A2S7S	125538				
Austin Super Mini (850)	1962	A-A2S7S	197021				
Austin Mini Super De Luxe (850)	1962-64	A-A2S7S	307125				
Austin Mini De Luxe (850)	1964-67	A-A2S7	640203				
Austin Seven/Mini Cooper (997)	1961-64	C-A2S7	138301				
Austin Mini Cooper (998)	1963-67	C-A2S7	486096				
Austin Mini Cooper S (1071)	1963-64	C-A2S7	384101				
Austin Mini Cooper S (1275)	1964-67	C-A2S7	551501				
Austin Mini Cooper S (970)	1964-65	C-A2S7	549501				
Morris Mini Minor (850)	1959-67	M-A2S4	101				
Morris Mini Minor De Luxe (850)	1959-62	M-A2S4	101				
Morris Super Mini Minor (850)	1961-62	M-A2S4S	75573				
Morris Mini Minor Super De Luxe (850)	1962-64	M-A2S4S	148817				
Morris Mini Minor De Luxe (850)	1964-67	M-A2S4	296257				
Morris Mini Cooper (997)	1961-64	K-A2S4	138311				
Morris Mini Cooper (998)	1963-67	K-A2S4	491251				
Morris Mini Cooper S (1071)	1963-64	K-A2S4	384101				
Morris Mini Cooper S (1275)	1964-67	K-A2S4	552501				
Morris Mini Cooper S (970)	1964-65	K-A2S4	550501				
Austin and Morris Mk II Salo							
Austin Mini Mk II 850	1967-69	A-A2SB	1068001				
Austin Mini Mk II 850 Super De Luxe	1967-69	A-A2SB	1068001				
Austin Mini Mk II 1000 Super De Luxe	1967-69	A-A2SB	1068001				
Austin Mini Cooper Mk II (998)	1967-69	C-A2SB	1068151				
Austin Mini Cooper S Mk II (1275)	1967-70	C-A2SB	1068451				
Morris Mini Mk II 850	1967-69	M-A2S6	507001				
Morris Mini Mk II 850 Super De Luxe	1967-69	M-A2S6	507001				
Morris Mini Mk II 1000 Super De Luxe	1967-69	M-A2S6	507001				
Morris Mini Cooper Mk II (998)	1967-69	K-A2S6	1068197				
Morris Mini Cooper S Mk II (1275)	1967-70	K-A2S6	1068471				
Mini Mk III Saloons 1969-75							
Mini 850	1969-74	X-A2SI	101				
Mini 850	1974-75	X-K2S1	101				
Mini 1000	1969-74	X-A2SIN	101				
Mini 1000	1974-75	X-L2SIN	101				
Mini Cooper S Mk III (1275)	1970-71	X-AD I	101				
Mini Saloons 1976-96 ('Mk I'	Mini Saloons 1976-96 ('Mk IV' and Throttle Body Injection or TBi)						
Mini 850	1976-79	X-K2SI	340101				
Mini City (850)	1979-80	X-K2S1	633177				
Mini 850 Super De Luxe	1979-80	X-K2SIN	635039				
Mini 1000	1976-79	X-L2SIN	340554				
Mini 1000 Super	1979-80	X-L2SIN	633285				
Mini City (1000)	1980-82	X-L2SI0	743114				
Mini City E (1000)	1982-88	X-L2SI0	122249				
Mini City (1000) Non Catalyst	1988-92	X-L2SI0	396449				
Mini City (1000) Catalyst	1989-92	X-L2S30	426565				
Mini HL (1000)	1980-82	X-L2SIN	743004				
Mini HLE`(1000)	1982	X-L2SIN	122249				
Mini Mayfair (1000)	1982-88	X-L2SIN	147144				
Mini Mayfair (1000) Non Catalyst	1988-92	X-L2SIN	396449				
Mini Mayfair (1000) Catalyst	1989-92	X-L2S3N	426565				

	Model	Years Built	Chassis No./ VIN Prefix	Commencing Chassis No./VIN
g	Mini Mayfair (1000) Europe Non Catalyst	1988-92	X-L2SIS	396449
°	Mini Mayfair (1000) Europe Catalyst	1989-92	X-L2S3S	426565
	Mini Sprite (1275)	1992-94	XN-YA	049349
	Mini Sprite 1.3i (1275)	1994-96	XN-YA	058254
	Mini Mayfair (1275)	1992-94	XN-WA	049349
	Mini Mayfair 1.3i (1275)	1994-96	XN-WA	058254
.	Mini Cooper (1275) RSP Limited Edition	1990	XN-CA	010001
	Mini Cooper (1275)	1990-91	XN-CA	011651
	Mini Cooper 1.3i (1275)	1991-96	XN-CA	031550
	,			
	Mini Saloons 1997 On (Multi	Point Inject	ion or MPi, plu	s TBi)
	Mini (1275) MPi	1997-2000	XN-WA	134455
	Mini (1275) TBi Japan	1997-1999	XN-WA	134455
	Mini Cooper (1275) MPi	1997-2000	XN-CA	134455
	Mini Cooper (1275) TBi Japan	1997-1999	XN-CA	134455
	Riley and Wolseley Saloons 19	961-69		
	Riley Elf (850)	1961-63	R-A2SI	156851
	Riley Elf Mk II (1000)	1963-66	R-A2S2	369601
	Riley Elf Mk III (1000)	1966-69	R-A2S3	930221
	Wolseley Hornet (850)	1961-63	W-A2SI	156861
	Wolseley Hornet Mk II (1000)	1963-66	W-A2S2	367151
	Wolseley Hornet Mk III (1000)	1966-69	W-A2S3	927473
	Mini Clubman Saloons 1969-8	30		
	Mini Clubman (1000)	1969-74	X-A2S2	101
	Mini Clubman (1000)	1974-75	X-L2S2	101
	Mini Clubman (1100)	1975-80	X-C2S2	258877
	Mini Clubman (1000 Automatic)	1975-80	X-L2S2	258877
	Mini 1275 GT	1969-74	X-AD2	101
	Mini 1275 GT	1974-80	X-E2D2	101
	Mini Cabriolets 1991-96			
	Mini Cabriolet (Lamm Design)	1991-93	XN-WB	024857
	Mini Cabriolet (Rover)	1993-96	XN-WB	061481
		10/0 /7		
	Austin and Morris Mk I Estat			1012/
	Austin Seven Countryman (850)	1960-62	A-AW7	19126
	Austin Mini Countryman (850) Marria Mini Minar Travallar (850)	1962-67	A-AW7	197104
	Morris Mini Minor Traveller (850)	1960-67	M-AW4	19101
	Austin and Morris Mk II Esta	too 1047 40		
	Austin Mini Countryman Mk II 1000	1967-69	A-AWB	1068101
	Morris Mini Traveller Mk II 1000	1967-69	M-AW6	1068401
	norns min navener nk n 1000	1707-07	11-4110	1000401
	Mini Clubman and HL Estates	1969-87		
	Mini Clubman Estate (1000)	1969-74	X-A2W2	101
	Mini Clubman Estate (1000)	1974-75	X-L2W2	101
	Mini Clubman Estate (1100)	1975-80	X-C2W2	259639
	Mini Clubman Estate (1000 Automatic)	1975-80	X-L2W2	259639
	Mini HL Estate (1000)	1980-82	X-L2W2	751080
				101000
	Mini Vans 1960-84			
	Austin Seven/Mini Van (850)	1960-69	A-AV7	12101
	Austin Mini Van (1000)	1967-69	A-AV7	1068001
	Morris Mini Van (850)	1960-69	M-AV4	12601
	Morris Mini Van (1000)	1967-69	M-AV4	1068001
	Mini Van (850 and 1000)	1969-74	X-AVI	101
	Mini Van (850)	1974-79	X-KVI	101
	Mini Van (1000)	1974-79	X-LVI	101
	Mini 95 Van (850)	1979-84	X-KVI	126932
	Mini 95 Van (1000)	1979-84	X-LVI	126932
	Mini Pick Ups 1961-83			
	Austin Seven/Mini Pick Up (850)	1961-69	A-AU7	87551
	Austin Mini Pick Up (1000)	1967-69	A-AU7	1068001
	Morris Mini Pick Up (850)	1961-69	M-AU4	91551
	Morris Mini Pick Up (1000)	1967-69	M-AU4	1068001
	Mini Pick Up (850 and 1000)	1969-74	X-AU I	101
	Mini Pick Up (850)	1974-79	X-KU I	101
	Mini Pick Up (1000)	1974-79	X-LUI	101
	Mini 95 Pick Up (850)	1979-80	X-KU I	25448
	Mini 95 Pick Up (1000)	1979-83	X-LUI	25448
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